



RIS 1200-3500 H EKO 3.0

EN MOUNTING AND INSTALLATION INSTRUCTION




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2. SYMBOLS AND MARKING

 **Warning – pay attention**

 **Additional information**

Apply the auxiliary label on the unit (on an easily accessible location) or on the dashed location of the technical manual in order to keep the important information about the unit.

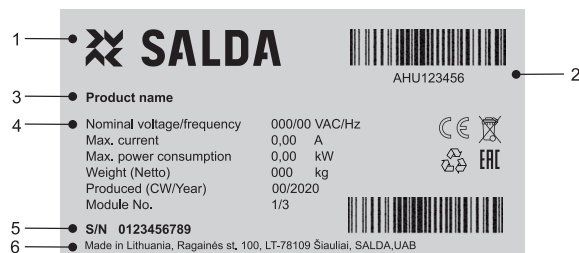


Figure. 2.1. Technical label

1 - Logo; 2 - Product code (SKU); 3 - Product name; 4 - Technical data; 5 - Serial number; 6 - Production place.



Figure. 2.2. Indication for duct connection.

ODA - outdoor air; SUP - supply air; ETA - extract air; EHA - exhaust air.

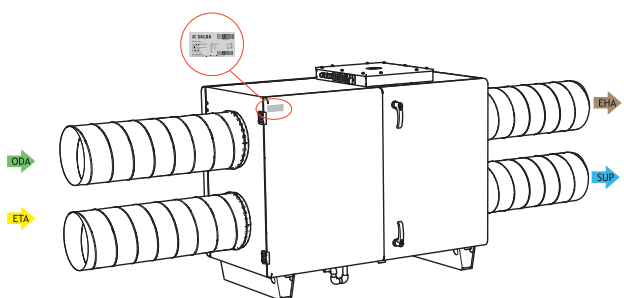


Figure. 2.3. Technical label place and air duct indication RIS 1200 H EKO 3.0 (right version)

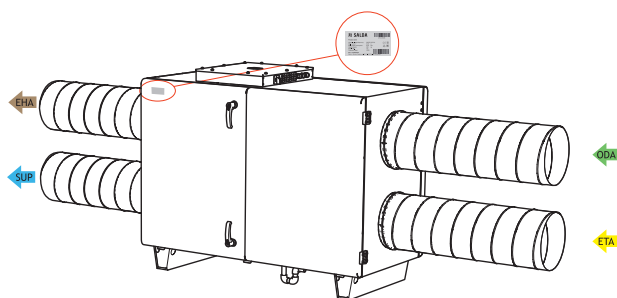


Figure. 2.4. Technical label place and air duct indication RIS 1200 H EKO 3.0 (left version)

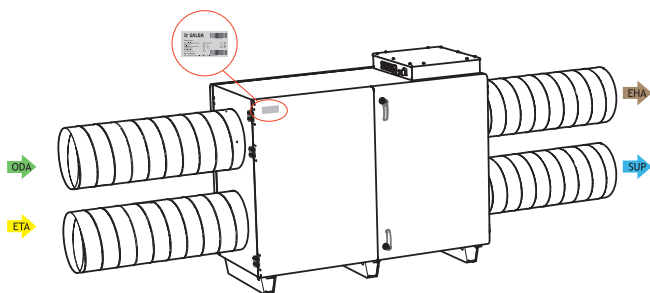


Figure. 2.5. Technical label place and air duct indication RIS 1900-2200 H EKO 3.0 (right version)

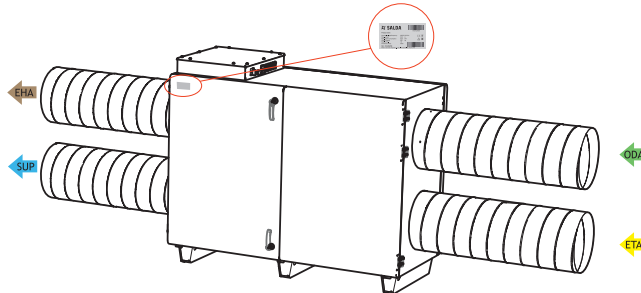


Figure. 2.6. Technical label place and air duct indication RIS 1900-2200 H EKO 3.0 (left version)

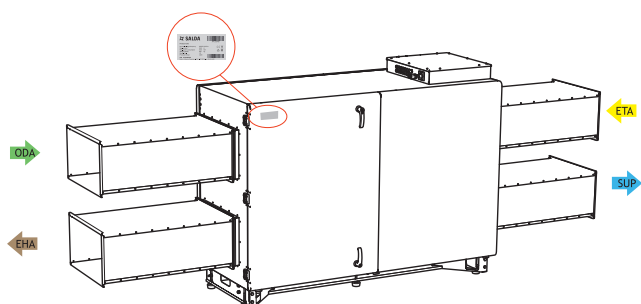


Figure. 2.7. Technical label place and air duct indication RIS 2500 H EKO 3.0 (right version)

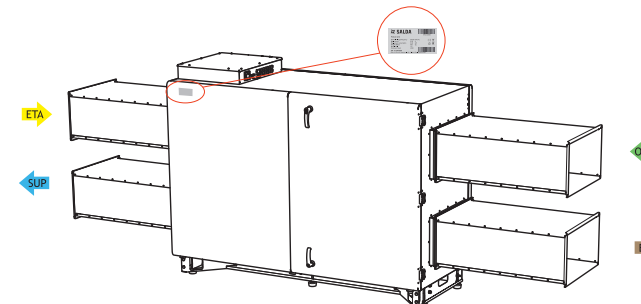


Figure. 2.8. Technical label place and air duct indication RIS 2500 H EKO 3.0 (left version)

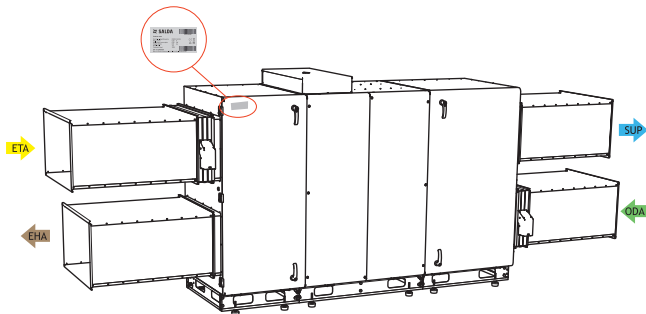


Figure. 2.9. Technical label place and air duct indication RIS 3500 H EKO 3.0 (right version)

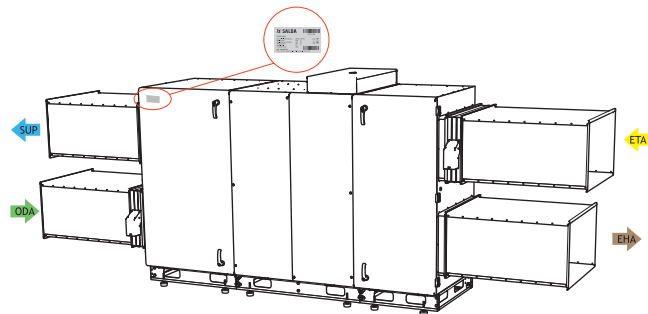


Figure. 2.10. Technical label place and air duct indication RIS 3500 H EKO 3.0 (left version)



NOTE. Ducts are not the part of the unit.

3. SAFETY INSTRUCTIONS AND PRECAUTIONS

Read these instructions very carefully before installing and using this equipment. Installation, connection and maintenance should be carried out by a qualified technician and in accordance with the local regulations and legislation.

The company shall take no responsibility for the injuries or damaged property if the safety requirements are not followed or the device is modified without the permission of the manufacturer.

Main safety rules

Danger



- Before carrying out any electrical or maintenance works, make sure that the device is disconnected from the mains and all moving parts of the device have stopped.
- Make sure that the fans are not accessible through air ducts or branch openings.
- If any liquids on electric parts or connections that bear voltage are noticed, stop the operation of the device.
- Do not plug the device into the mains that differ from the one indicated on the label or on the housing.
- Voltage of the mains should comply with the electro technical parameters indicated on the label.
- The device should be earthed in accordance with the regulations on the installation of electric devices. Turning on and using unearthed device is not allowed. Follow the requirements specified on the device's labels that indicate danger.

Warnings



- Connection of electricity and maintenance of the device should be performed by the qualified personnel only and in accordance with the manufacturer's instructions and safety requirements.
- In order to reduce the risk during installation and maintenance, suitable protective clothing must be worn.
- Beware of sharp angles while carrying out installation and maintenance works.
- Do not touch heating elements until they haven't cooled down.
- Some devices are heavy, you should be very careful while transporting and installing them. Use suitable lifting equipment.
- When connecting electricity to the mains, a circuit breaker of suitable size must be used.

Warning!



- If the device is installed in a cold environment, make sure that all connections and tubes are properly isolated. Intake and discharge air ducts should be isolated in all cases.
- Openings of the ducts should be covered during transportation and installation.
- Make sure not to damage the heater when connecting the piping of the water heater. For tightening up, use a wrench/spanner.

Before starting up the device



- make sure, that there are no strange objects inside;
 - manually check fans to make sure they are not stuck or blocked;
 - if rotary heat exchanger is installed in the device, make sure that it is not stuck or blocked;
 - check the earthing;
 - make sure that all components and accessories are connected in accordance with the wiring diagram or provided instructions.
-

4. INFORMATION ABOUT THE PRODUCT

4.1. DESCRIPTION

RIS H EKO 3.0 is a non-residential air handling unit with a high efficiency (up to 81 %) counterflow heat exchanger. The unit supplies ventilation in premisses and takes the heat from exhaust air. AHU complies with ErP 2018 requirements. The unit is operated by a separate remote control panel or through separate MB-Gateway by PC. Remote control panel and MB-Gateway are optional and not included in standard package.



