



## RIS 1200-2500 P EKO 3.0

EN MOUNTING AND INSTALLATION INSTRUCTION



## 1. CONTENT

<b>2.SYMBOLS AND MARKING</b>	<b>3</b>
<b>3.SAFETY INSTRUCTIONS AND PRECAUTIONS</b>	<b>4</b>
<b>4.INFORMATION ABOUT THE PRODUCT</b>	<b>5</b>
4.1. DESCRIPTION	5
4.2. DIMENSIONS AND WEIGHT	5
4.3. TECHNICAL DATA	7
4.4. OPERATING CONDITIONS	8
4.5.STANDARD PACKAGE OF COMPONENTS	8
4.6. DESCRIPTION OF COMPONENTS	9
<b>5. INSTALLATION</b>	<b>10</b>
5.1. RECEPTION OF GOODS	10
5.2. TRANSPORTATION AND STORAGE	10
5.3. UNPACKING	11
5.4.PIPING AND INSTRUMENTATION DIAGRAM	12
5.5. MOUNTING	13
5.5.1. UNIT PLACING AND MOUNTING POSITIONING REQUIREMENTS	14
5.6. CEILING-MOUNTING OF THE UNIT	14
5.7. CONNECTION OF THE AIR DUCT	14
5.8.CONNECTION OF THE UNIT TO ELECTRIC NETWORK	15
5.9. START-UP RECOMMENDATIONS	15
5.9.1. SYSTEM PROTECTION	15
5.9.2.PRE-STARTUP RECOMENDATIONS OF THE UNIT (IN THE PRESENCE OF THE ENDUSER)	15
<b>6. MAINTENANCE</b>	<b>16</b>
6.1. SAFETY INSTRUCTION	16
6.2.GENERAL RECOMMENDATIONS FOR VENTILATION SYSTEM MAINTENANCE	16
6.3. COVER OPENING	16
6.4. FILTERS MAINTENANCE	17
6.5. FAN MAINTENANCE	17
6.6.HEAT EXCHANGER AND BYPASS DAMPER MAINTENANCE	17
6.7. HEATER MAINTENANCE	18
6.8. CONTROL BOARD MAINTENANCE	18
<b>7. CONTROL</b>	<b>19</b>
7.1. DEVICE CONTROL	19
7.2. DEVICE FUNCTIONS	19
<b>8. ACCESSORIES</b>	<b>20</b>
8.1. CONNECTION OF ACCESSORIES	22
8.1.1.FIRE PROTECTION SIGNAL INPUT (FIRE PROTECTION INPUT (NC))	22
8.1.2.EXTERNAL CO <sub>2</sub> /PRESSURE SENSORS	22
8.1.3.ROOM CO <sub>2</sub> TRANSMITTER INSTALLATION RECOMMENDATION	23
8.1.4.CO <sub>2</sub> CONCENTRATION ACCORDING TO PETTENKOFER LIMIT	23
8.1.5.CONNECTION OF SUPPLY AND EXTRACT AIR DAMPERS	23
8.1.6.CONNECTION OF REMOTE CONTROL PANEL OR MODBUS	24
8.1.7.WATER HEATER CIRCULATION PUMP AND VALVE ACTUATOR	24
8.1.8.RECOMMENDED SCHEME FOR CONNECTION OF INTERNAL AND EXTERNAL COMPONENTS	24
<b>9.POSSIBLE FAULTS AND TROUBLESHOOTING</b>	<b>31</b>
<b>10.ECODESIGN DATA TABLE</b>	<b>32</b>
<b>11.DECLARATION OF CONFIMITY</b>	<b>34</b>
<b>12. WARRANTY</b>	<b>35</b>
12.1. LIMITED WARRANTY COUPON	35

## 2. SYMBOLS AND MARKING



**Warning – pay attention**



**Additional information**

Apply the auxiliary label on the unit (on an easily accessible location) or on the dashed location of the technical manual in order to keep the important information about the unit.

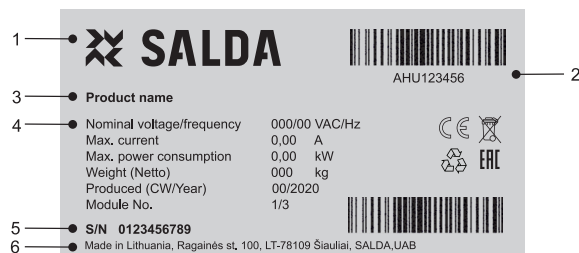


Figure. 2.1. Technical label

1 - Logo; 2 - Product code (SKU); 3 - Product name; 4 - Technical data; 5 - Serial number; 6 - Production place.



Figure. 2.2. Indication for duct connection.

ODA - outdoor air; SUP - supply air; ETA - extract air; EHA - exhaust air.

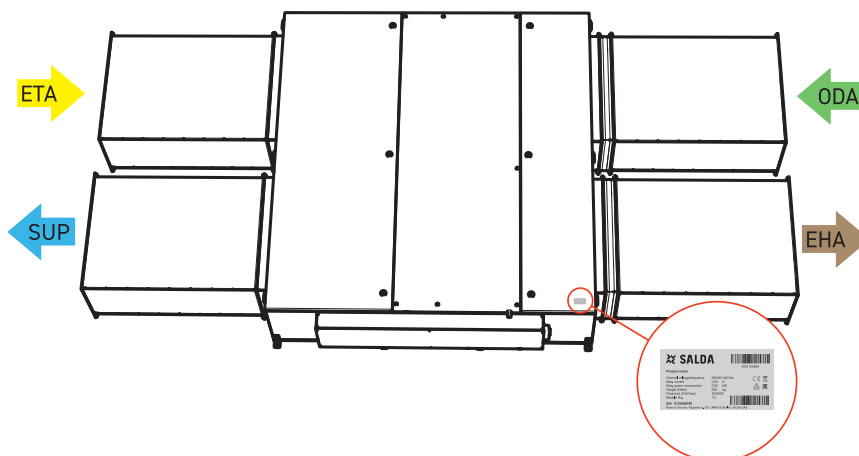


Figure. 2.3. Technical label location and air duct indication



**NOTE. Ducts are not the part of the unit.**

### 3. SAFETY INSTRUCTIONS AND PRECAUTIONS

Read these instructions very carefully before installing and using this equipment. Installation, connection and maintenance should be carried out by a qualified technician and in accordance with the local regulations and legislation.

The company shall take no responsibility for the injuries or damaged property if the safety requirements are not followed or the device is modified without the permission of the manufacturer.

#### Main safety rules

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##### **Danger**



- Before carrying out any electrical or maintenance works, make sure that the device is disconnected from the mains and all moving parts of the device have stopped.
  - Make sure that the fans are not accessible through air ducts or branch openings.
  - If any liquids on electric parts or connections that bear voltage are noticed, stop the operation of the device.
  - Do not plug the device into the mains that differ from the one indicated on the label or on the housing.
  - Voltage of the mains should comply with the electro technical parameters indicated on the label.
  - The device should be earthed in accordance with the regulations on the installation of electric devices. Turning on and using unearthed device is not allowed. Follow the requirements specified on the device's labels that indicate danger.
- 

##### **Warnings**



- Connection of electricity and maintenance of the device should be performed by the qualified personnel only and in accordance with the manufacturer's instructions and safety requirements.
  - In order to reduce the risk during installation and maintenance, suitable protective clothing must be worn.
  - Beware of sharp angles while carrying out installation and maintenance works.
  - Do not touch heating elements until they haven't cooled down.
  - Some devices are heavy, you should be very careful while transporting and installing them. Use suitable lifting equipment.
  - When connecting electricity to the mains, a circuit breaker of suitable size must be used.
- 

##### **Warning!**



- If the device is installed in a cold environment, make sure that all connections and tubes are properly isolated. Intake and discharge air ducts should be isolated in all cases.
  - Openings of the ducts should be covered during transportation and installation.
  - Make sure not to damage the heater when connecting the piping of the water heater. For tightening up, use a wrench/spanner.
- 

##### **Before starting up the device**



- make sure, that there are no strange objects inside;
  - manually check fans to make sure they are not stuck or blocked;
  - if rotary heat exchanger is installed in the device, make sure that it is not stuck or blocked;
  - check the earthing;
  - make sure that all components and accessories are connected in accordance with the wiring diagram or provided instructions.
-

## 4. INFORMATION ABOUT THE PRODUCT

### 4.1. DESCRIPTION

RIS P EKO 3.0 is a non-residential air handling unit with a high efficiency (up to 82 %) counterflow heat exchanger. The unit supplies ventilation in premisses and takes the heat from exhaust air. AHU complies with ErP 2018 requirements. The unit is operated by a separate remote control panel or through separate MB-Gateway by PC. Remote control panel and MB-Gateway are optional and not included in standard package.



Not suitable for operation in pools, saunas and other similar premises.