Not suitable for operation in pools, saunas and other similar premisses.

4.2. DIMENSIONS AND WEIGHT

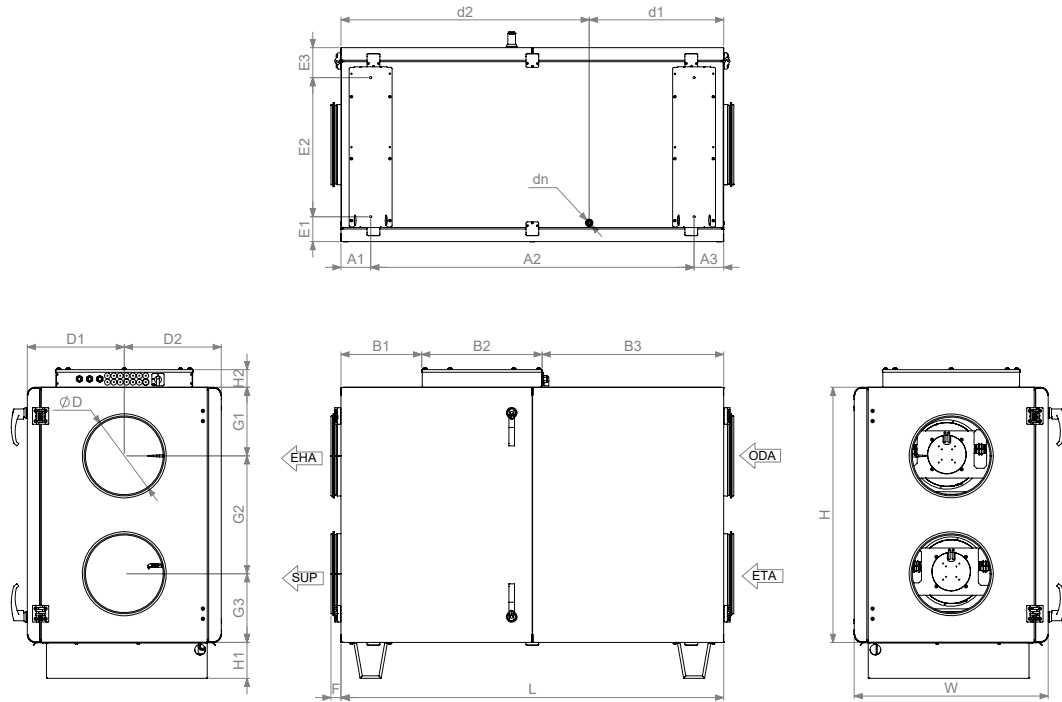


Figure 4.2.1. RIS 1200 H EKO 3.0

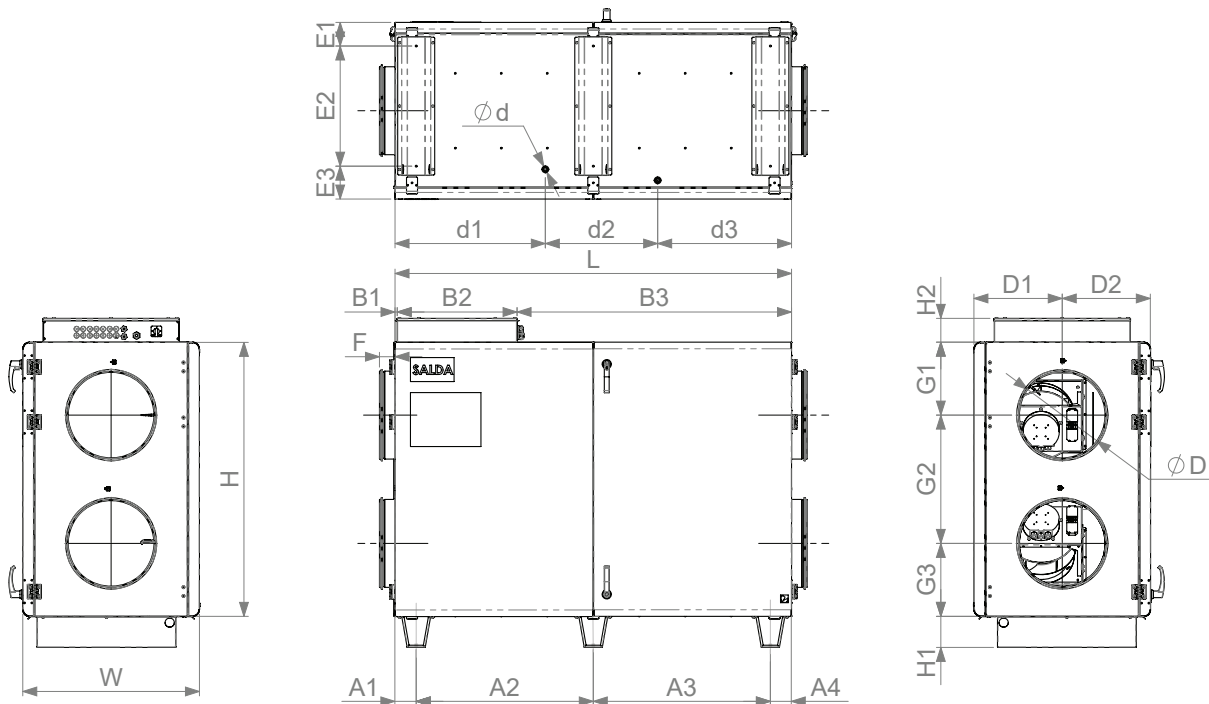


Figure 4.2.2. RIS 1900-2200 H EKO 3.0

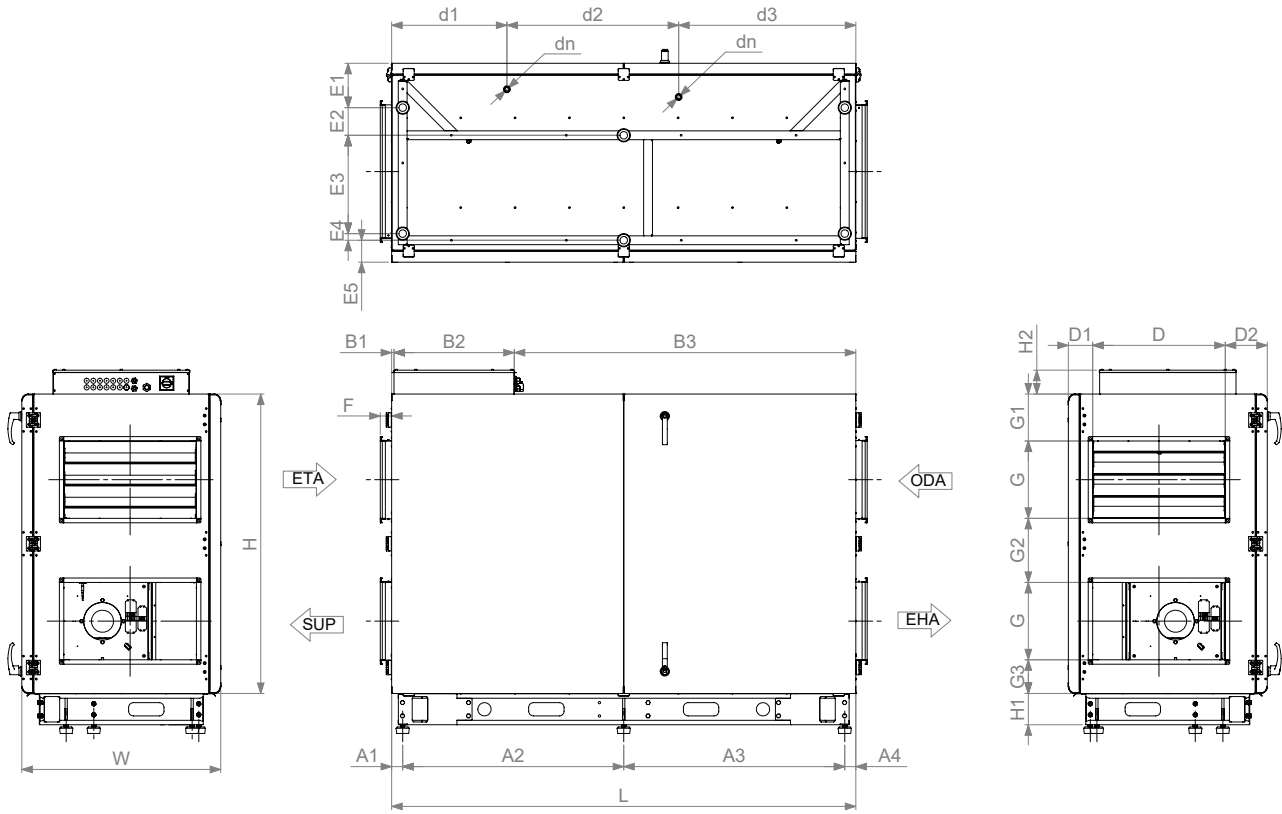


Figure 4.2.3. RIS 2500 H EKO 3.0

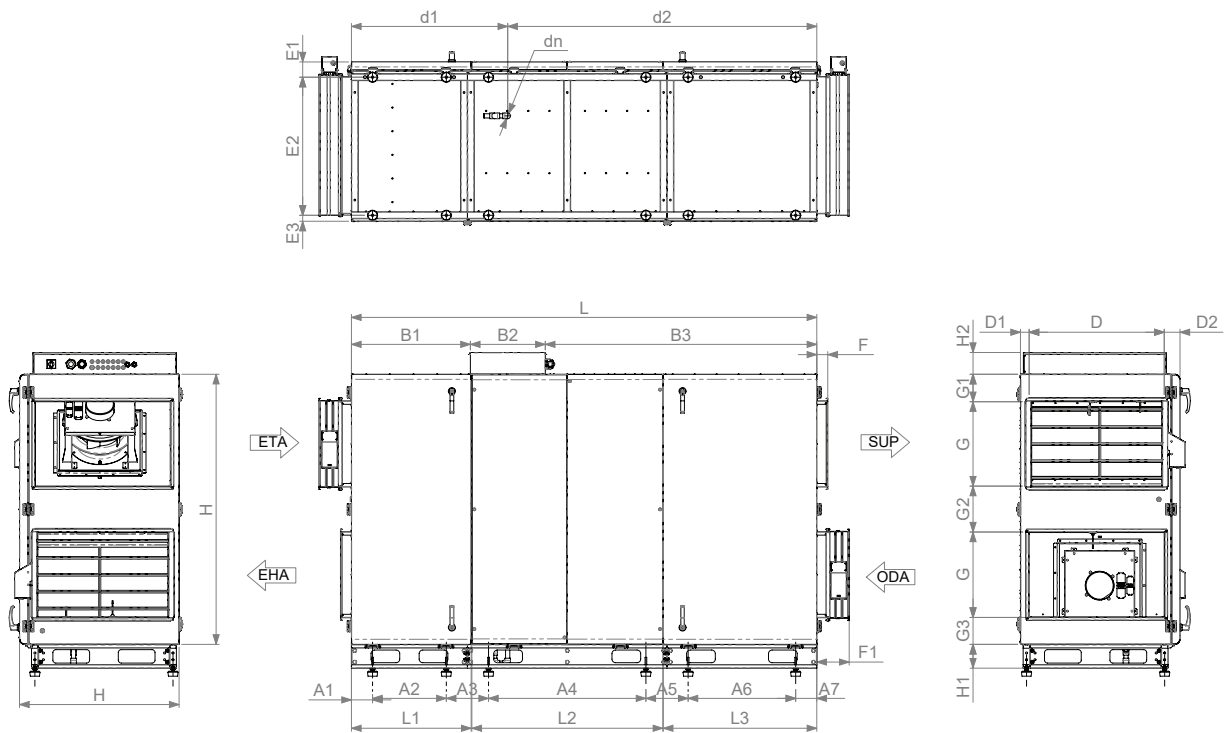


Figure 4.2.4. RIS 3500 H EKO 3.0

RIS EKO 3.0		1200 HEL	1200 HER	1200 HWL	1200 HWR
L	[mm]	1500	1500	1500	1500
W	[mm]	760	760	760	760
H	[mm]	1000	1000	1000	1000
D	[mm]	315	315	315	315
H1	[mm]	141	141	141	141
H2	[mm]	70	70	70	70
F	[mm]	40	40	40	40
d/dn		G1/2	G1/2	G1/2	G1/2
A1	[mm]	116	116	116	116
A2	[mm]	1268	1268	1268	1268
A3	[mm]	116	116	116	116
E1	[mm]	97	117	97	117
E2	[mm]	546	546	546	546
E3	[mm]	117	97	117	97
B1	[mm]	318	714	318	714
B2	[mm]	468	468	468	468
B3	[mm]	714	318	714	318
d1	[mm]	527	973	527	973
d2	[mm]	973	527	973	527
D1	[mm]	380	380	380	380
D2	[mm]	380	380	380	380
G1	[mm]	269	269	269	269
G2	[mm]	462	462	462	462
G3	[mm]	269	269	269	269
WEIGHT	[kg]	176	176	173	173

RIS EKO 3.0		1900 HEL	1900 HER	1900 HWL	1900 HWR	2200 HEL	2200 HER	2200 HWL	2200 HWR
L	[mm]	1800	1800	1800	1800	1800	1800	1800	1800
W	[mm]	800	800	800	800	800	800	800	800
H	[mm]	1245	1245	1245	1245	1245	1245	1245	1245
D	[mm]	400	400	400	400	400	400	400	400
H1	[mm]	141	141	141	141	141	141	141	141
H2	[mm]	108	108	108	108	108	108	108	108
F	[mm]	71	71	71	71	71	71	71	71
d/dn		G1/2	G1/2	G1/2	G1/2	G1/2	G1/2	G1/2	G1/2
A1	[mm]	96	96	96	96	96	96	96	96
A2	[mm]	804	804	804	804	804	804	804	804
A3	[mm]	804	804	804	804	804	804	804	804
A4	[mm]	96	96	96	96	96	96	96	96
E1	[mm]	107	150	107	150	107	150	107	150
E2	[mm]	546	546	546	546	546	546	546	546
E3	[mm]	150	107	150	107	150	107	150	107
B1	[mm]	10	1246	10	1246	10	1246	10	1246
B2	[mm]	545	545	545	545	545	545	545	545
B3	[mm]	1246	10	1246	10	1246	10	1246	10
d1	[mm]	682	608	682	608	682	608	682	608
d2	[mm]	510	510	510	510	510	510	510	510
d3	[mm]	608	682	608	682	608	682	608	682
D1	[mm]	400	400	400	400	400	400	400	400
D2	[mm]	400	400	400	400	400	400	400	400
G1	[mm]	331	331	331	331	331	331	331	331
G2	[mm]	583	583	583	583	583	583	583	583
G3	[mm]	331	331	331	331	331	331	331	331
WEIGHT	[kg]	241	241	238	238	250	250	246	246

RIS EKO 3.0		2500 HEL	2500 HER	2500 HWL	2500 HWR	3500 HEL	3500 HER	3500 HWL	3500 HWR
L	[mm]	2100	2100	2100	2100	2755	2755	2755	2755
W	[mm]	900	900	900	900	945	945	945	945
H	[mm]	1355	1355	1355	1355	1600	1600	1600	1600
D	[mm]	600	600	600	600	800	800	800	800
G	[mm]	350	350	350	350	500	500	500	500
L1	[mm]	-	-	-	-	910	710	910	710
L2	[mm]	-	-	-	-	1182	1182	1182	1182
L3	[mm]	-	-	-	-	710	910	710	910
H1	[mm]	141	141	141	141	141	141	141	141
H2	[mm]	108	108	108	108	130	130	130	130
F	[mm]	51	51	51	51	65	65	65	65
F1	[mm]	-	-	-	-	192	192	192	192
d/dn		G1/2	G1/2	G1/2	G1/2	G1/2	G1/2	G1/2	G1/2
A1	[mm]	50	50	50	50	125	125	125	125
A2	[mm]	1000	1000	1000	1000	637	427	637	427
A3	[mm]	1000	1000	1000	1000	250	250	250	250
A4	[mm]	50	50	50	50	932	932	932	932
A5	[mm]	-	-	-	-	250	250	250	250
A6	[mm]	-	-	-	-	427	637	427	637
A7	[mm]	-	-	-	-	125	125	125	125
E1	[mm]	200	200	200	200	90	90	90	90
E2	[mm]	125	125	125	125	818	818	818	818
E3	[mm]	445	445	445	445	35	35	35	35
E4	[mm]	30	30	30	30	-	-	-	-
E5	[mm]	100	100	100	100	-	-	-	-
B1	[mm]	10	1545	10	1545	1610	706	1610	706
B2	[mm]	544	544	544	544	440	440	440	440
B3	[mm]	1545	10	1545	10	706	1610	706	1610
d1	[mm]	521	521	521	521	1830	925	1830	925
d2	[mm]	777	777	777	777	925	1830	925	1830
d3	[mm]	802	802	802	802	-	-	-	-
D1	[mm]	110	110	110	110	48	48	48	48
D2	[mm]	190	190	190	190	90	90	90	90
G1	[mm]	211	211	211	211	160	160	160	160
G2	[mm]	288	288	288	288	269	269	269	269
G3	[mm]	152	152	152	152	160	160	160	160
WEIGHT	[kg]	418	418	415	415	576	576	567	567

4.3. TECHNICAL DATA

RIS EKO 3.0		1200 HE	1200 HW
Exhaust air fan			
phase/voltage	[50 Hz/VAC]	1/230	1/230
power/current	[kW/A]	0,38/2,5	0,38/2,5
speed	[min ⁻¹]	3370	3370
control input	[VDC]	0-10	0-10
protection class		IP54	IP54
Supply air fan			
phase/voltage	[50 Hz/VAC]	1/230	1/230
power/current	[kW/A]	0,38/2,5	0,38/2,5
speed	[min ⁻¹]	3370	3370
control input	[VDC]	0-10	0-10
protection class		IP54	IP54
Integrated electrical heater	[kW]	2	-
Total power/current consumption	[kW/A]	2,76/13,7	0,76/5
Automatic control integrated		PRV	PRV
Insulation of walls	[mm]	50	50
Exhaust air filter (class, dimensions LxWxH)	[mm]	MPL 650x415x46 ePM10-55	MPL 650x415x46 ePM10-55
Supply air filter (class, dimensions LxWxH)	[mm]	MPL 650x415x46 ePM1-70	MPL 650x415x46 ePM1-70
Device protection class		IP34	IP34