### 4.2. DIMENSIONS AND WEIGHT

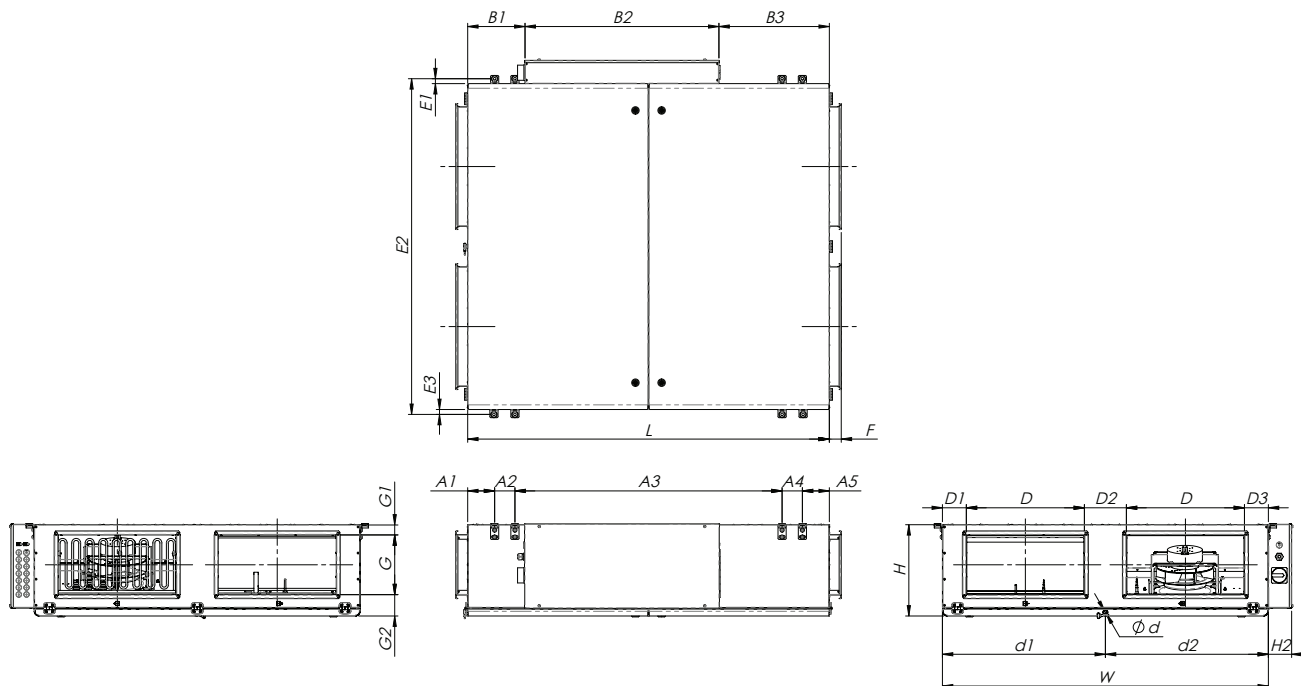


Figure 4.2.1. RIS 1200 P EKO 3.0 dimension

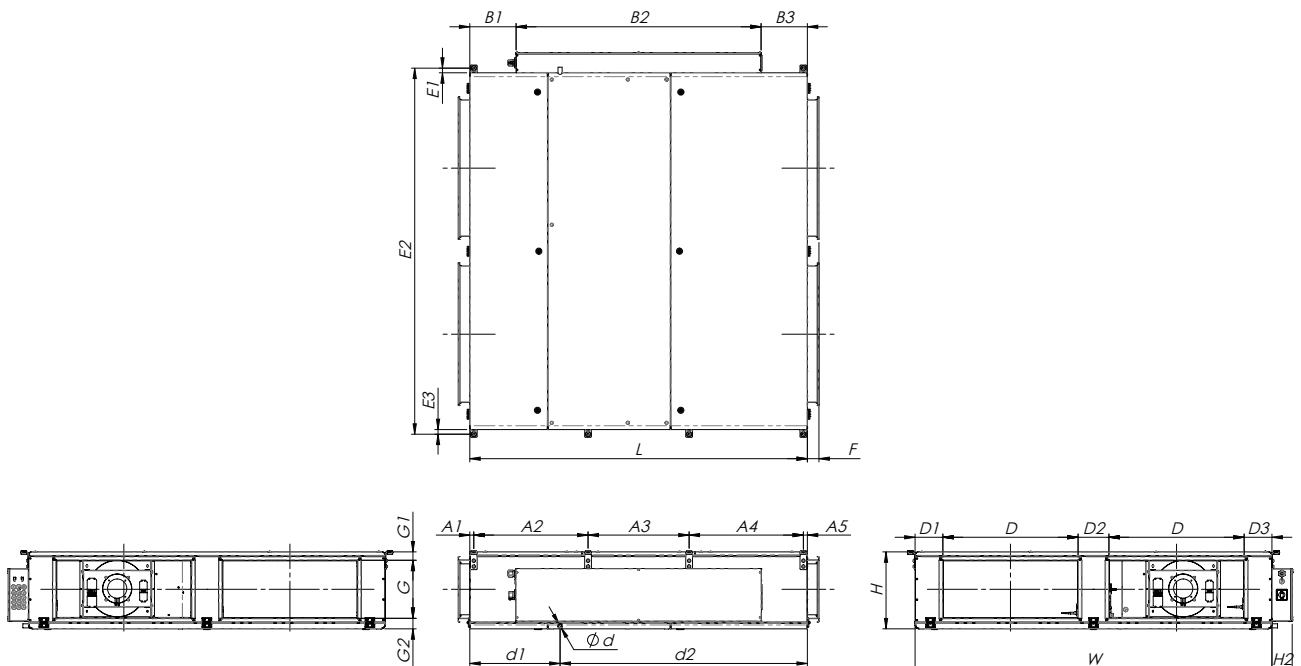


Figure 4.2.2. RIS 1900-2500 P EKO 3.0 dimension

<b>RIS EKO 3.0</b>	<b>1200 PE 3.0</b>	<b>1200 PE 6.0</b>	<b>1200 PE 9.0</b>	<b>1200 PW</b>	<b>1900 PE 3.0</b>	<b>1900 PE 6.0</b>	<b>1900 PE 12.0</b>	<b>1900 PW</b>	<b>2500 PE 4.5</b>	<b>2500 PE 9.0</b>	<b>2500 PE 18.0</b>	<b>2500 PW</b>
L [mm]	1550	1550	1550	1550	1750	1750	1750	1750	1850	1850	1850	1850
W [mm]	1397	1397	1397	1397	1850	1850	1850	1850	1950	1950	1950	1950
H [mm]	391	391	391	391	400	400	400	400	500	500	500	500
D [mm]	500	500	500	500	700	700	700	700	700	700	700	700
G [mm]	250	250	250	250	300	300	300	300	300	300	300	300
H2 [mm]	100	100	100	100	105	105	105	105	105	105	105	105
F [mm]	51	51	51	51	60	60	60	60	60	60	60	60
d [mm]	16	16	16	16	21,3	21,3	21,3	21,3	21,3	21,3	21,3	21,3
A1 [mm]	115	115	115	115	21	21	21	21	21	21	21	21
A2 [mm]	87	87	87	87	592	592	592	592	626	626	626	626
A3 [mm]	1145	1145	1145	1145	524	524	524	524	558	558	558	558
A4 [mm]	87	87	87	87	592	592	592	592	626	626	626	626
A5 [mm]	115	115	115	115	21	21	21	21	21	21	21	21
E1 [mm]	21	21	21	21	24	24	24	24	24	24	24	24
E2 [mm]	1439	1439	1439	1439	1898	1898	1898	1898	1998	1998	1998	1998
E3 [mm]	21	21	21	21	24	24	24	24	24	24	24	24
B1 [mm]	246	246	246	246	240	240	240	240	290	290	290	290
B2 [mm]	831	831	831	831	1270	1270	1270	1270	1270	1270	1270	1270
B3 [mm]	473	473	473	473	240	240	240	240	290	290	290	290
d1 [mm]	699	699	699	699	468	468	468	468	480	480	480	480
d2 [mm]	699	699	699	699	1282	1282	1282	1282	1369	1369	1369	1369
D1 [mm]	102	102	102	102	144	144	144	144	144	144	144	144
D2 [mm]	180	180	180	180	160	160	160	160	260	260	260	260
D3 [mm]	102	102	102	102	144	144	144	144	144	144	144	144
G1 [mm]	43	43	43	43	44	44	44	44	44	44	44	44
G2 [mm]	91	91	91	91	55	55	55	55	55	55	55	55
Weight [kg]	167	168	169	165	254	254	254	254	303	303	303	303

### 4.3. TECHNICAL DATA

<b>RIS EKO 3.0</b>		<b>1200 PE 3.0</b>	<b>1200 PE 6.0</b>	<b>1200 PE 9.0</b>	<b>1200 PW</b>
Exhaust air fan					
phase/voltage	[50 Hz/VAC]	~1, 230	~1, 230	~1, 230	~1, 230
power/current	[kW/A]	0,38/2,5	0,38/2,5	0,38/2,5	0,38/2,5
speed	[min <sup>-1</sup> ]	3370	3370	3370	3370
control input	[VDC]	0-10	0-10	0-10	0-10
protection class		IP-54	IP-54	IP-54	IP-54
Supply air fan					
phase/voltage	[50 Hz/VAC]	~1, 230	~1, 230	~1, 230	~1, 230
power/current	[kW/A]	0,38/2,5	0,38/2,5	0,38/2,5	0,38/2,5
speed	[min <sup>-1</sup> ]	3370	3370	3370	3370
control input	[VDC]	0-10	0-10	0-10	0-10
protection class		IP-54	IP-54	IP-54	IP-54
Integrated electrical heater	[kW]	3,0	6,0	9,0	-
Total power/current consumption	[kW/A]	3,76/18	6,76/13,7	9,76/18	0,76/5
Automatic control integrated		PRV	PRV	PRV	PRV
Insulation of walls	[mm]	50	50	50	50
Exhaust air filter (class, dimensions LxWxH)	[mm]	MPL 642x256x90 ePM10-55	MPL 642x256x90 ePM10-55	MPL 642x256x90 ePM10-55	MPL 642x256x90 ePM10-55
Supply air filter (class, dimensions LxWxH)	[mm]	MPL 642x256x90 ePM1-70	MPL 642x256x90 ePM1-70	MPL 642x256x90 ePM1-70	MPL 642x256x90 ePM1-70
Device protection class		IP-34	IP-34	IP-34	IP-34

<b>RIS EKO 3.0</b>		<b>1900 PE 3.0</b>	<b>1900 PE 6.0</b>	<b>1900 PE 12.0</b>	<b>1900 PW</b>
Exhaust air fan					
phase/voltage	[50 Hz/VAC]	~1, 230	~1, 230	~1, 230	~1, 230
power/current	[kW/A]	0,47/2,04	0,47/2,04	0,47/2,04	0,47/2,04
speed	[min <sup>-1</sup> ]	2530	2530	2530	2530
control input	[VDC]	0-10	0-10	0-10	0-10
protection class		IP-54	IP-54	IP-54	IP-54
Supply air fan					
phase/voltage	[50 Hz/VAC]	~1, 230	~1, 230	~1, 230	~1, 230
power/current	[kW/A]	0,47/2,04	0,47/2,04	0,47/2,04	0,47/2,04
speed	[min <sup>-1</sup> ]	2530	2530	2530	2530
control input	[VDC]	0-10	0-10	0-10	0-10
protection class		IP-54	IP-54	IP-54	IP-54
Integrated electrical heater	[kW]	3,0	6,0	12,0	-
Total power/current consumption	[kW/A]	3,94/17,08	6,94/12,68	12,94/22,08	0,94/4,08
Automatic control integrated		PRV	PRV	PRV	PRV
Insulation of walls	[mm]	50	50	50	50
Exhaust air filter (class, dimensions LxWxH)	[mm]	MPL 892x338x46 ePM10-55	MPL 892x338x46 ePM10-55	MPL 892x338x46 ePM10-55	MPL 892x338x46 ePM10-55
Supply air filter (class, dimensions LxWxH)	[mm]	MPL 892x338x46 ePM1-70	MPL 892x338x46 ePM1-70	MPL 892x338x46 ePM1-70	MPL 892x338x46 ePM1-70
Device protection class		IP-34	IP-34	IP-34	IP-34

RIS EKO 3.0		2500 PE 4.5	2500 PE 9.0	2500 PE 18.0	2500 PW
Exhaust air fan					
phase/voltage	[50 Hz/VAC]	~1, 230	~1, 230	~1, 230	~1, 230
power/current	[kW/A]	0,72/3,1	0,72/3,1	0,72/3,1	0,72/3,1
speed	[min <sup>-1</sup> ]	2800	2800	2800	2800
control input	[VDC]	0-10	0-10	0-10	0-10
protection class		IP-54	IP-54	IP-54	IP-54
Supply air fan					
phase/voltage	[50 Hz/VAC]	~1, 230	~1, 230	~1, 230	~1, 230
power/current	[kW/A]	0,72/3,1	0,72/3,1	0,72/3,1	0,72/3,1
speed	[min <sup>-1</sup> ]	2800	2800	2800	2800
control input	[VDC]	0-10	0-10	0-10	0-10
protection class		IP-54	IP-54	IP-54	IP-54
Integrated electrical heater	[kW]	4,5	9,0	18,0	-
Total power/current consumption	[kW/A]	5,93/12,7	10,43/19,2	19,43/32,2	1,43/6,2
Automatic control integrated		PRV	PRV	PRV	PRV
Insulation of walls	[mm]	50	50	50	50
Exhaust air filter (class, dimensions LxWxH)	[mm]	MPL 972x438x46 ePM10-55	MPL 972x438x46 ePM10-55	MPL 972x438x46 ePM10-55	MPL 972x438x46 ePM10-55
Supply air filter (class, dimensions LxWxH)	[mm]	MPL 972x438x46 ePM1-70	MPL 972x438x46 ePM1-70	MPL 972x438x46 ePM1-70	MPL 972x438x46 ePM1-70
Device protection class		IP-34	IP-34	IP-34	IP-34

Acoustic data: check the product page on [www.salda.it](http://www.salda.it)



**Not suitable for installation in living rooms: additional noise insulation required.**

#### 4.4. OPERATING CONDITIONS

RIS EKO 3.0	1200 PE/PW	1900 PE/PW	2500 PE/PW
Minimum outdoor air temperature	-2 °C	-2 °C	-2 °C
Maximum outdoor air temperature	+40 °C	+40 °C	+40 °C
Minimum extracted air temperature	+15 °C	+15 °C	+15 °C
Maximum extracted air temperature	+40 °C	+40 °C	+40 °C
Maximum extracted air relative humidity	60%	60%	60%
Minimum ambient air temperature	+5 °C	+5 °C	+5 °C
Maximum ambient air temperature	+40 °C	+40 °C	+40 °C
Installation	Indoor	Indoor	Indoor

#### 4.5. STANDARD PACKAGE OF COMPONENTS

RIS EKO 3.0	1200 PE/PW	1900 PE/PW	2500 PE/PW
Anti-vibration rubber 313508000	8	8	8
Key 291103	1	1	1
Hose 16x20 Cristal transparent	300 mm	-	-
Clamp with handle 16/27	1	-	-
Suspension bracket	-	8	8
Bolt 5 R DIN440	-	16	16
Spring washer 5 DIN127	-	16	16
Washer 5x20 DIN7985	-	16	16



## 4.6. DESCRIPTION OF COMPONENTS

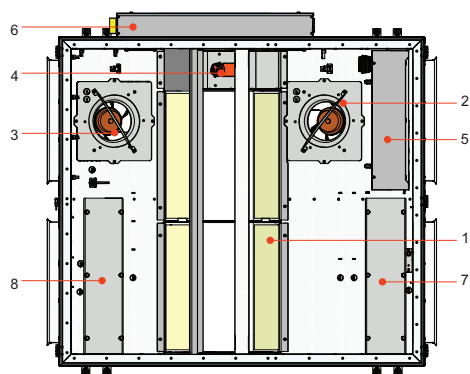


Figure. 4.1. RIS 1200 P EKO 3.0

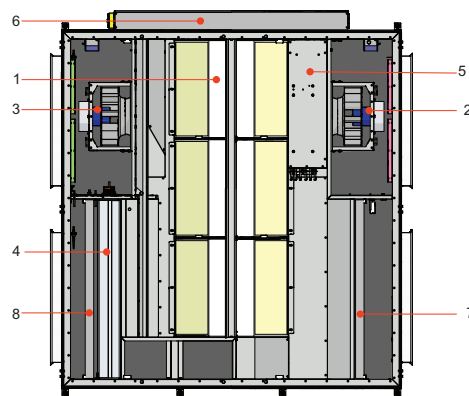


Figure. 4.2. RIS 1900-2500 P EKO 3.0

1 - Plate heat exchanger; 2 - Supply fan; 3 - Exhaust fan; 4 - By-pass damper; 5 - Electrical/water heater; 6 - Control board; 7 - Extract air filters (panel); 8 - Supply air filter (panel).

## 5. INSTALLATION

### 5.1. RECEPTION OF GOODS

Each device is carefully checked before transportation. When receiving the goods, checking the devices for any damage made during transportation is recommended. If any damage to the unit is observed, immediately contact the representatives of a transport company. Please inform the representative of the manufacturer, if any deviation of the device is noticed.

### 5.2. TRANSPORTATION AND STORAGE

All units are factory-packaged to withstand normal conditions of transportation.

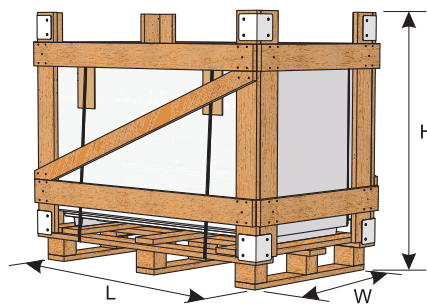
When unpacking, check the unit for any damage made during transportation. Installing of damaged units is not allowed!

The packaging is used for protection purpose only!

When unloading and storing the units, use suitable lifting equipment to avoid damage and injuries. Do not lift units by holding on power supply cables, connection boxes, air extract or exhaust flanges. Avoid hits and shock overloads. Before installation, the units must be stored in a dry room with the relative air humidity not exceeding 70% (at +20°C) and with an average ambient temperature ranging between +5 °C and +30 °C. The storage place must be protected against dirt and water.

The units must be transported to the storage place or installation site using forklifts.

The recommended storage period should not be longer than one year. In case of storing the units for a period longer than one year, checking if the fan bearings and motor rotate without difficulty (turning the impeller by hand) and if the electric circuit insulation is not damaged or the moisture has not accumulated must be performed before the installation of the unit.