RIS EKO 3.0		1900 HE	1900 HW	2200 HE	2200 HW
Exhaust air fan					
phase/voltage	[50 Hz/VAC]	1/230	1/230	1/230	1/230
power/current	[kW/A]	0,47/2,04	0,47/2,04	0,715/3,1	0,715/3,1
speed	[min ⁻¹]	2530	2530	2800	2800
control input	[VDC]	0-10	0-10	0-10	0-10
protection class		IP54	IP54	IP54	IP54
Supply air fan					
phase/voltage	[50 Hz/VAC]	1/230	1/230	1/230	1/230
power/current	[kW/A]	0,47/2,04	0,47/2,04	0,715/3,1	0,715/3,1
speed	[min ⁻¹]	2530	2530	2800	2800
control input	[VDC]	0-10	0-10	0-10	0-10
protection class		IP54	IP54	IP54	IP54
Integrated electrical heater	[kW]	3	-	3	-
Total power/current consumption	[kW/A]	3,94/17,08	0,94/4,08	4,43/19,2	1,43/6,2
Automatic control integrated		PRV	PRV	PRV	PRV
Insulation of walls	[mm]	50	50	50	50
Exhaust air filter (class, dimensions LxWxH)	[mm]	MPL 692x520x46 ePM10-55	MPL 692x520x46 ePM10-55	MPL 692x520x46 ePM10-55	MPL 692x520x46 ePM10-55
Supply air filter (class, dimensions LxWxH)	[mm]	MPL 692x520x46 ePM1-70	MPL 692x520x46 ePM1-70	MPL 692x520x46 ePM1-70	MPL 692x520x46 ePM1-70
Device protection class		IP34	IP34	IP34	IP34

RIS EKO 3.0		2500 HE	2500 HW	3500 HE	3500 HW
Exhaust air fan					
phase/voltage	[50 Hz/VAC]	1/230	1/230	1/230	1/230
power/current	[kW/A]	0,87/3,92	0,87/3,92	1,3/5,65	1,3/5,65
speed	[min ⁻¹]	2200	2200	2390	2390
control input	[VDC]	0-10	0-10	0-10	0-10
protection class		IP54	IP54	IP54	IP54
Supply air fan					
phase/voltage	[50 Hz/VAC]	1/230	1/230	1/230	1/230
power/current	[kW/A]	0,87/3,92	0,87/3,92	1,3/5,65	1,3/5,65
speed	[min ⁻¹]	2200	2200	2390	2390
control input	[VDC]	0-10	0-10	0-10	0-10
protection class		IP54	IP54	IP54	IP54
Integrated electrical heater	[kW]	3,6	-	6	-
Total power/current consumption	[kW/A]	5,34/13,04	1,74/7,84	8,6/19,96	2,6/11,3
Automatic control integrated		PRV	PRV	PRV	PRV
Insulation of walls	[mm]	50	50	50	50
Exhaust air filter (class, dimensions LxWxH)	[mm]	MPL 790x528x90 ePM10-55	MPL 790x528x90 ePM10-55	MPL 622x410x90 ePM10-55	MPL 622x410x90 ePM10-55
Supply air filter (class, dimensions LxWxH)	[mm]	MPL 790x528x90 ePM1-70	MPL 790x528x90 ePM1-70	MPL 622x410x90 ePM1-70	MPL 622x410x90 ePM1-70
Device protection class		IP34	IP34	IP34	IP34

Acoustic data: check the product page on www.salda.it



Not suitable for installation in living rooms: additional noise insulation required.

4.4. OPERATING CONDITIONS

RIS EKO 3.0	1200 HE/HW	1900 HE/HW	2200 HE/HW	2500 HE/HW	3500 HE/HW
Minimum outdoor air temperature	-2 °C	-2 °C	-2 °C	-2 °C	-2 °C
Maximum outdoor air temperature	+40 °C	+40 °C	+40 °C	+40 °C	+40 °C
Minimum extracted air temperature	+15 °C	+15 °C	+15 °C	+15 °C	+15 °C
Maximum extracted air temperature	+40 °C	+40 °C	+40 °C	+40 °C	+40 °C
Maximum extracted air relative humidity	60%	60%	60%	60%	60%
Minimum ambient air temperature	+5 °C	+5 °C	+5 °C	+5 °C	+5 °C
Maximum ambient air temperature	+40 °C	+40 °C	+40 °C	+40 °C	+40 °C
Installation	indoor/outdoor	indoor/outdoor	indoor/outdoor	indoor/outdoor	indoor/outdoor

4.5. STANDART PACKAGE OF COMPONENTS

RIS EKO 3.0	1200 HE	1200 HW	1900 HE	1900 HW	2200 HE	2200 HW	2500 HE	2500 HW	3500 HE	3500 HW
Handle with lock 265076-10	1	1	1	1	1	1	1	1	2	2
Handle 265076-00	1	1	1	1	1	1	1	1	2	2
Anti vibration mounts S-00 SV-00	-	-	-	-	-	-	6	6	12	12
Syphon D25 202.085	1	1	2	2	2	2	2	2	1	1

4.6. DESCRIPTION OF COMPONENTS

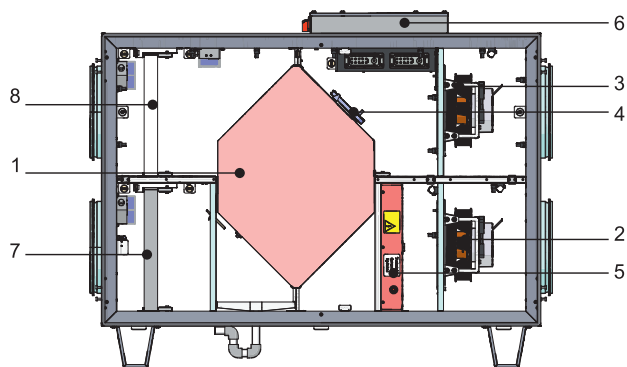


Figure 4.6.1. RIS 1200 H EKO 3.0

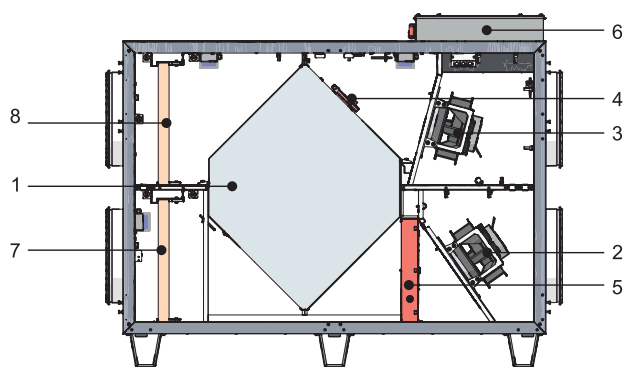


Figure 4.6.2. RIS 1900-2200 H EKO 3.0

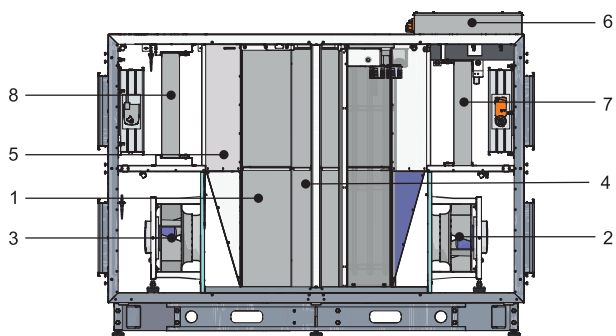


Figure 4.6.3. RIS 2500 H EKO 3.0

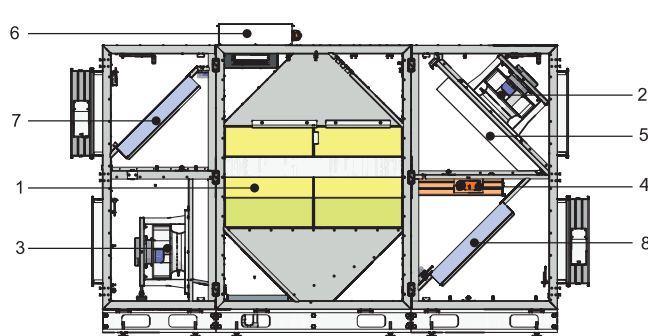


Figure 4.6.4. RIS 3500 H EKO 3.0

1 - Plate heat exchanger; 2 - Supply fan; 3 - Exhaust fan; 4 - By-pass damper; 5 - Electrical heater; 6 - Control board; 7 - Extract air filters (panel); 8 - Supply air filter (panel).

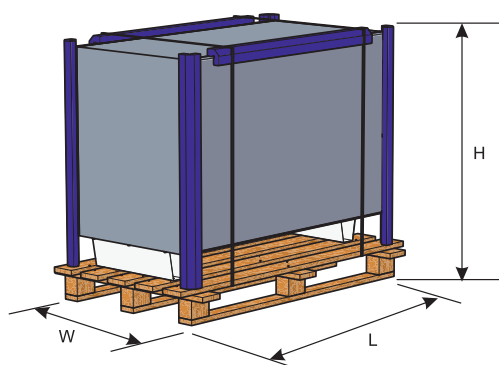
5. INSTALLATION

5.1. RECEPTION OF GOODS

Each device is carefully checked before transportation. When receiving the goods, checking the devices for any damage made during transportation is recommended. If any damage to the unit is observed, immediately contact the representatives of a transport company. Please inform the representative of the manufacturer, if any deviation of the device is noticed.