	H	W	L	Max. number of transported packages
	[mm]	[mm]	[mm]	[pcs.]
<b>RIS EKO 3.0</b>				
<b>1200 PE 3.0</b>	670	1585	1735	1
<b>1200 PE 6.0</b>	670	1585	1735	1
<b>1200 PE 9.0</b>	670	1585	1735	1
<b>1200 PW</b>	670	1585	1735	1
<b>1900 PE 3.0</b>	2160	1100	1945	1
<b>1900 PE 6.0</b>	2160	1100	1945	1
<b>1900 PE 12.0</b>	2160	1100	1945	1
<b>1900 PW</b>	2160	1100	1945	1
<b>2500 PE 4.5</b>	2260	1200	2045	1
<b>2500 PE 9.0</b>	2260	1200	2045	1
<b>2500 PE 18.0</b>	2260	1200	2045	1
<b>2500 PW</b>	2260	1200	2045	1

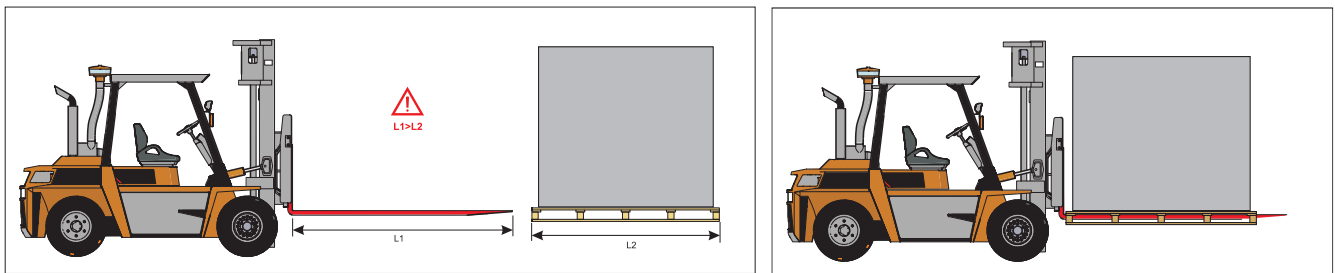


Figure 5.2.1. Lifting by forklift RIS 1200 P EKO 3.0

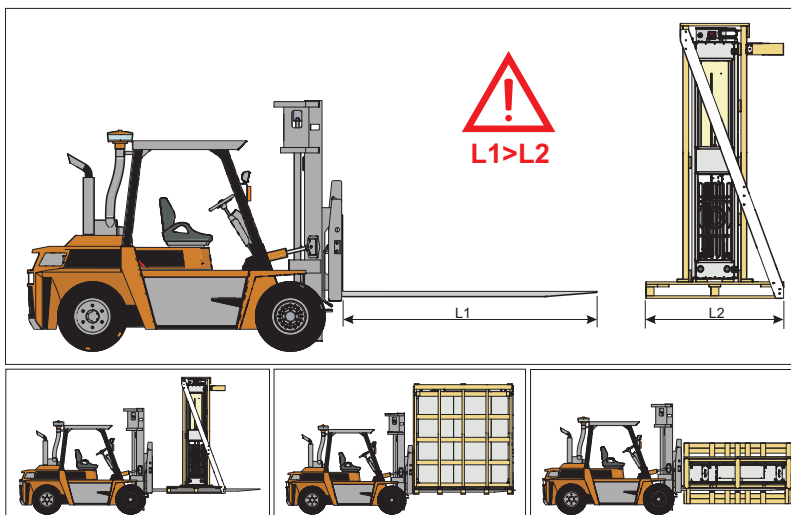


Figure 5.2.2. Lifting by forklift RIS 1900-2500 P EKO 3.0



In order to prevent damage to the casing, only a product placed on a pallet should be lifted.

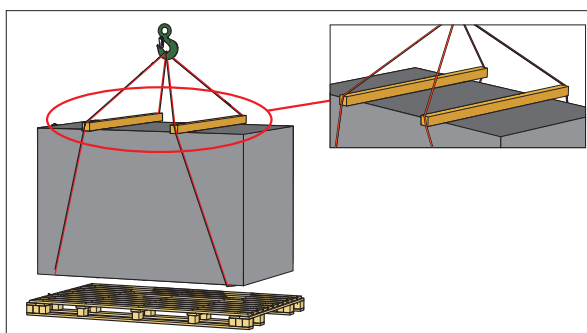


Figure 5.2.3. Lifting RIS 1200 P EKO 3.0

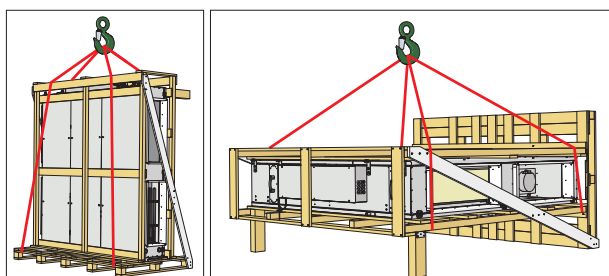


Figure 5.2.4. Lifting RIS 1900-2500 P EKO 3.0

### 5.3. UNPACKING



Accessories may be packed together with the product. Prior to transporting the unit, the accessories should be unpacked first.

- Remove the film from the unit.
- Remove the bracing packaging tape that keeps the protective profiles in place.
- Remove the protective profiles.
- After unpacking the unit, examine it to make sure that no damage was made during transportation. Installing of damaged units is not allowed!
- Before commencing the installation of the unit, please check if all ordered equipment have been delivered. Any variation from the ordered equipment list must be reported to the product supplier.

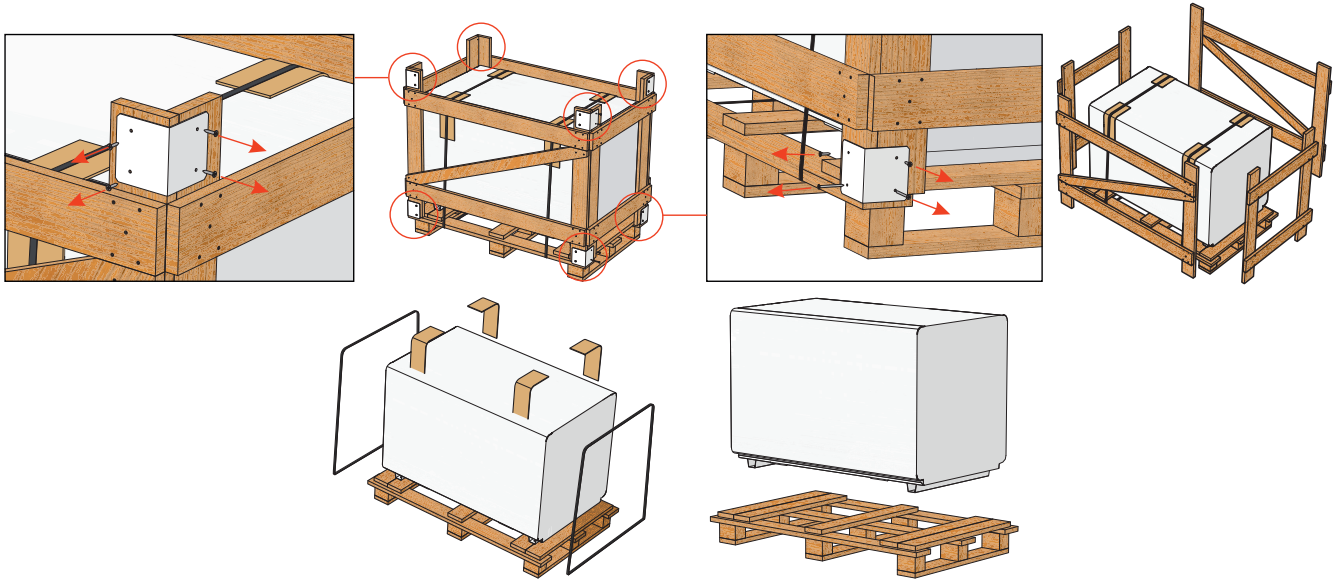


Figure 5.3.1. Unpacking RIS 1200 P EKO 3.0

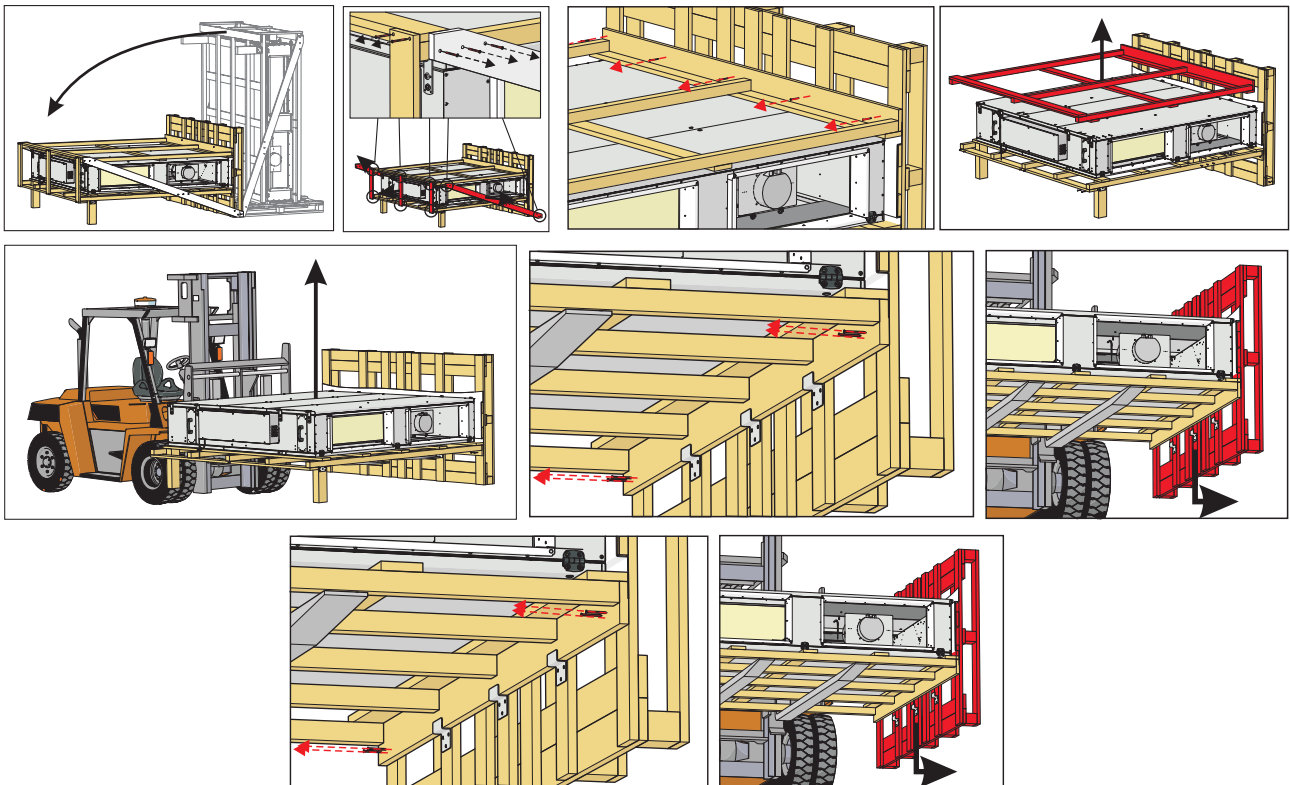
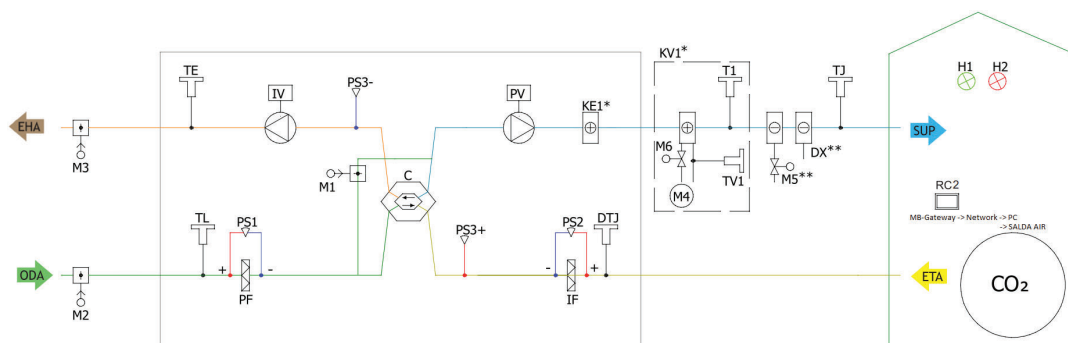



Figure 5.3.2. Unpacking RIS 1900-2500 P EKO 3.0

#### 5.4. PIPING AND INSTRUMENTATION DIAGRAM



\* KE1 - only in electrical version; \* KV1 - used in water version; \*\* Possible to control.

**THE LIST OF COMPONENTS**

<b>C</b>	Plate heat exchanger	<b>PV</b>	Supply air fan
<b>IF</b>	Extract air filter	<b>PF</b>	Supply air filter
<b>IV</b>	Exhaust fan	<b>TE</b>	Exhaust air temperature sensor
<b>TJ</b>	Supply air temperature sensor	<b>DTJ</b>	Extract air temperature and humidity sensor
<b>CO2</b>	CO <sub>2</sub> sensor	<b>PC</b>	Computer
<b>KE1</b>	Electric heater*	<b>M1</b>	By-pass damper
<b>M2</b>	Outdoor air damper actuator	<b>M3</b>	Exhaust air damper actuator
<b>TL</b>	Outdoor air temperature sensor		Ventilated premises
<b>NET</b>	Network	<b>MB-Gateway</b>	Network module
<b>DX</b>	DX cooler	<b>KV1</b>	Water heater*
<b>T1</b>	Water heater thermostat*	<b>M4</b>	Water heater circulation pump*
<b>M5</b>	Water cooler valve motor	<b>RC2</b>	Stouch, Flex or ST-SA-Control remote control panel
<b>M6</b>	Water heater valve motor*	<b>TV1</b>	Water heater temperature sensor*
<b>PS1</b>	Supply air filter differential pressure sensor	<b>PS2</b>	Extract air filter differential pressure sensor
<b>PS3</b>	Heat exchanger differential pressure sensor		

**POSSIBLE PCB INPUTS/OUTPUTS**


<b>FA</b>	Fire alarm	<b>H1</b>	Working indication output
	Fans speed switch (BOOST)	<b>H2</b>	Alarm indication output
	System mode switch (START/STOP)		

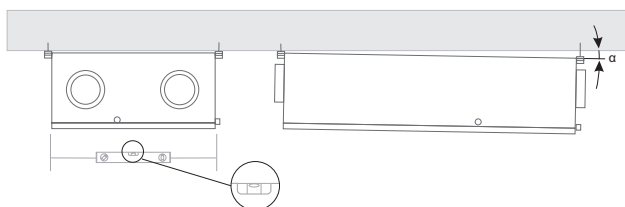
\* Component/possibility to connect it depends on model.