5.2. TRANSPORTATION AND STORAGE

- All units are factory-packaged to withstand normal conditions of transportation.
- When unpacking, check the unit for any damage made during transportation. Installing of damaged units is not allowed!
- The packaging is used for protection purpose only!
- When unloading and storing the units, use suitable lifting equipment to avoid damage and injuries. Do not lift units by holding on power supply cables, connection boxes, air extract or exhaust flanges. Avoid hits and shock overloads. Before installation, the units must be stored in a dry room with the relative air humidity not exceeding 70% (at +20°C) and with an average ambient temperature ranging between +5 °C and +30 °C. The storage place must be protected against dirt and water.
- The units must be transported to the storage place or installation site using forklifts.
- The recommended storage period should not be longer than one year. In case of storing the units for a period longer than one year, checking if the fan bearings and motor rotate without difficulty (turning the impeller by hand) and if the electric circuit insulation is not damaged or the moisture has not accumulated must be performed before the installation of the unit.



	H	W	L	MAX. NUMBER OF TRANSPORTED PACKAGES
RIS EKO 3.0	[mm]	[mm]	[mm]	[pcs.]
1200 HE	1355	910	1660	1
1200 HW	1355	910	1660	1
1900 HE	1780	915	2000	1
1900 HW	1780	915	2000	1
2200 HE	1780	915	2000	1
2200 HW	1780	915	2000	1
2500 HE	1880	1010	2210	1
2500 HW	1880	1010	2210	1
3500 HE	2160	1090	3250	1
3500 HW	2160	1090	3250	1

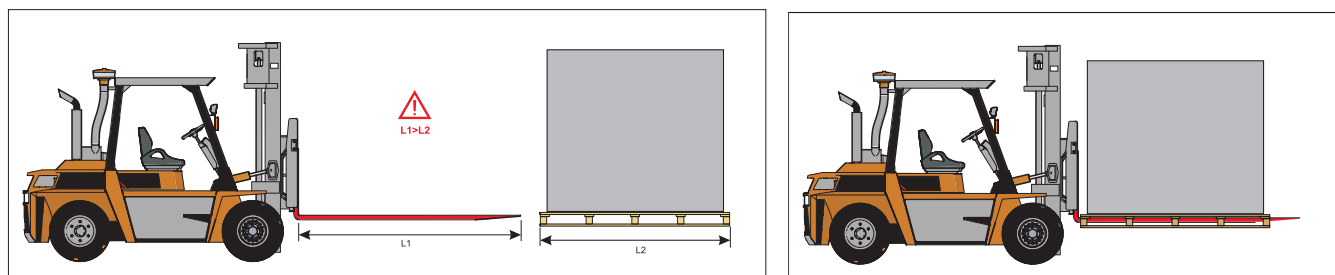


Figure 5.2.1. Lifting by forklift.

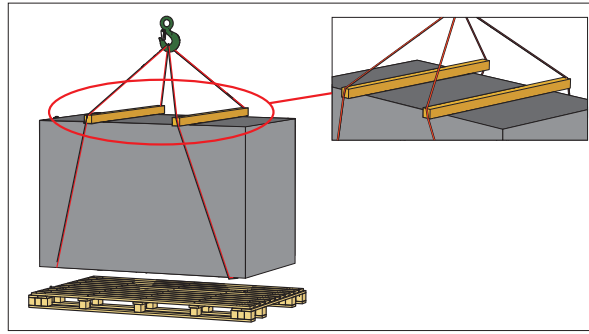


Figure 5.2.2. Lifting



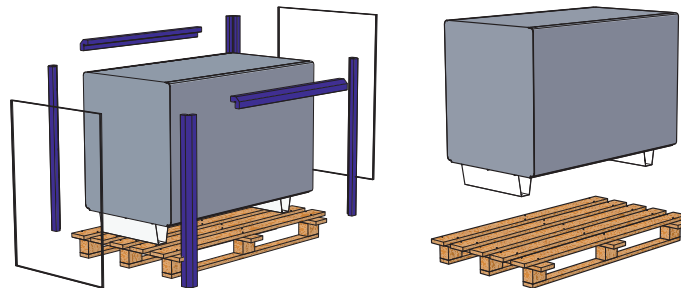
In order to prevent damage to the casing, only a product placed on a pallet should be lifted.

5.3. UNPACKING



Accessories may be packed together with the product. Prior to transporting the unit, the accessories should be unpacked first.

- Remove the film from the unit.
- Remove the bracing packaging tape that keeps the protective profiles in place.
- Remove the protective profiles.
- After unpacking the unit, examine it to make sure that no damage was made during transportation. Installing of damaged units is not allowed!
- Before commencing the installation of the unit, please check if all ordered equipment have been delivered. Any variation from the ordered equipment list must be reported to the product supplier.



5.4. PIPING AND INSTRUMENTATION DIAGRAM

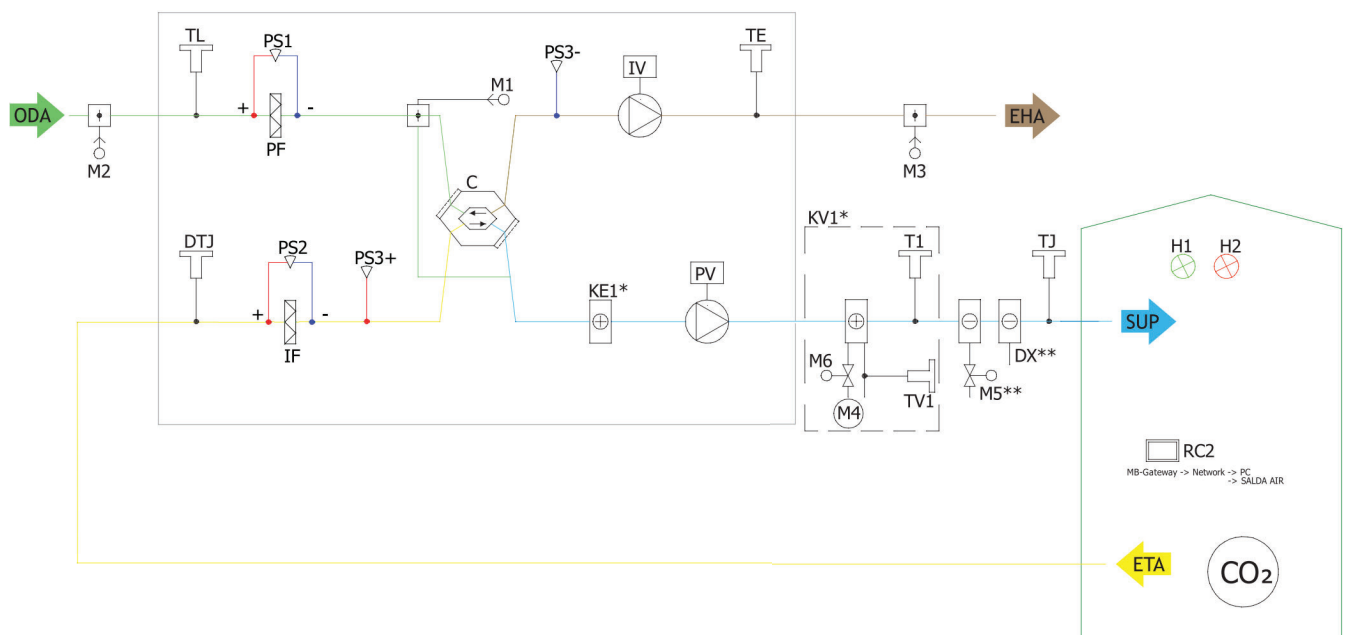


Figure 5.4.1. RIS 1200-2200 H EKO 3.0

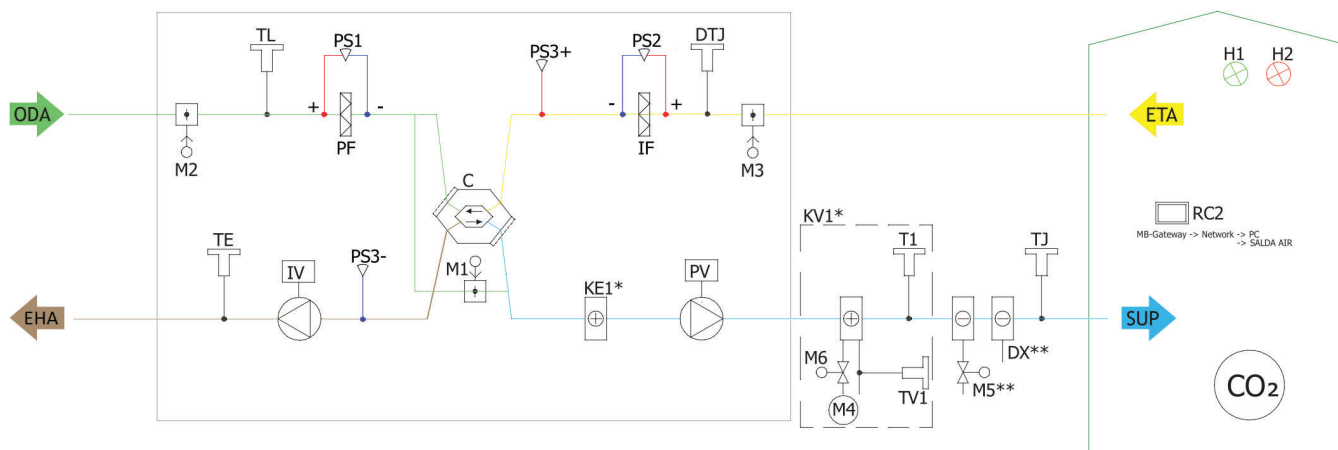


Figure 5.4.2. RIS 2500 H EKO 3.0

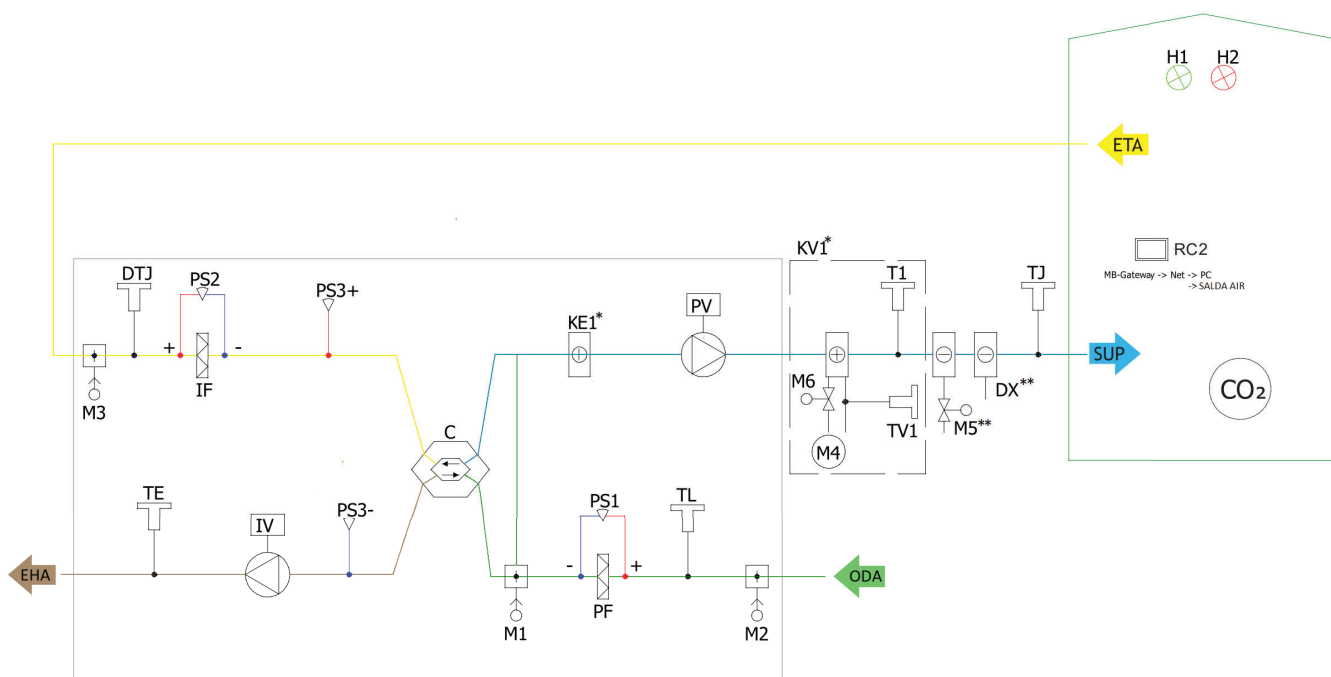


Figure 5.4.3. RIS 3500 H EKO 3.0

* KE1 - only in electrical version; * KV1 - used in water version; ** Possible to control.

THE LIST OF COMPONENTS

C	Plate heat exchanger	PV	Supply air fan
IF	Extract air filter	PF	Supply air filter
IV	Exhaust fan	TE	Exhaust air temperature sensor
TJ	Supply air temperature sensor	DTJ	Extract air temperature and humidity sensor
CO₂	CO ₂ sensor	PC	Computer
KE1	Electric heater*	M1	By-pass damper
M2	Outdoor air damper actuator	M3	Exhaust air damper actuator
TL	Outdoor air temperature sensor*		Ventilated premises
NET	Network	MB-Gateway	Network module
TV1	Water heater temperature sensor	DX	DX cooler
KV1	Water heater*	T1	Water heater thermostat*
M4	Water heater circulation pump*	M5	Water cooler valve motor
RC2	Stouch, Flex or ST-SA-Control remote control panel	M6	Water heater valve motor*
PS1	Supply air filter differential pressure sensor	PS3	Heat exchanger differential pressure sensor
PS2	Extract air filter differential pressure sensor		

* Component/possibility to connect it depends on model.

POSSIBLE PCB INPUTS/OUTPUTS

FA	Fire alarm	H2	Alarm indication output
H1	Working indication output		Fans speed switch (BOOST)
	System mode switch (START/STOP)		

5.5. MOUNTING

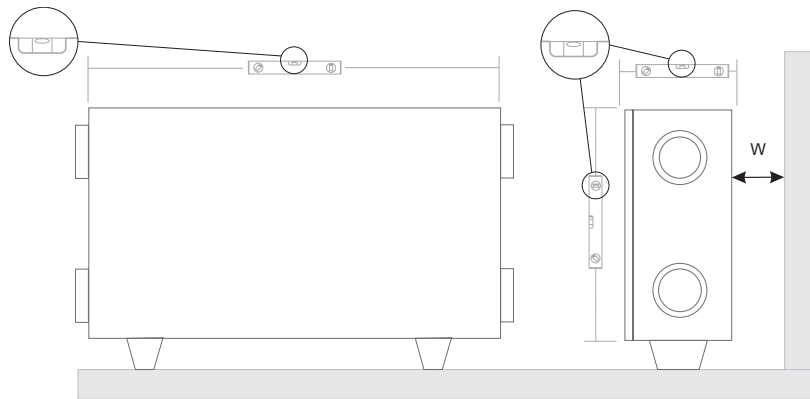
- Installation should be carried out by qualified and trained staff only.
- When connecting air ducts, consider the labels on the casing of the unit.
- Before connecting to the air duct system, the connection openings of ventilation unit should be closed.
- When connecting the ducts, the air-flow direction indicated on the device housing should be observed.
- Do not connect the bends close to connection flanges of the unit. The minimum distance of the straight air duct between the unit and the first branch of the air duct in the supply air duct must be 1xD, in air exhaust duct 3xD, where D is the diameter of the air duct.
- It is recommended to use the brackets (accessories). This will reduce the vibration transmitted by the unit to the air duct system and environment.
- Sufficient space must be provided for opening of the manhole and filter covers.
- If the ventilation unit is wall-mounted wall, it may transmit noise vibrations to the premises. Though the level of noise generated by the fans is admissible, mounting the unit at the distance of 400 mm from the nearest wall is recommended. Where this is not possible, mounting of the unit on the wall of the room where the level of noise is not significant is recommended.
- Ducts are connected to the unit in such way that they could be easily disassembled and the heater could be removed from the unit when carrying out maintenance, servicing and/or repairs



The protective film is used to protect the unit during transportation. It is recommended to remove the film; otherwise, oxidation signs may occur.

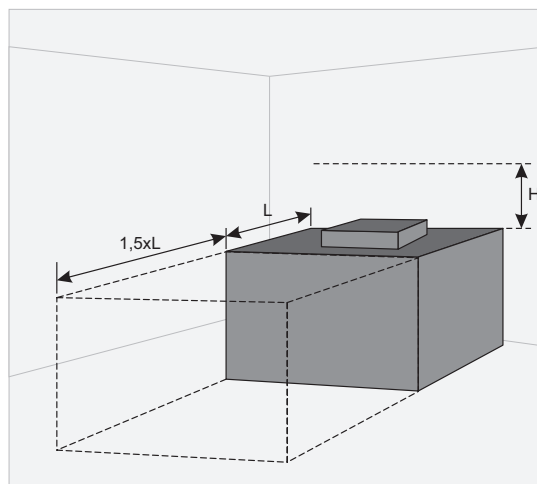


Before every heating season, the condensate tube must be filled with water as indicated during the first start-up!



Horizontal floor-mounting positions on floor (W=400 mm)

5.5.1. UNIT PLACING AND MOUNTING POSITIONING REQUIREMENTS



Min. distance to open the door - 1,5xL; Min. distance to open the control box door - H > 400 mm.

5.5.2. FLOOR MOUNTING

- The installation should be performed having positioned the units in horizontal direction only.

- Install the supporting legs.
- The units are assembled from separate sections.
- They must be adjusted without a gradient.
- Leave space in front (2xL) so that it would be sufficient to open the doors and to remove or install a required component.

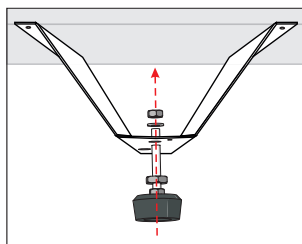


Figure 5.5.2.1. Floor mounting

5.5.3. DRAINAGE



Before every heating season the condensate tube shall be filled with water as indicated during the first start-up!