**5.5. MOUNTING**

- Installation should be carried out by qualified and trained staff only.
- When connecting air ducts, consider the labels on the casing of the unit.
- Before connecting to the air duct system, the connection openings of ventilation unit should be closed.
- When connecting the ducts, the air-flow direction indicated on the device housing should be observed.
- Do not connect the bends close to connection flanges of the unit. The minimum distance of the straight air duct between the unit and the first branch of the air duct in the supply air duct must be 1xD, in air exhaust duct 3xD, where D is the diameter of the air duct.
- It is recommended to use the brackets (accessories). This will reduce the vibration transmitted by the unit to the air duct system and environment.
- Sufficient space must be provided for opening of the manhole and filter covers.
- If the ventilation unit is wall-mounted wall, it may transmit noise vibrations to the premises. Though the level of noise generated by the fans is admissible, mounting the unit at the distance of 400 mm from the nearest wall is recommended. Where this is not possible, mounting of the unit on the wall of the room where the level of noise is not significant is recommended.
- Ducts are connected to the unit in such way that they could be easily disassembled and the heater could be removed from the unit when carrying out maintenance, servicing and/or repairs

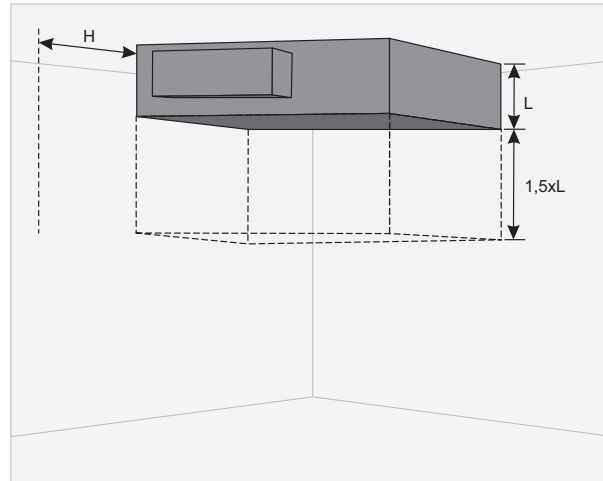
 **The protective film is used to protect the unit during transportation. It is recommended to remove the film; otherwise, oxidation signs may occur.**

 **Before every heating season, the condensate tube must be filled with water as indicated during the first start-up!**



*Ceiling-mounting positions ( $\alpha > 1^\circ$ )*

### 5.5.1. UNIT PLACING AND MOUNTING POSITIONING REQUIREMENTS



Min. distance to open the door - 1,5xL; Min. distance to open the control box door -  $H > 400$  mm.

### 5.6. CEILING-MOUNTING OF THE UNIT

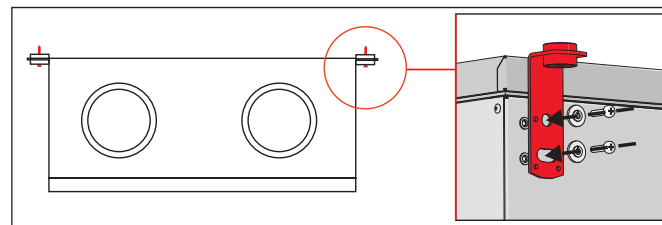


Figure 5.6.1. Ceiling-mounting of the unit

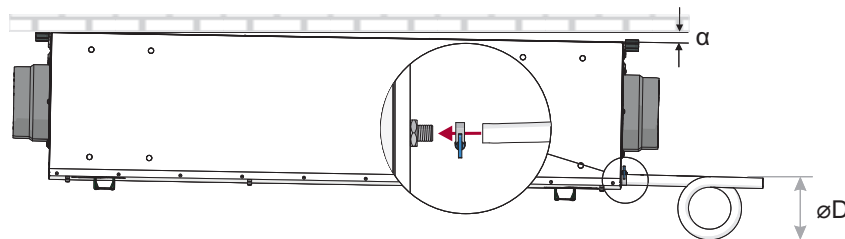


Figure 5.6.2. Drainage system installation ( $\varnothing D=150$  mm)

The system must be connected with pipe in such order: AHU, siphon and sewerage system. Pipe should have a slope not less than 3° degrees (1 meter of pipe must be a slope 55 mm downwards)! Before turning on AHU the draining system should be filled up with at least 0,5 l of water (siphon must be always filled with water), also check if water reaches sewerage system! In other case premises can be flooded. Draining system must be installed in the premises where the temperature is not lower than 0°C. If temperature falls below 0°C the draining system should be isolated with thermal isolation.

**Note.** If the collector is located upstream, install the system with the condensate pump (offered as an accessory).

### 5.7. CONNECTION OF THE AIR DUCT

- The connected air ducts must not be bent and have separate fixing.
- Make sure that the fans can not be accessed through air duct heads. Otherwise, protective grid should be installed. You may choose the grid from the range of products provided in our website.
- Do not reduce the diameter of the piping near air inlet or exhaust ducts. If you want to reduce the airflow speed in the system, drop of pressure and noise level, you can increase the diameter.
- In order to reduce the level of the noise in the air supply system, install dampers (see the chapter on air supply system installation).
- In order to reduce air loss in the system, the air ducts and profile components should be of class C and higher. The catalog on the above-mentioned items can be found in our website.
- External air and exhaust system piping should be isolated in order to prevent heat loss and condensation.
- Maintaining the distance of up to 8 meters between air intake and air exhaust ducts is recommended. Air supplying system should be installed away from potential air pollution sources.
- When installing air ducts next to the ventilation equipment, brackets must be used. They suppress vibration and assure secure installation of the various system parts. The necessary brackets can be found in our catalog or website.
- Air ducts are often mistakenly connected in inappropriate location. The ventilation units bear the labels indicating the correct air duct connection

layout. Before starting up the system, carefully check if all related works have been performed properly.

 For flange diameters see chapter " DIMENSIONS AND WEIGHT".

## 5.8. CONNECTION OF THE UNIT TO ELECTRIC NETWORK

- Supply voltage to the unit must be connected by a qualified specialist following the manufacturer's instructions and applicable safety guidelines.
- The unit's power network voltage must correspond to electro technical specifications of the unit indicated in the technical decal.
- The unit's voltage, power and other technical specifications are provided in the unit's technical decal (on the unit casing). The unit must be connected to the voltage plug socket of the grounded power network in accordance with the applicable requirements.
- The unit must be earthed according to electrical equipment installation regulation.
- Using extension wires (cables) and power network plug socket distribution devices is not allowed.
- Prior to carrying out any ventilation unit installation and connection works (before the unit is commissioned), the unit must be disconnected from the power network.
- After installation of the ventilation unit, the power network plug socket must be accessible at any time. If the unit is equipped with circuit breaker, disconnection from the power network is performed through the two-pole or four-pole circuit breaker (by disconnecting phase poles and neutral).
- Before it is connected to the power network, the unit must be carefully checked for any damage (execution, control, and measurement nodes) made during transportation.
- The power cable can be replaced only by a qualified technician, having evaluated the rated power and current.

 The manufacturer does not assume any liability for personal injuries and property damage due to nonconformance with the provided instructions.

## 5.9. START-UP RECOMMENDATIONS

### 5.9.1. SYSTEM PROTECTION

The control board of the unit is equipped with the following integrated devices for the protection against short circuit:

RIS EKO 3.0	1200 PE 3.0	1200 PE 6.0	1200 PE 9.0	1200 PW	1900 PE 3.0	1900 PE 6.0	1900 PE 12.0	1900 PW	2500 PE 4.5	2500 PE 9.0	2500 PE 18.0	2500 PW
<b>F1(Q3)</b>	16A	6,3A	6,3A	10A	16A	10A	10A	10A	10A	10A	10A	10A
<b>F2(Q2)</b>	20A	10A	16A	1A	20A	10A	20A	1A	10A	16A	32A	1A

It is recommended to use the unit with external electrical protection device.

RIS EKO 3.0	1200 PE 3.0	1200 PE 6.0	1200 PE 9.0	1200 PW	1900 PE 3.0	1900 PE 6.0	1900 PE 12.0	1900 PW	2500 PE 4.5	2500 PE 9.0	2500 PE 18.0	2500 PW
<b>Mains Fuse</b>	25A	25A	25A	10A	25A	16A	25A	10A	16A	25A	40A	10A

 To ensure safe maintenance of the unit, it is necessary to turn off main switch and/or external protection device.

### 5.9.2. PRE-STARTUP RECOMENDATIONS OF THE UNIT (IN THE PRESENCE OF THE ENDUSER)

Prior to start-up, the system must be carefully cleaned. Check for the following:

- operation systems and unit elements as well as automation and automation devices were not damaged during installation,
- all electrical devices are connected to power supply and fit for service,
- all necessary automation elements are installed and connected to power supply and terminal blocks,
- cable connection to terminal blocks comply with the existing wiring diagrams,
- all electrical equipment protection components are properly connected (if they are additionally used),
- cables and wires correspond to all applicable safety and functional requirements, diameters, etc.,
- earthing and protection systems are properly installed,
- condition of all seals and sealing surfaces is proper.

## 6. MAINTENANCE

### 6.1. SAFETY INSTRUCTION



Unplug the unit from the mains before opening the door (disconnect the power plug from the outlet or in case a automatic circuit breaker installed, disconnect it as well. Make sure that it cannot be turned on by third parties) and wait until the fans completely stop (for about 2 min.).

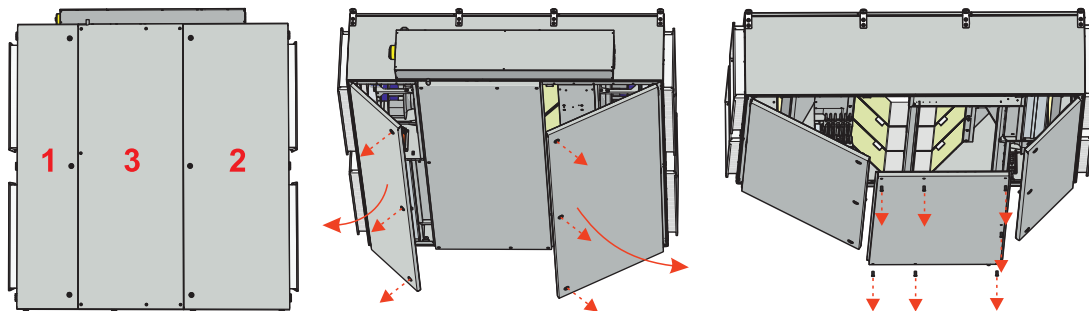
### 6.2. GENERAL RECOMMENDATIONS FOR VENTILATION SYSTEM MAINTENANCE

In order to ensure proper functioning of the system, maintenance requirements and its periods should be observed. Otherwise, the warranty shall be void. Some recommendations are provided in the table below, but they are just advisory, as the need for system maintenance depends on the location of the unit installation, the pollution of atmosphere, population, working hours, etc.

COMPONENT	DURING START-UP	AT LEAST EVERY 6 MONTHS
Filters	Check the cleanliness of the filters	Replace filters every 3 to 4 months or according to the control device indications. Check cleanliness. Clean, if necessary
Fans	Check the connections and the direction of rotation	Make sure that the impellers are not unbalanced. Make sure that the impellers do not cause noise when rotated by hand. Make sure that the fastening screws are not loose and free of mechanical damage. Check electrical connections and make sure that these are secured properly and are free of signs of corrosion.
Plate Heat exchanger	Check the cleanliness of the heat exchanger	Check cleanliness and clean, if necessary
Control panel	Check the connections	Check the connections
Electric heater	Check the connections	Clean off dust, and check the electrical components and connections of the heater
Pressure sensor	Check electrical connections	Check the operation
Temperature sensor	Check electrical connections	Check the operation and tune up, if necessary
Air intake and discharge system	Check the connections	Clean
Air duct system	Check the tightness	Clean
Dampers, diffusers, grid	Check the tightness of connections	Clean
Switching unit (contactor)		Every 3 to 4 months, visually assess the functioning of the switching unit (contactor), i.e. make sure that its casing has no signs of melting or is not thermally damaged otherwise and does not produce any unusual sounds. All the contactors in the product or in its accessories must be checked.
Condensate trap and discharge assembly	Check the condensate discharge assembly and make sure that water runs from the bath properly.	Clean

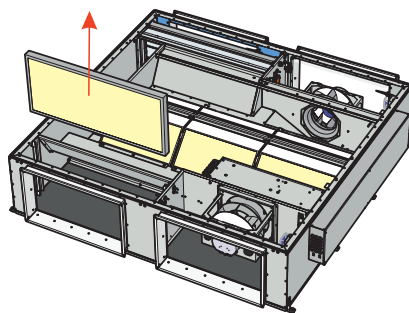
### 6.3. COVER OPENING

Before opening the covers, first, unplug the unit from the mains, then wait for 2 minutes (until the fans completely stop).





## 6.4. FILTERS MAINTENANCE



In order to remove the filters, open unit door and take off the filters.

Dirt increases air resistance in the filter, therefore, lower amount of air is supplied into the premises. Arrows on the filters must comply with airflow direction.



**After changing the filters, please reload the filter timer. The instruction on reloading can be found in the control panel operation manual or on our website [www.salda.it](http://www.salda.it)  
Operation of the unit without filters is not allowed.**



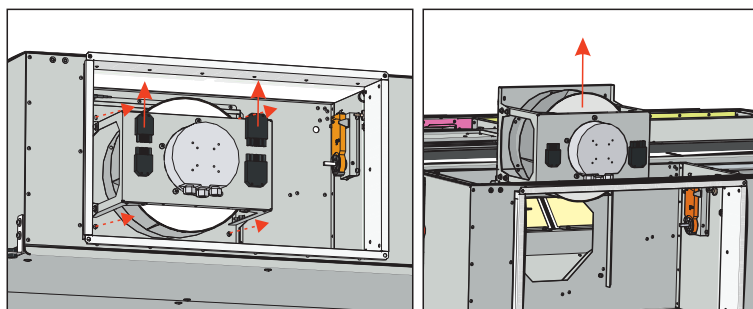
**Change the filters every 3-4 months or according to the notification on the control device.**

## 6.5. FAN MAINTENANCE

- Fan maintenance should be performed by experienced and trained staff only.
- The fan should be inspected and cleaned at least once per year.
- Prior to commencing any maintenance or repairs, make sure the fan is disconnected from the power source.
- Proceed to maintenance and repair after any fan rotation is stopped.
- Observe staff safety regulations during maintenance and repairs.
- The motor features a heavy-duty ball bearing design. The motor is completely sealed and grease-free.
- Detach the fan from the unit.
- The impeller should be particularly checked for built-up material or debris that may cause an imbalance. Excessive imbalance may lead to accelerated wear on motor bearings and vibration.
- Clean impeller and inside housing with mild detergent, water and damp, soft cloth.
- Do not use high-pressure cleaner, abrasives, sharp tools or caustic solvents that may scratch or damage the housing and impeller.
- Do not plunge the motor into any fluid while cleaning the impeller. Make sure the impeller's balance weights are not moved.
- Make sure the impeller is free of any obstacles.
- Install the fan back into the unit. Connect fan power and control signals.
- In case the fan after maintenance does not automatically start up or stop, contact the manufacturer. Malfunction of the fan can be identified by the pressure in the system (when pressure switches are connected). In case of any fault in the fan motor, a notice will appear on the control panel.