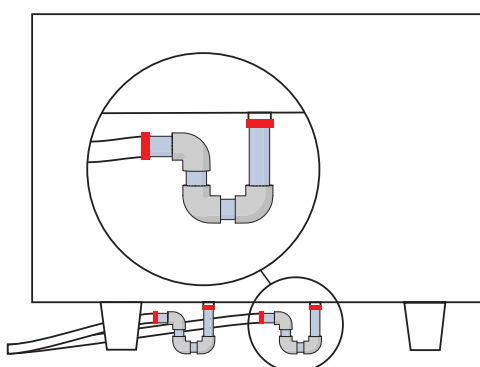


Figure 5.5.3.1. Drainage installation

The system should be connected to the pipe in the following order: AHU, siphon and sewerage system. The pipe should have at a 3° degree slope (1 meter of pipe must have a 55 mm slope downwards)! Before turning on AHU, the draining system should be filled up with at least 0.5 l of water (siphon must be always filled with water), also check if water reaches sewerage system! Otherwise, the premises can be flooded. Draining system must be installed in the premises where the temperature is not lower than 0°C. If the temperature falls below 0°C, the draining system should be insulated with thermal insulation.

5.6. CONNECTION OF THE AIR DUCT

- The connected air ducts must not be bent and have separate fixing.
- Make sure that the fans can not be accessed through air duct heads. Otherwise, protective grid should be installed. You may choose the grid from the range of products provided in our website.
- Do not reduce the diameter of the piping near air inlet or exhaust ducts. If you want to reduce the airflow speed in the system, drop of pressure and noise level, you can increase the diameter.
- In order to reduce the level of the noise in the air supply system, install dampers (see the chapter on air supply system installation).
- In order to reduce air loss in the system, the air ducts and profile components should be of class C and higher. The catalog on the above-mentioned items can be found in our website.
- External air and exhaust system piping should be isolated in order to prevent heat loss and condensation.
- Maintaining the distance of up to 8 meters between air intake and air exhaust ducts is recommended. Air supplying system should be installed away from potential air pollution sources.
- When installing air ducts next to the ventilation equipment, brackets must be used. They suppress vibration and assure secure installation of the various system parts. The necessary brackets can be found in our catalog or website.
- Air ducts are often mistakenly connected in inappropriate location. The ventilation units bear the labels indicating the correct air duct connection layout. Before starting up the system, carefully check if all related works have been performed properly.



For flange diameters see chapter " DIMENSIONS AND WEIGHT".

5.7. CONNECTION OF THE UNIT TO ELECTRIC NETWORK

- Supply voltage to the unit must be connected by a qualified specialist following the manufacturer's instructions and applicable safety guidelines.
- The unit's power network voltage must correspond to electro technical specifications of the unit indicated in the technical decal.
- The unit's voltage, power and other technical specifications are provided in the unit's technical decal (on the unit casing). The unit must be connected to the voltage plug socket of the grounded power network in accordance with the applicable requirements.
- The unit must be earthed according to electrical equipment installation regulation.

- Using extension wires (cables) and power network plug socket distribution devices is not allowed.
- Prior to carrying out any ventilation unit installation and connection works (before the unit is commissioned), the unit must be disconnected from the power network.
- After installation of the ventilation unit, the power network plug socket must be accessible at any time. If the unit is equipped with circuit breaker, disconnection from the power network is performed through the two-pole or four-pole circuit breaker (by disconnecting phase poles and neutral).
- Before it is connected to the power network, the unit must be carefully checked for any damage (execution, control, and measurement nodes) made during transportation.
- The power cable can be replaced only by a qualified technician, having evaluated the rated power and current.



The manufacturer does not assume any liability for personal injuries and property damage due to nonconformance with the provided instructions.

5.8. START-UP RECOMMENDATIONS

5.8.1. SYSTEM PROTECTION

The control board of the unit is equipped with the following integrated devices for the protection against short circuit:

RIS EKO 3.0	1200 HE	1200 HW	1900 HE	1900 HW	2200 HE	2200 HW	2500 HE	2500 HW	3500 HE	3500 HW
F1		10A		10A		10A	10A	10A		1A
Q3 (F2)	10A	1A	16A	1A	16A	1A		1A	16A	
Q2	16A		20A		20A		10A		16A	16A

It is recommended to use the unit with external electrical protection device.

RIS EKO 3.0	1200 HE	1200 HW	1900 HE	1900 HW	2200 HE	2200 HW	2500 HE	2500 HW	3500 HE	3500 HW
Mains Fuse	25A	10A	25A	10A	25A	10A	16A	16A	25A	16A



To ensure safe maintenance of the unit, it is necessary to turn off main switch and/or external protection device.

5.8.2. PRE-STARTUP RECOMENDATIONS OF THE UNIT (IN THE PRESENCE OF THE ENDUSER)

Prior to start-up, the system must be carefully cleaned. Check for the following:

- operation systems and unit elements as well as automation and automation devices were not damaged during installation,
- all electrical devices are connected to power supply and fit for service,
- all necessary automation elements are installed and connected to power supply and terminal blocks,
- cable connection to terminal blocks comply with the existing wiring diagrams,
- all electrical equipment protection components are properly connected (if they are additionally used),
- cables and wires correspond to all applicable safety and functional requirements, diameters, etc.,
- earthing and protection systems are properly installed,
- condition of all seals and sealing surfaces is proper.

6. MAINTENANCE

6.1. SAFETY INSTRUCTION



Unplug the unit from the mains before opening the door (disconnect the power plug from the outlet or in case an automatic circuit breaker installed, disconnect it as well. Make sure that it cannot be turned on by third parties) and wait until the fans completely stop (for about 2 min.).

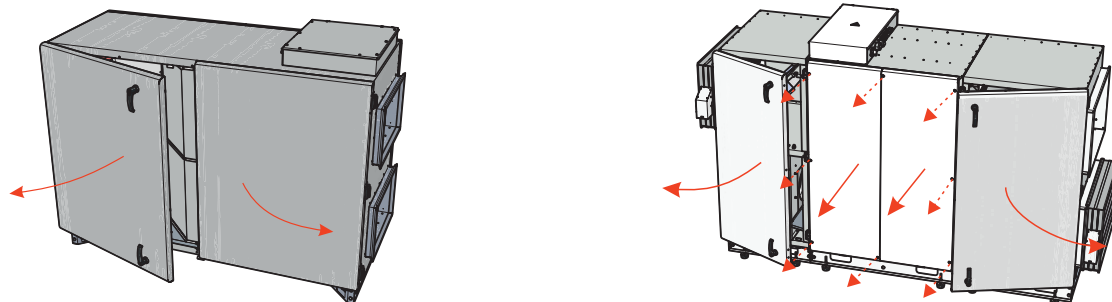
6.2. GENERAL RECOMMENDATIONS FOR THE MAINTENANCE OF VENTILATION SYSTEM

In order to ensure proper functioning of the system, maintenance requirements and its periods should be observed. Otherwise, the warranty shall be void. Some recommendations are provided in the table below, but they are just advisory, as the need for system maintenance depends on the location of the unit installation, the pollution of atmosphere, population, working hours, etc.

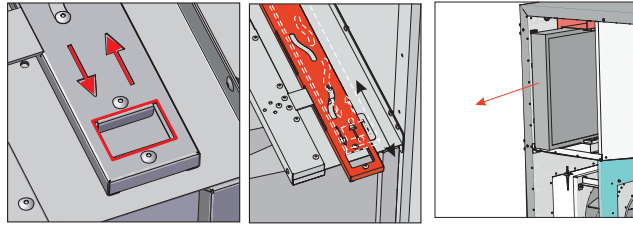
COMPONENT	DURING START-UP	AT LEAST EVERY 6 MONTHS
Filters	Check the cleanliness of the filters	Replace filters every 3 to 4 months or according to the control device indications. Check cleanliness. Clean, if necessary Make sure that the impellers are not unbalanced.
Fans	Check the connections and the direction of rotation	Make sure that the impellers do not cause noise when rotated by hand. Make sure that the fastening screws are not loose and free of mechanical damage. Check electrical connections and make sure that these are secured properly and are free of signs of corrosion.
Plate Heat exchanger	Check the cleanliness of the heat exchanger	Check cleanliness and clean, if necessary
Control panel	Check the connections	Check the connections
Electric heater	Check the connections	Clean off dust, and check the electrical components and connections of the heater
Pressure sensor	Check electrical connections	Check the operation
Temperature sensor	Check electrical connections	Check the operation
Air intake and discharge system	Check the connections	Clean
Air duct system	Check the tightness	Clean
Dampers, diffusers, grid	Check the tightness of connections	Clean
Switching unit (contactor)		Every 3 to 4 months, visually assess the functioning of the switching unit (contactor), i.e. make sure that its casing has no signs of melting or is not thermally damaged otherwise and does not produce any unusual sounds. All the contactors in the product or in its accessories must be checked.
Condensate trap and discharge assembly	Check the condensate discharge assembly and make sure that water runs from the bath properly.	Clean

6.3. COVER OPENING

Before opening the covers, first, unplug the unit from the mains, then wait for 2 minutes (until the fans completely stop).



6.4. FILTERS MAINTENANCE



In order to remove the filters, open unit door and take off the filters.

Dirt increases air resistance in the filter, therefore, lower amount of air is supplied into the premises. Arrows on the filters must comply with airflow direction.