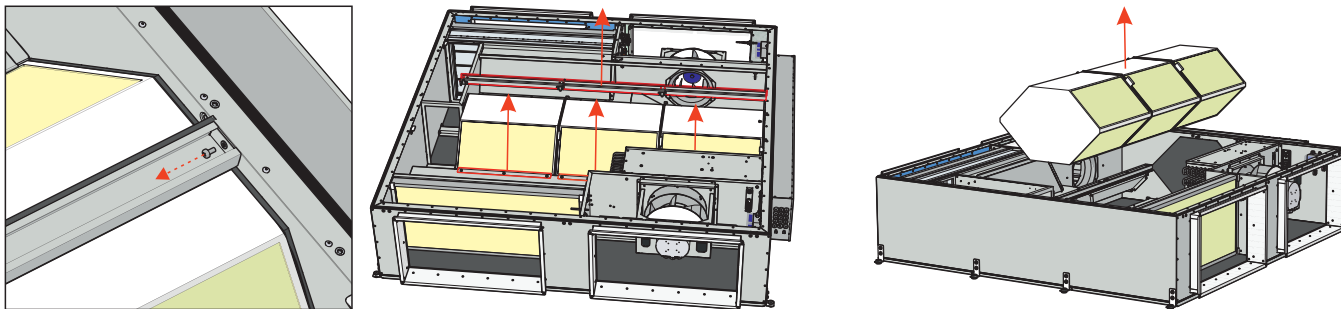


**Prior to commencing any maintenance or repairs, make sure the unit is disconnected from the power source.**

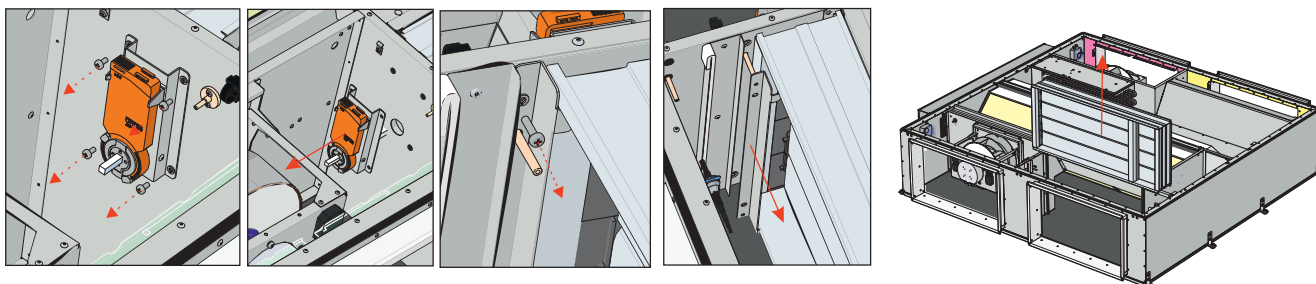


## 6.6. HEAT EXCHANGER AND BYPASS DAMPER MAINTENANCE

- Be sure to disconnect the unit from power source before performing any maintenance or repair.
- Proceed to maintenance and repair after any rotation in the fan stopped.
- Clean the heat exchanger once a year.
- Firstly take out heat exchanger cassette carefully. Submerge it into a bath and wash with warm soapy water (do not use soda). Then rinse it with weak hot water stream (too strong stream can fold the plates). Place back the heat exchanger only when it is completely dry.

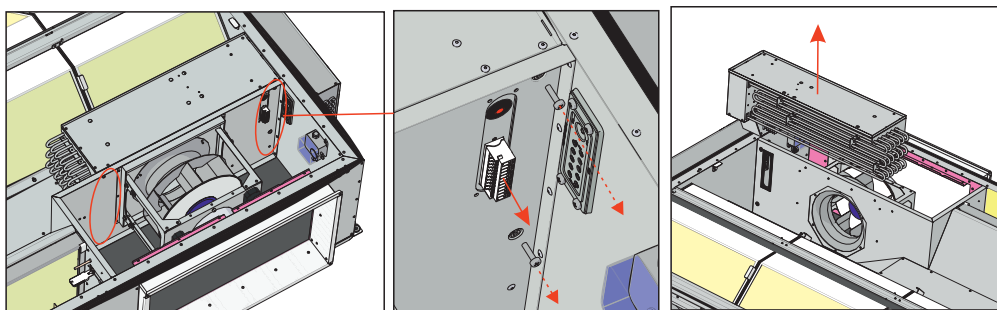


**CAUTION:** the heat exchanger can not be used when the filters are removed!



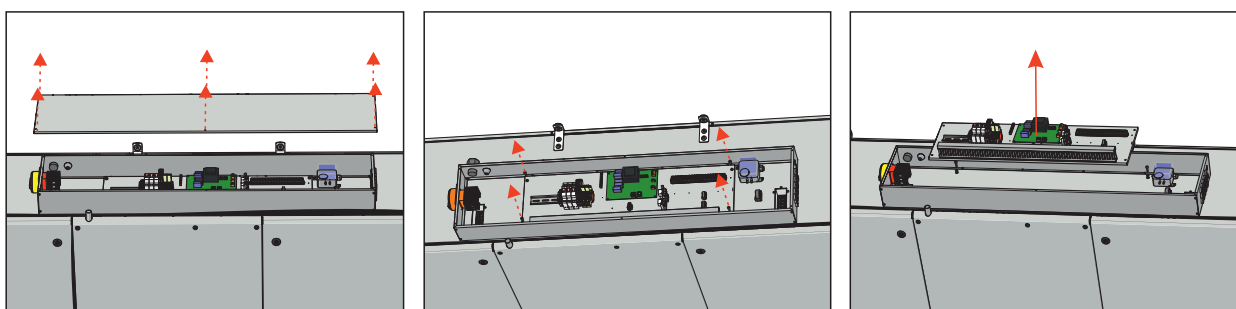
### 6.7. HEATER MAINTENANCE

- In case manual protection is activated, check for a fault before pressing the RESET button. If the fault is identified after it has been rectified, press the RESET button using a screwdriver or a similar object.
- Electrical heater does not require additional servicing. The filters must be replaced as described above.
- Heaters are equipped with 2 thermal protection devices: an automatic self-resetting protection device that is activated at +50 °C, and a manually restored protection device that is activated at +100 °C.
- After an activation of the manually restored protection device, make sure the unit is disconnected from the power supply. Wait until all heating elements cool down and the fans completely stop. Having identified and rectified the failure, to start the unit, press the RESET button. The failure can be identified by a qualified technician only.
- If necessary, electric heater can be removed. Disconnect the electrical connector from the heater and remove the heater.



### 6.8. CONTROL BOARD MAINTENANCE

- Disconnect product unit from electric power source.
- Unscrew the bolts on the control box.
- Disconnect all cables, wires, and connectors from the control board and unscrew the control board mounting bolts.
- Remove control board.
- To reassemble, follow all maintenance steps in reverse order. When re-connecting cables, wires, and connectors, make sure to match each wire and connector to corresponding connection terminal and connector.



## 7. CONTROL

### 7.1. DEVICE CONTROL

Ventilation unit equipped with PRV control board can be controlled with remote controller, WEB interface or mobile app via MB-GATEWAY and BMS (building management system). More information provided in the table below.

With MB-GATEWAY	Remote control panels	BMS direct connection	Wireless communication
Web interface SALDA AIR mobile application BMS over Modbus TCP/IP BMS over BACnet TCP/IP	Stouch ST-SA-Control FLEX	Modbus RTU (RS485)	MB-GATEWAY + WIFI router

### 7.2. DEVICE FUNCTIONS

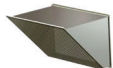













PRV control board operation functions and control of the device depends on the following:














1. Selected control interface (remote control panel, MB-GATEWAY and etc.). Chosen interface just affects access to the information and settings but not affects the logic of control. Full access to the information and settings are available on FLEX, ST-SA-Control, MB-GATEWAY WEB application and SALDA AIR mobile application.
2. Unit configuration (internal/external components, sensors and control board settings).






**For unit control instructions, refer to the operation manual of the existing control device.**

## 8. ACCESSORIES

RIS EKO 3.0		1200 PE	1200 PW	1900 PE	1900 PW	2500 PE	2500 PW		
Outlet covers		OCR 500x250	ACC000059	ACC000059	-	-	-	-	
		OCR 700x300	-	-	ACC000061	ACC000061	-	-	
		OCR 700x400	-	-	-	-	ACC000062	ACC000062	
		LJ-E 50-25	FIT000423	FIT000423	-	-	-	-	
		LJ/E 70x30	-	-	FIT000959	FIT000959	-	-	
		LJ-E 70-40	-	-	-	-	FIT000761	FIT000761	
		LJ-PG 50-25	FIT000313	FIT000313	-	-	-	-	
		LJ-PG 70-30	-	-	FIT000317	FIT000317	-	-	
		LJ-PG 70-40	-	-	-	-	FIT000321	FIT000321	
		STP 700x400/700x300	-	-	ACC000030	ACC000030	-	-	
		STP-C 500x250/315	ACC000023	ACC000023	-	-	-	-	
		STP-C 700x300/355	-	-	ACC000024	ACC000024	-	-	
	STP-C 700x400/500	-	-	-	-	ACC000021	ACC000021		
Valves		VVP45.10-0.63	-	ACC000140	-	ACC000140	-	-	
			VXP45.10-0.63	-	ACC000143	-	ACC000143	-	-
Heaters/coolers (on duct)			AVA 500	-	-	-	-	ACC000196	ACC000196
		AVA-DX 500	-	-	-	-	ACC000150	ACC000150	
		AVS 500	-	-	-	-	ACC000203	ACC000203	
Heaters/coolers (on duct)		RWC 500x250 C2	ACC000248	ACC000248	-	-	-	-	
		RWC 500x250 C4	ACC000249	ACC000249	-	-	-	-	
		RWC 700x300 C2	-	-	ACC000250	ACC000250	-	-	
		RWC 700x300 C4	-	-	ACC000251	ACC000251	-	-	
		RFC 500x250 F2	ACC000205	ACC000205	-	-	-	-	
		RFC 500x250 F4	ACC000206	ACC000206	-	-	-	-	
		RFC 700x300 F2	-	-	ACC000207	ACC000207	-	-	
		RFC 700x300 F4	-	-	ACC000208	ACC000208	-	-	
			SVS 500x250-2	ACC000256	ACC000256	-	-	-	-
			SVS 500x250-4	ACC000257	ACC000257	-	-	-	-
SVS 700x400-2	-		-	ACC000262	ACC000262	ACC000262	ACC000262		
SVS 700x400-4	-		-	ACC000263	ACC000263	ACC000263	ACC000263		
Actuators		Actuator for damper LM230A-TP	ACC000311	ACC000311	ACC000311	ACC000311	ACC000311	ACC000311	
			NF230A	-	ACC000313	-	ACC000313	-	ACC000313
				Actuator for water valve SSB61 200 Nm (for heating)	-	ACC000317	-	ACC000317	-
Actuator for water valve SSB81 200 Nm (for cooling)	ACC000318	ACC000318		ACC000318	ACC000318	ACC000318	ACC000318		

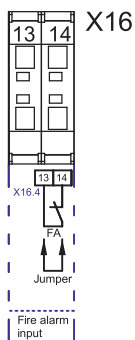
		Network MB-Gateway module	ACC000269	ACC000269	ACC000269	ACC000269	ACC000269	ACC000269	ACC000269
		Remote control panel FLEX	ACC000270	ACC000270	ACC000270	ACC000270	ACC000270	ACC000270	ACC000270
		Remote control panel ST-SA-Control	ACC000271	ACC000271	ACC000271	ACC000271	ACC000271	ACC000271	ACC000271
Control		Remote control panel Stouch	ACC000272	ACC000272	ACC000272	ACC000272	ACC000272	ACC000272	ACC000272
		Switch 774451 + 774411	ACC004460	ACC004460	ACC004460	ACC004460	ACC004460	ACC004460	ACC004460
		Router TP-Link TL-WR802N	ACC000273	ACC000273	ACC000273	ACC000273	ACC000273	ACC000273	ACC000273
		Sensor S-KCO2 CO <sub>2</sub> duct	ACC000277	ACC000277	ACC000277	ACC000277	ACC000277	ACC000277	ACC000277
External sensors		Sensor S-RCO2-F2 CO <sub>2</sub> room	ACC000278	ACC000278	ACC000278	ACC000278	ACC000278	ACC000278	ACC000278
		Pressure transmitter S-1141	ACC004375	ACC004375	ACC004375	ACC004375	ACC004375	ACC004375	ACC004375
		EKS NV 50x25/3-3f PH	ACC000433	ACC000433	-	-	-	-	-
		EKS NV 50x25/6-2f PH	ACC000434	ACC000434	-	-	-	-	-
		EKS NV 50x25/9-3f PH	ACC000435	ACC000435	-	-	-	-	-
El. heaters		EKS NV 70x30/12-3f PH	-	-	ACC000441	ACC000441	-	-	-
		EKS NV 70x30/5-1f PH	-	-	ACC000442	ACC000442	-	-	-
		EKS NV 70x30/9-3f PH	-	-	ACC000443	ACC000443	-	-	-
		EKS NV 70x40/18-3f PH	-	-	-	-	ACC000444	ACC000444	-
		EKS NV 70x40/5-2f PH	-	-	-	-	ACC000445	ACC000445	-
		EKS NV 70x40/9-3f PH	-	-	-	-	ACC000446	ACC000446	-
		SKG-A 355	FIT000433	FIT000433	FIT000433	FIT000433	-	-	-
Dampers		SKG-A 400	-	-	-	-	FIT000747	FIT000747	-
		SKG 500	-	-	-	-	FIT000468	FIT000468	-
		SSK 500-250	ACC000133	ACC000133	-	-	-	-	-
		SSK 700-300	-	-	ACC000135	ACC000135	-	-	-
		SSK 700-400	-	-	-	-	ACC000136	ACC000136	-
		Filter set RIS 1200 P EKO 3.0 (ePM10-50+ePM1-70-2pcs.)	ACC004883	ACC004883	-	-	-	-	-
Filter sets		Filter set RIS 1900 P EKO 3.0 (ePM10-50+ePM1-70-2pcs.)	-	-	ACC004885	ACC004885	-	-	-
		Filter set RIS 2500 P EKO 3.0 (ePM10-50+ePM1-70-2pcs.)	-	-	-	-	ACC004888	ACC004888	-

	AKS 355-10	FIT000421	FIT000421	FIT000421	FIT000421	-	-
	AKS 355-6	FIT000276	FIT000276	FIT000276	FIT000276	-	-
	AKS 355-9	FIT000277	FIT000277	FIT000277	FIT000277	-	-
	AKS 500-12	-	-	-	-	FIT000447	FIT000447
	AKS 500-9	-	-	-	-	FIT000281	FIT000281
Silencers 	SKS 50-25	FIT000299	FIT000299	-	-	-	-
	SKS 70-40	-	-	FIT000302	FIT000302	FIT000302	FIT000302
	SSP 500x250x1000-2x100	ACC000126	ACC000126	-	-	-	-
	SSP 500x250x900-4x100	ACC000121	ACC000121	-	-	-	-
	SSP 700x300x1000-3x100	-	-	ACC000128	ACC000128	-	-
	SSP 700x300x900-6x100	-	-	ACC000122	ACC000122	-	-

## 8.1. CONNECTION OF ACCESSORIES

### 8.1.1. FIRE PROTECTION SIGNAL INPUT (FIRE PROTECTION INPUT (NC))

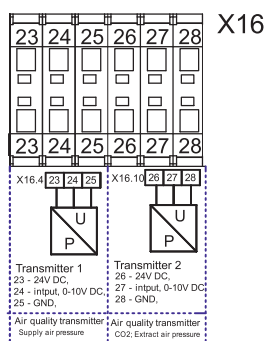
Fire protection signal input must be normally closed, until the fire protection system is not connected a jumper is installed in the factory.



### 8.1.2. EXTERNAL CO<sub>2</sub>/PRESSURE SENSORS

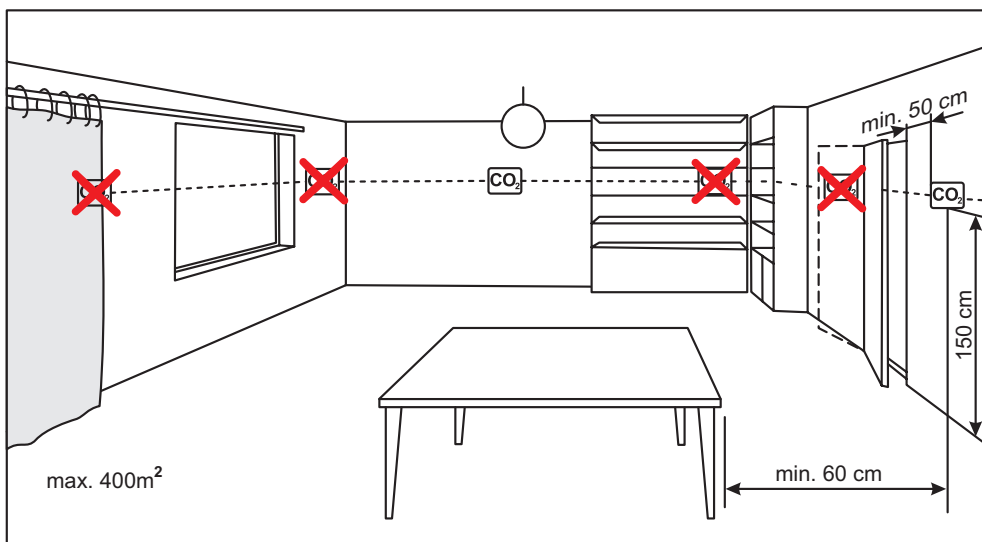
RIS P EKO 3.0 units have two connections for external CO<sub>2</sub>/PRESSURE (input 0-10 VDC) sensors

**Sensors connection:**



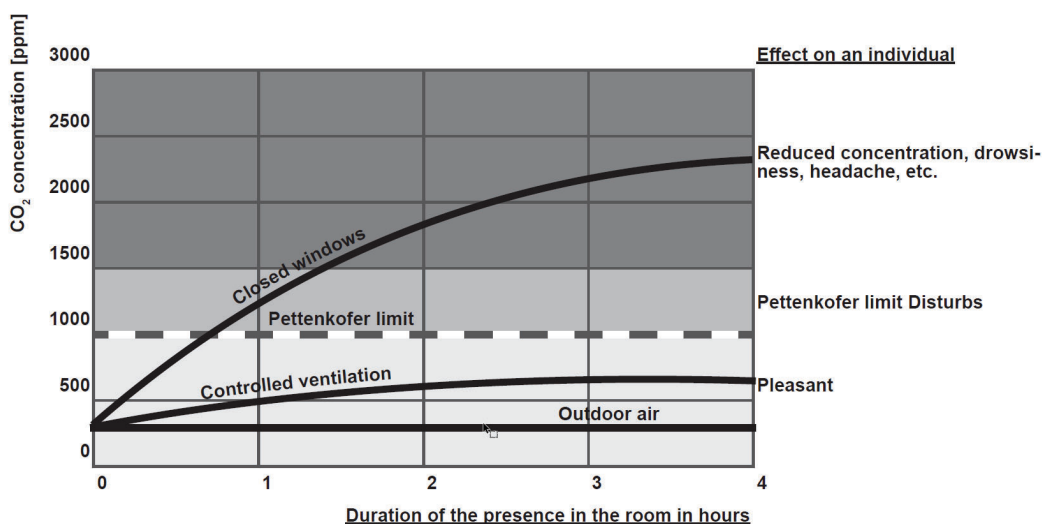
These sensors are intended for the following 3 functions: supply air pressure, extract air pressure and extract CO<sub>2</sub> detection. Supply air pressure is measured inside the supply air duct referenced to the unit's surrounding area. Extract air pressure is measured inside the extract air duct referenced to the unit's surrounding area. The CO<sub>2</sub> transmitter is installed in the extract air duct or room.

### 8.1.3. ROOM CO<sub>2</sub> TRANSMITTER INSTALLATION RECOMMENDATION



**i** If the duct CO<sub>2</sub> transmitter is used, it must be installed in the extract air duct. To install duct transmitters, hole drilling tools are required.

### 8.1.4. CO<sub>2</sub> CONCENTRATION ACCORDING TO PETTENKOFER LIMIT

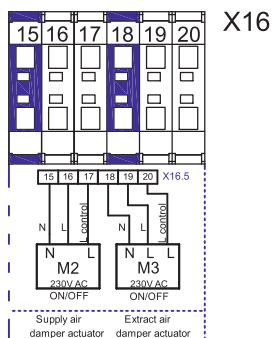


### 8.1.5. CONNECTION OF SUPPLY AND EXTRACT AIR DAMPERS

Product RIS P EKO 3.0 can be equipped with supply air and extract air dampers. Dampers are controlled by Open/Close or Spring-return actuators.

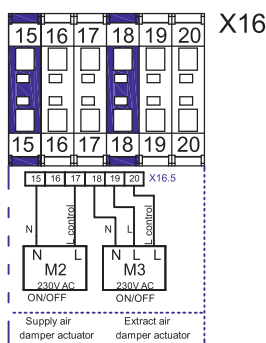
#### Wiring diagram for RIS PE EKO 3.0

M2, M3 – Open/Close damper actuators. Upon activation of outputs X16:17, X16:20 the dampers shall open, Upon activation of outputs X16:16, X16:19 the dampers shall close.

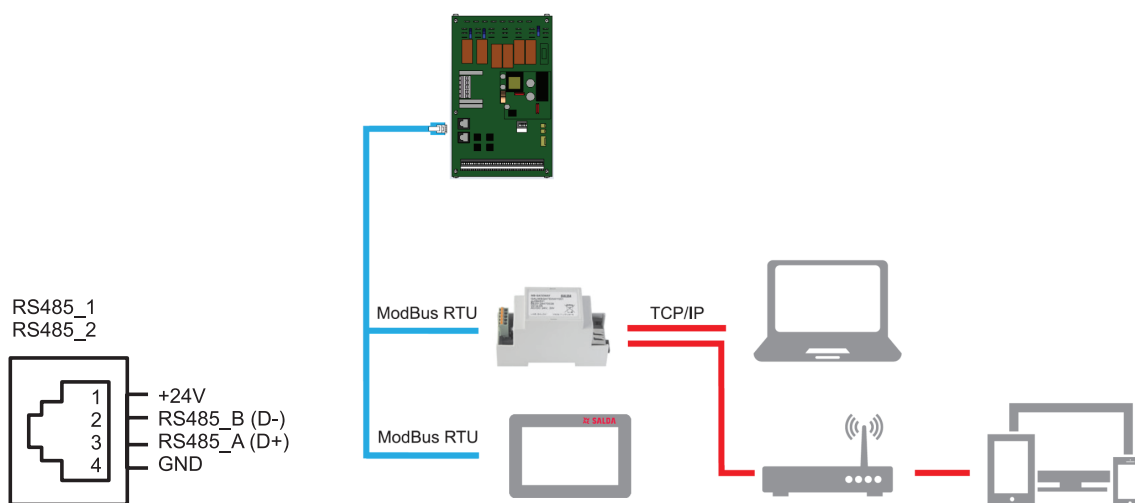


**Wiring diagram for RIS PW EKO 3.0**

M2 – Spring-return damper actuator. M3 – Open/Close damper actuator. Upon activation of outputs X16:17, X16:20, the dampers open, Upon activation of output X16:19, the extract air damper close. The supply air damper is controlled by spring-return actuator so that when output X16:16 is deactivated, the supply air damper closes.



**8.1.6. CONNECTION OF REMOTE CONTROL PANEL OR MODBUS**

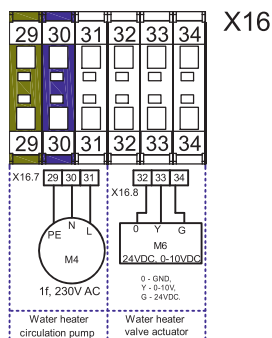


**8.1.7. WATER HEATER CIRCULATION PUMP AND VALVE ACTUATOR**

Water heater circulation pump and valve actuator can only be connected to the units that are designed to operate with water heater (RIS PW EKO 3.0 units).

**Wiring diagram**

Valve actuator is controlled by 0-10 VDC signal. Circulation pump is controlled by On/Off signal.



**8.1.8. RECOMMENDED SCHEME FOR CONNECTION OF INTERNAL AND EXTERNAL COMPONENTS**

M1 – By-pass air damper actuator.	PV – Supplyair fan EC.
M2 – Outdoor air damper actuator.	IV – Exhaust air fan EC.
M3 – Extract air damper actuator.	PS1 – Supply air filter differential pressure sensor.
M4 – Water heater circulation pump.	PS2 – Extract air filter differential pressure sensor.





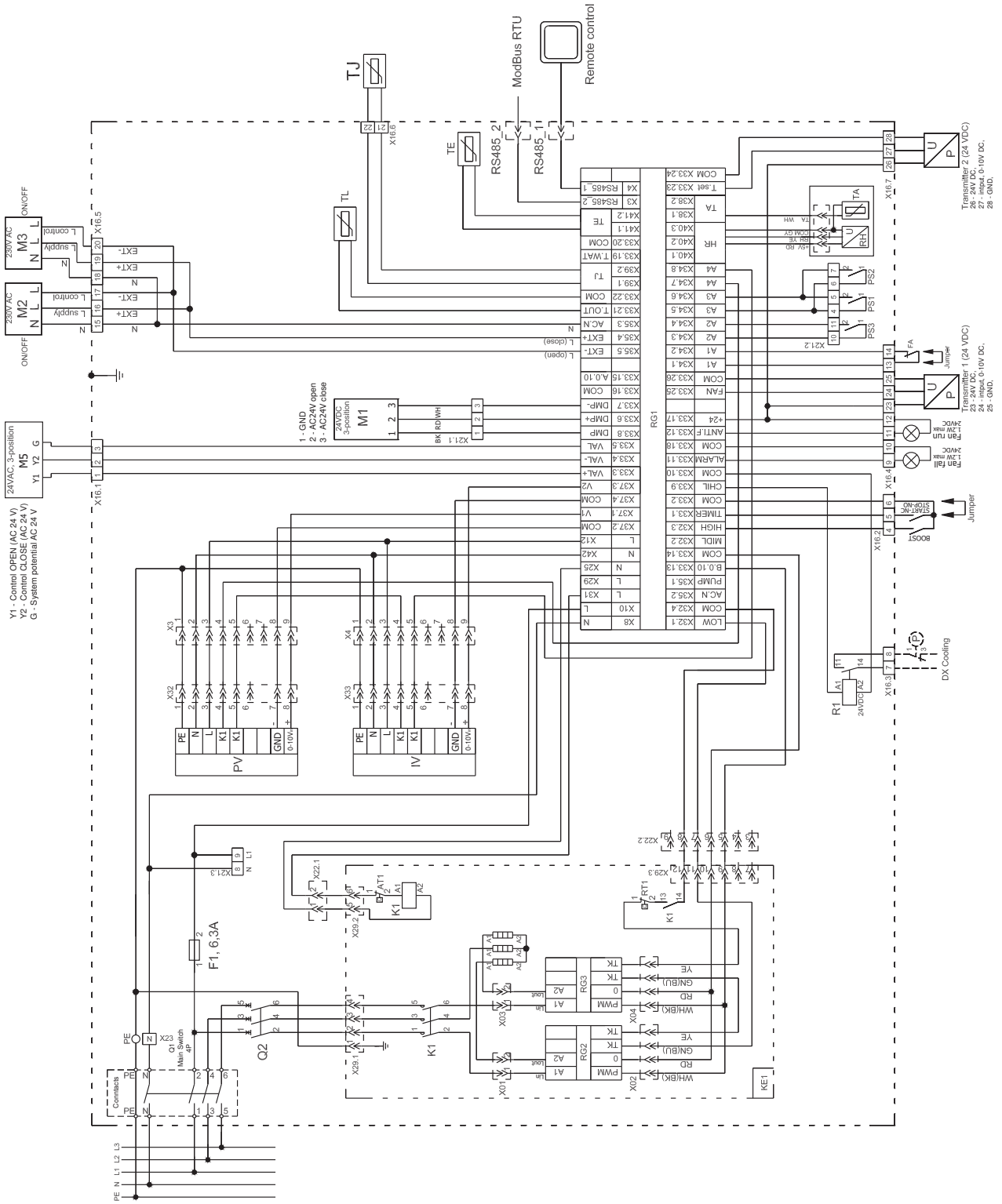


Figure 8.1.8.2. RIS 1200 PE 6.0-9.0 EKO 3.0

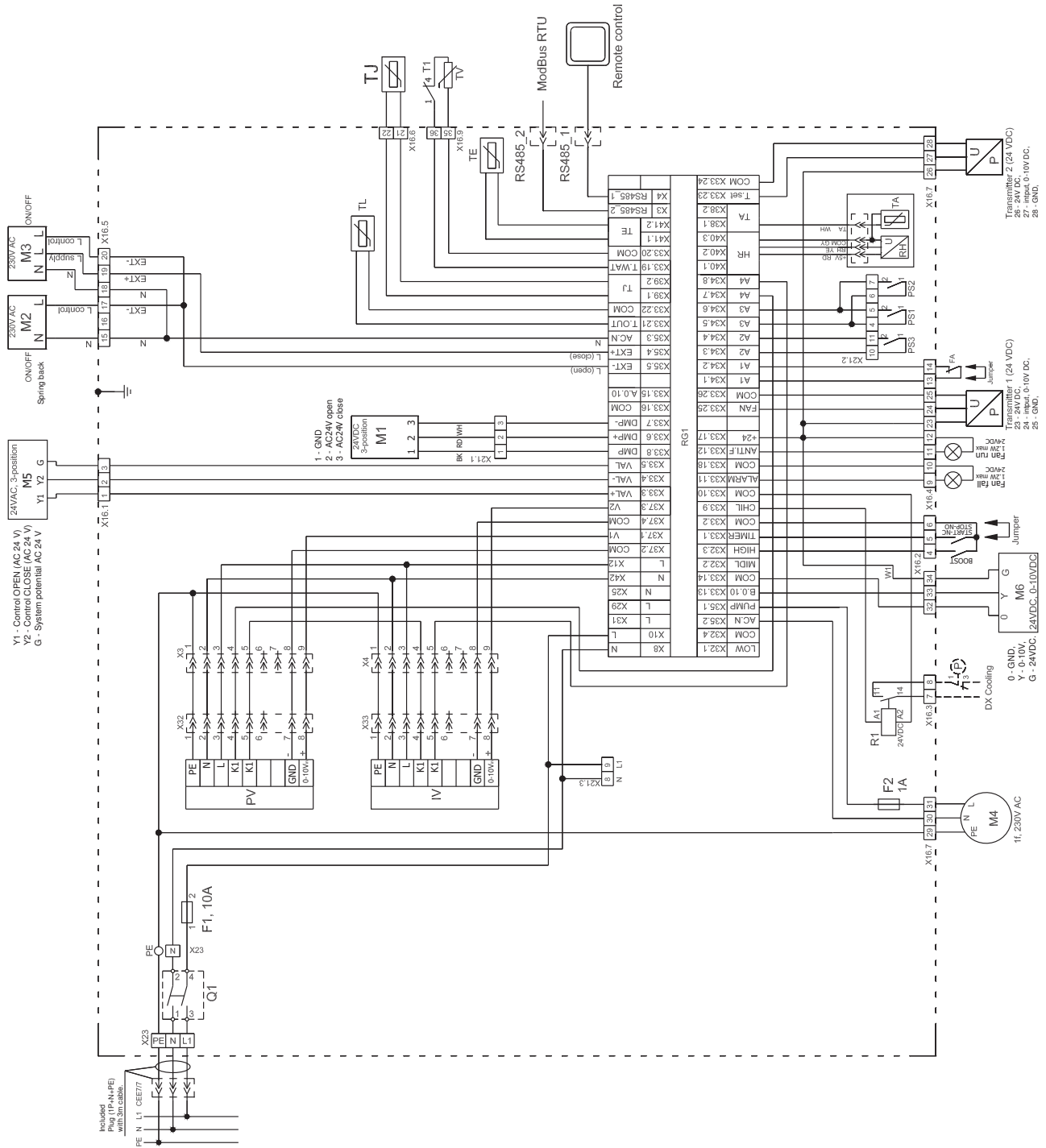


Figure 8.1.8.3. RIS 1200PW EKO 3.0

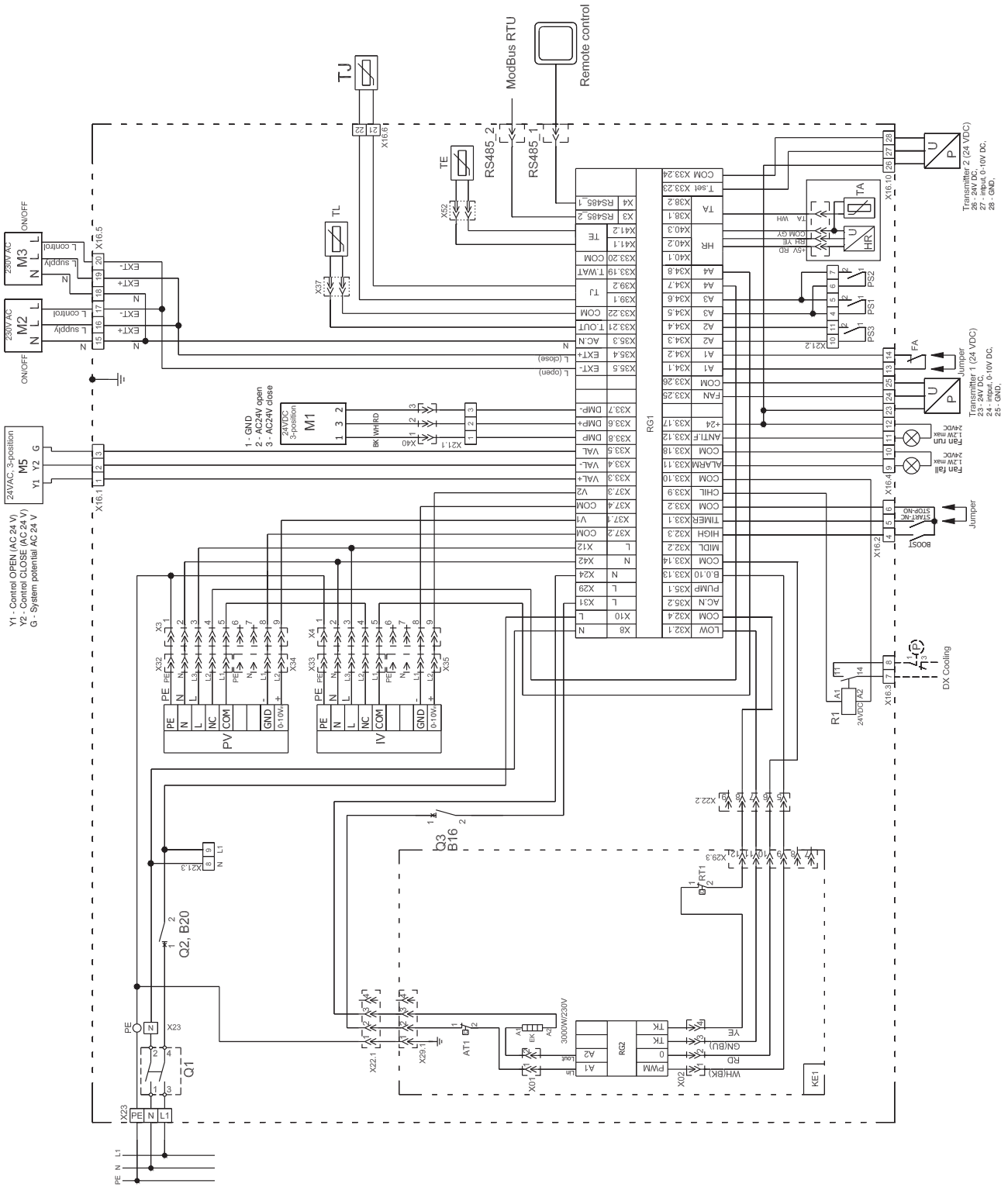
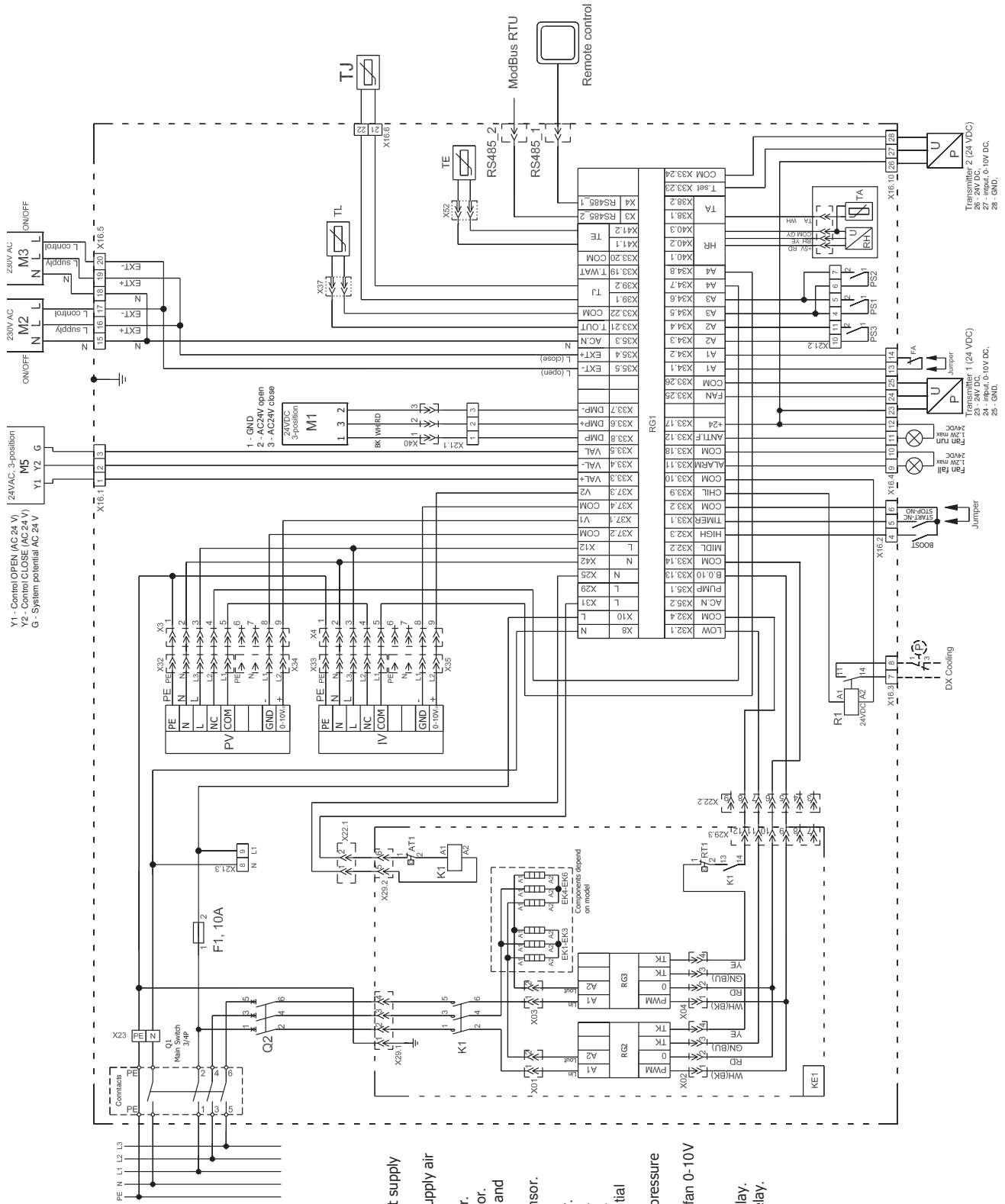


Figure 8.1.8.4.

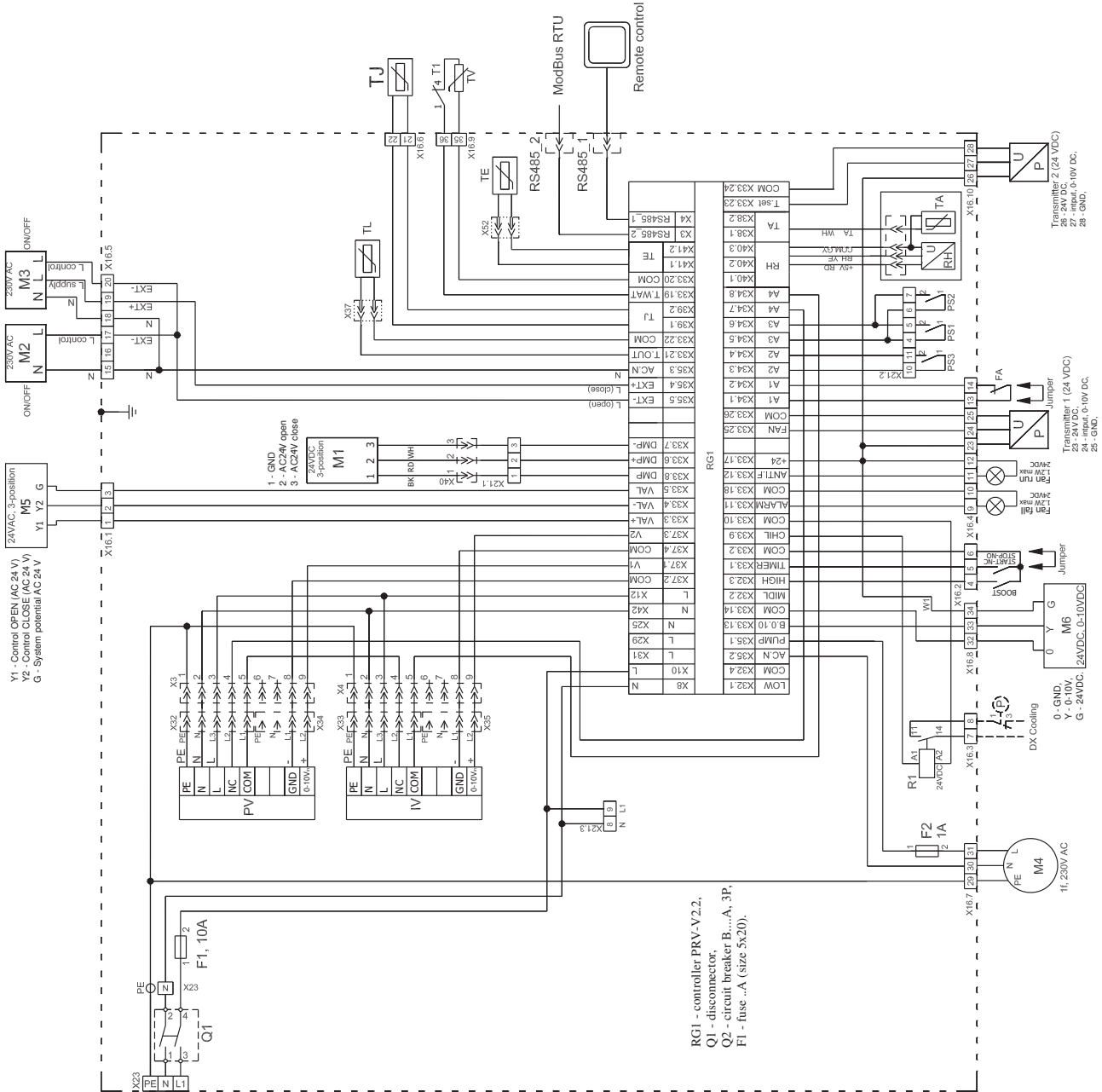
RIS 1900PE 3.0 EKO 3.0



- PV - supply air fan EC.
- IV - extract air fan EC.
- KE1 - supply air heater.
- AT1 - automatic reset thermostat supply air heater.
- RT1 - manual reset thermostat supply air heater.
- TL - fresh air temperature sensor.
- TJ - supply air temperature sensor.
- DT100 - extract air temperature and humidity sensor.
- TE - exhaust air temperature sensor.
- M1 - bypass damper actuator.
- M2 - outside air damper actuator.
- M3 - extract air damper actuator.
- M5 - Water cooler valve actuator.
- P - DX cooler protection, differential pressure switch.
- P/U - "Transmitter 1" supply air pressure transmitter (0-10 VDC).
- P/U - "Transmitter 2" extract air fan 0-10V pressure, CO2 transmitters.
- FA - fire alarms input.
- PS1 - supply air filter pressure relay.
- PS2 - extract air filter pressure relay.
- PS3 - antifrost pressure relay.
- RG1 - controller PRV-... V2.2.
- RG2, RG3 - controllers ESKM1-26/176-30.
- F2 - PCB fuse 250mA.
- Q2 - circuit breaker B32.
- F1 - fuse 10A (size 5x20).

Figure 8.1.8.5.

RIS 1900 PE 6.0-12.0 EKO 3.0, RIS 2500 PE 4.5-9.0-18.0 EKO 3.0



- PV - supply air fan EC.
- IV - extract air fan EC.
- KE1 - supply air heater.
- TL - fresh air temperature sensor.
- TJ - supply air temperature sensor.
- DTJ100 - extract air temperature and humidity sensor.
- TE - exhaust air temperature sensor.
- TV - Water heater antifreeze return heat carrier temperature sensor.
- T1 - Water heater antifreeze thermostat.
- M1 - BYPASS damper actuator.
- M2 - outside air damper actuator.
- M3 - extract air damper actuator.
- M4 - Water heater circulatory pump.
- M5 - water cooler valve actuator.
- M6 - Water heater valve actuator.
- P - DX cooler protection, differential pressure switch.
- P/U - "Transmitter 1" supply air pressure transmitter (0-10 VDC).
- P/U - "Transmitter 2" extract air fan 0-10V pressure, CO2 transmitters.
- FA - fire alarms input.
- PS1 - supply air filter pressure relay.
- PS2 - extract air filter pressure relay.
- PS3 - antifrost pressure relay.
- RG1 - controller PRV-... V2.2.
- F2 - PCB fuse 250mA.
- F1, F2 - fuse (size 5x20).

Figure 8.1.8.6. RIS 1900-2500 PW EKO 3.0

## 9. POSSIBLE FAULTS AND TROUBLESHOOTING

FAILURE	CAUSE	EXPLANATION / CORRECTIVE ACTIONS
Unit is not operating	No supply voltage	Check whether the device is connected to the power network
	Protection device is off or the current leakage relay is active (if installed by the installer)	Switch on only if the unit condition has been evaluated by a qualified electrician. If the system failed, the failure <b>MUST BE</b> rectified prior to switching it on
Air supply heater or pre-heater is not operating or malfunctioning (if installed)	Too low airflow in air ducts activates automatic protection	Check if air filters are not clogged Check if fans are rotating
	Manual safety device is activated	Possible heater or unit failure. Service staff <b>MUST</b> be contacted to identify and eliminate the failure .
Too low air flow at rated fan speed	Clogged supply and/or extract air filter(s)	Filter replacement needed
Filters are clogged and no message is shown on the remote control panel	Wrong time on filter timers or their switch is broken, or its pressure is set improperly.	Shorten filter timer time to the message of clogged filters or replace the pressure switch of the filters, or set their proper pressure.

## 10.ECODESIGN DATA TABLE

<b>RIS EKO 3.0</b>		<b>1200 PE 3.0</b>	<b>1200 PE 6.0</b>	<b>1200 PE 9.0</b>	<b>1200 PW</b>
Declared typology		bidirectional	bidirectional	bidirectional	bidirectional
Type of drive		Variable	Variable	Variable	Variable
Type of HRS		recuperative	recuperative	recuperative	recuperative
Thermal efficiency of heat recovery	[ % ]	80,2	80,2	80,2	80,2
Nominal NRVU flow rate	[ m <sup>3</sup> /s ]	0,32	0,32	0,32	0,32
Effective electric power input	[ kW ]	0,8	0,8	0,8	0,8
SFPint	[ W/(m <sup>3</sup> /s) ]	984	984	984	984
Face velocity	[ m/s ]	1,97	1,97	1,97	1,97
Normal external pressure	[ Pa ]	250	250	250	250
Internal pressure drop of ventilation components	[ Pa ]	194/142	194/142	194/142	194/142
Static efficiency of fans used in accordance with Regulation No 327/2011	[ % ]	35,3	35,3	35,3	35,3
Declared maximum external leakage	[ % ]	<1	<1	<1	<1
Declared maximum internal leakage	[ % ]	<3	<3	<3	<3
Energy classification of the filters		E	E	E	E
Description of visual filter warning		Pressure control	Pressure control	Pressure control	Pressure control
Casing sound power level (Lwa)	[ dB(A) ]	56	56	56	56
ErP Compliance		2018	2018	2018	2018
Internet address for disassembly instructions		www.salda.lt			

<b>RIS EKO 3.0</b>		<b>1900 PE 3.0</b>	<b>1900 PE 6.0</b>	<b>1900 PE 12.0</b>	<b>1900 PW</b>
Declared typology		bidirectional	bidirectional	bidirectional	bidirectional
Type of drive		Variable	Variable	Variable	Variable
Type of HRS		recuperative	recuperative	recuperative	recuperative
Thermal efficiency of heat recovery	[ % ]	80,5	80,5	80,5	80,5
Nominal NRVU flow rate	[ m <sup>3</sup> /s ]	0,46	0,46	0,46	0,46
Effective electric power input	[ kW ]	0,9	0,9	0,9	0,9
SFPint	[ W/(m <sup>3</sup> /s) ]	797	797	797	797
Face velocity	[ m/s ]	1,49	1,49	1,49	1,49
Normal external pressure	[ Pa ]	250	250	250	250
Internal pressure drop of ventilation components	[ Pa ]	213/134	213/134	213/134	213/134
Static efficiency of fans used in accordance with Regulation No 327/2011	[ % ]	42,2	42,2	42,2	42,2
Declared maximum external leakage	[ % ]	<1	<1	<1	<1
Declared maximum internal leakage	[ % ]	<3	<3	<3	<3
Energy classification of the filters		E	E	E	E
Description of visual filter warning		Pressure control	Pressure control	Pressure control	Pressure control
Casing sound power level (Lwa)	[ dB(A) ]	59	59	59	59
ErP Compliance		2018	2018	2018	2018
Internet address for disassembly instructions		www.salda.lt			



<b>RIS EKO 3.0</b>		<b>2500 PE 4.5</b>	<b>2500 PE 9.0</b>	<b>2500 PE 18.0</b>	<b>2500 PW</b>
Declared typology		bidirectional	bidirectional	bidirectional	bidirectional
Type of drive		Variable	Variable	Variable	Variable
Type of HRS		recuperative	recuperative	recuperative	recuperative
Thermal efficiency of heat recovery	[ % ]	80,4	80,4	80,4	80,4
Nominal NRUV flow rate	[ m <sup>3</sup> /s ]	0,64	0,64	0,64	0,64
Effective electric power input	[ kW ]	1,32	1,32	1,32	1,32
SFPint	[ W/(m <sup>3</sup> /s) ]	889	889	889	889
Face velocity	[ m/s ]	1,48	1,48	1,48	1,48
Normal external pressure	[ Pa ]	250	250	250	250
Internal pressure drop of ventilation components	[ Pa ]	233/144	233/144	233/144	233/144
Static efficiency of fans used in accordance with Regulation No 327/2011	[ % ]	41,1	41,1	41,1	41,1
Declared maximum external leakage	[ % ]	<1	<1	<1	<1
Declared maximum internal leakage	[ % ]	<3	<3	<3	<3
Energy classification of the filters		E	E	E	E
Description of visual filter warning		Pressure control	Pressure control	Pressure control	Pressure control
Casing sound power level (Lwa)	[ dB(A) ]	61	61	61	61
ErP Compliance		2018	2018	2018	2018
Internet address for disassembly instructions		<a href="http://www.salda.it">www.salda.it</a>			

## 11. DECLARATION OF CONFIRMITY

Manufacturer

**SALDA, UAB**  
Ragainės g. 100  
LT-78109 Šiauliai, Lithuania  
Tel.: +370 41 540415  
www.salda.lt

Hereby confirms that the following products - Air handling units:

**RIS \* EKO 3.0**

(where by „\*“ indicates possible unit installation type and modification)

Provided it was delivered and installed in the facility in accordance with the included installation instructions, comply with all applicable requirements in the following directives:

**Machinery Directive 2006/42/EC**  
**EMC Directive 2014/30/EU**  
**Low Voltage Directive 2014/35/EU**  
**Ecodesign Directive 2009/125/EC**  
**RoHS 2 Directive 2011/65/EU**

The following regulations are applied in applicable parts:

**Ecodesign requirements for ventilation units Nr. 1253/2014**  
**Energy labeling of residential units Nr. 1254/2014**

The following harmonized standards are applied in applicable parts:

EN 13141-7:2010 - Ventilation for buildings - Performance testing of components/products for residential ventilation - Part 7: Performance testing of a mechanical supply and exhaust ventilation units (including heat recovery) for mechanical ventilation systems intended for single family dwellings.  
EN ISO 12100:2012 - Safety of machinery - General principles for design - Risk assessment and risk reduction.  
EN 60204-1:2018 - Safety of machinery - Electrical equipment of machines - Part 1: General requirements.  
EN 60335-1:2012 - Household and similar electrical appliances. Safety. Part 1: General requirements.  
EN 60529:1999/A2:2014/AC:2019 - Degrees of protection provided by enclosures (IP code).  
EN IEC 61000-6-1:2019-03 - Electromagnetic compatibility (EMC) -- Part 6-1: Generic standards - Immunity for residential, commercial and light-industrial environments.  
LST EN 61000-6-3:2008 - Electromagnetic compatibility (EMC) -- Part 6-3: Generic standards - Emission standard for residential, commercial and light-industrial environments.

Should any alterations be made in the products, this declaration will no longer apply.

**Quality:** SALDA UAB activities are in line with the international quality management system standard **ISO 9001:2015**.

Date 2020-10-23



Giedrius Taujenis  
Director product development

## 12. WARRANTY

1. All equipment manufactured in our factory is checked in operating conditions and tested before delivery. Test protocol is supplied together with the unit. The equipment is shipped in good working condition to the end-client. The unit is warranted for the period of two years from the invoice date.
2. If equipment is found to have been damaged during transportation, a claim should be made against carrier, as we assume no responsibility for such damage.
3. This warranty does not apply:
  - 3.1. when transportation, storage, installation and maintenance instructions of the unit are violated;
  - 3.2. when the equipment is improperly maintained, mounted - inadequate maintenance;
  - 3.3. when the equipment without our knowledge and permission has been upgraded or unskilled repairs were made;
  - 3.4. when the unit was used not for its original purpose.
  - 3.5. Company SALDA UAB is not responsible for potential loss of property or personal injury in cases where AHU is manufactured without a control system and the control system will be installed by the client or third parties. The manufacturer's warranty does not cover devices that will be damaged by installing the control system.
4. This warranty does not apply at these malfunction cases:
  - 4.1. mechanical damage;
  - 4.2. damage caused by entering outside objects, materials, liquids;
  - 4.3. damage caused by natural disaster, accident (voltage change in the electricity network, lightning, etc..).
5. The company assumes no liability for its products either directly or indirectly damage, if the damage is caused by failure to comply with installation and mounting regulations, deliberate or careless users or third-party behavior.

These conditions are readily discernable when the equipment is returned to our factory for inspection.

If the direct client determines that equipment is found to be faulty, or a breakdown occurred, he should inform the manufacturer within five working days and deliver the equipment to manufacturer. Delivery costs should be covered by customer.



**Manufacturer reserves the right to change this technical passport any time without prior notice, if some typographic errors or inaccurate information is found, as well as after improving the apps and/or the devices. Such changes will be included in the new issues of the technical passport. All illustrations are just for information and thus may differ from the original device.**

### 12.1. LIMITED WARRANTY COUPON

*Warranty term*

**24 months\***

I received complete package and technical manual of the product ready for use. I have read and agreed with the warranty terms and conditions:

.....  
Customer's signature

\*Refer to the WARRANTY CONDITIONS

*Dear User, we appreciate your choice and do hereby guarantee that all ventilation equipment manufactured by our Company is inspected and thoroughly tested. An operational and high-quality product is sold to the direct buyer and shipped from the territory of the factory. It is provided with a 24-month warranty since invoice issue date.*

*Your opinion is important to us, thus we always look forward to hearing your comments, feedback, or suggestions regarding technical and operational characteristics of the Products.*

*In order to avoid any misunderstandings, please read the instructions for installation and operation of the product as well as other technical documents of the product carefully. The number of the Limited Warranty Coupon and serial number of the product specified on the silver identification sticker attached to the housing must match.*

*The Limited Warranty Coupon shall be valid provided that the seller's stamps and records are clear. It is not allowed to change, delete, or rewrite the data specified on it in any manner – such a coupon shall be invalid.*

*With this Limited Warranty Coupon the manufacturer confirms one's obligations to implement the imperative requirements established by effective laws on protection of consumer rights in the event of identification of any defects of the products.*

*The manufacturer reserves the right to refuse provision of free warranty servicing in cases when the warranty conditions listed below are disregarded.*

## PRODUCT MAINTENANCE TABLE

Product name*		
SERIAL number*		
installation	interval	Date
Fan cleaning	Once per year**	_____
Heat-exchanger cleaning	Once per year**	_____
Filter replacement	Every 3-4 months**	_____
		_____
		_____
		_____
		_____
		_____
		_____
		_____

\* - Look at the product label.

\*\* - At least.

NOTE. The customer shall be required to complete the Product Maintenance Table.

## MANUALS IN OTHER LANGUAGES

DE



<https://select.salda.lt/file/ris1200-2500pekode>

DK



<https://select.salda.lt/file/ris1200-2500pekodk>

FR



<https://select.salda.lt/file/ris1200-2500pekofr>

LT



<https://select.salda.lt/file/ris1200-2500pekolt>

PL



<https://select.salda.lt/file/ris1200-2500pekopl>

RU



<https://select.salda.lt/file/ris1200-2500pekoru>



MAN000344