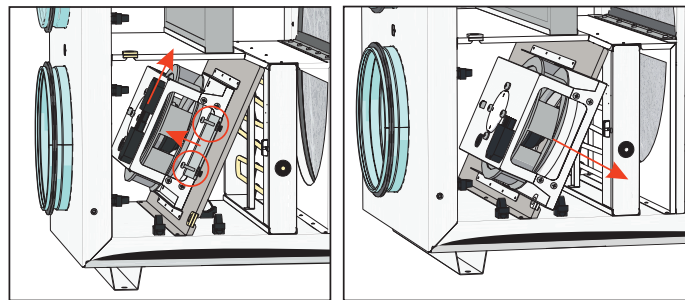
**After changing the filters, please reload the filter timer. The instruction on reloading can be found in the control panel operation manual or on our website www.salda.it
Operation of the unit without filters is not allowed.**



Change the filters every 3-4 months or according to the notification on the control device.

6.5. FANS MAINTENANCE

- Fan maintenance should be performed by experienced and trained staff only.
- The fan should be inspected and cleaned at least once per year.
- Prior to commencing any maintenance or repairs, make sure the fan is disconnected from the power source.
- Proceed to maintenance and repair after any fan rotation is stopped.
- Observe staff safety regulations during maintenance and repairs.
- The motor features a heavy-duty ball bearing design. The motor is completely sealed and grease-free.
- Detach the fan from the unit.
- The impeller should be particularly checked for built-up material or debris that may cause an imbalance. Excessive imbalance may lead to accelerated wear on motor bearings and vibration.
- Clean impeller and inside housing with mild detergent, water and damp, soft cloth.
- Do not use high-pressure cleaner, abrasives, sharp tools or caustic solvents that may scratch or damage the housing and impeller.
- Do not plunge the motor into any fluid while cleaning the impeller. Make sure the impeller's balance weights are not moved.
- Make sure the impeller is free of any obstacles.
- Install the fan back into the unit. Connect fan power and control signals.
- In case the fan after maintenance does not automatically start up or stop, contact the manufacturer. Malfunction of the fan can be identified by the pressure in the system (when pressure switches are connected). In case of any fault in the fan motor, a notice will appear on the control panel.



6.6. HEAT EXCHANGER MAINTENANCE

- Be sure to disconnect the unit from power source before performing any maintenance or repair.
- Proceed to maintenance and repair after any rotation in the fan stopped.
- Clean the heat exchanger once a year.
- Firstly take out heat exchanger cassette carefully. Submerge it into a bath and wash with warm soapy water (do not use soda). Then rinse it with weak hot water stream (too strong stream can fold the plates). Place back the heat exchanger only when it is completely dry.

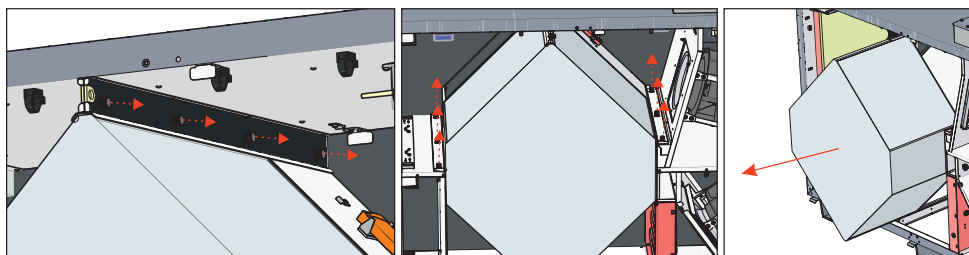


Figure 6.6.1. RIS 1200-2200 H EKO 3.0

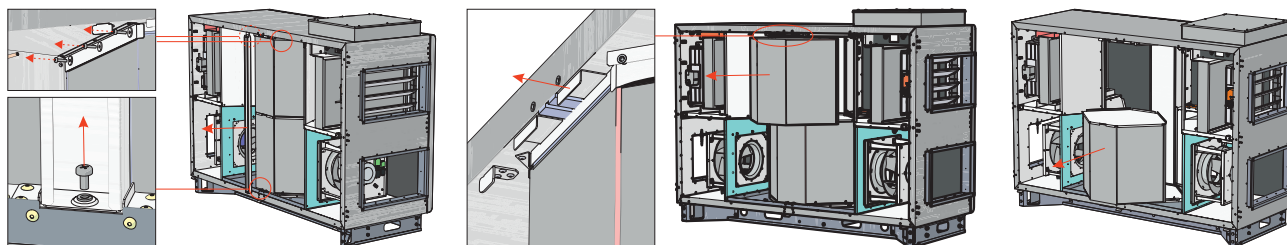


Figure 6.6.2. RIS 2500 H EKO 3.0

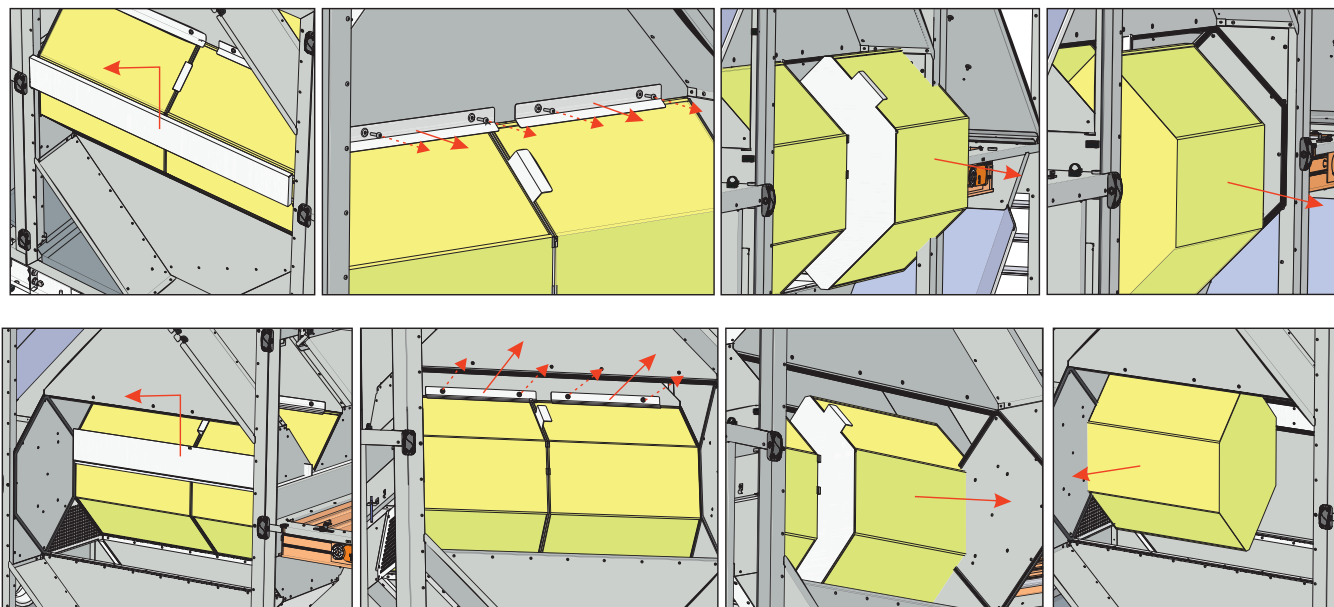


Figure 6.6.3. RIS 3500 H EKO 3.0



CAUTION: the heat exchanger can not be used when the filters are removed!

6.7. HEATER MAINTENANCE

- In case manual protection is activated, check for a fault before pressing the RESET button. If the fault is identified after it has been rectified, press the RESET button using a screwdriver or a similar object.
- Electrical heater does not require additional servicing. The filters must be replaced as described above.
- Heaters are equipped with 2 thermal protection devices: an automatic self-resetting protection device that is activated at +50 °C, and a manually restored protection device that is activated at +100 °C.
- After an activation of the manually restored protection device, make sure the unit is disconnected from the power supply. Wait until all heating elements cool down and the fans completely stop. Having identified and rectified the failure, to start the unit, press the RESET button. The failure can be identified by a qualified technician only.
- If necessary, electric heater can be removed. Disconnect the electrical connector from the heater and remove the heater.

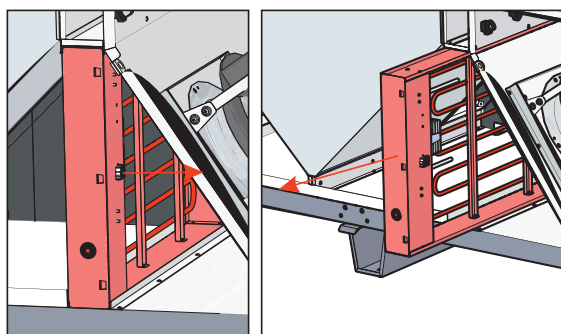


Figure 6.7.1. RIS 1200-2200 H EKO 3.0

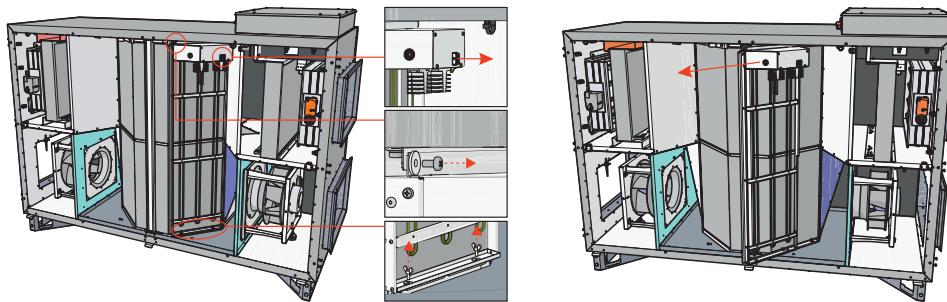


Figure 6.7.2. RIS 2500 H EKO 3.0

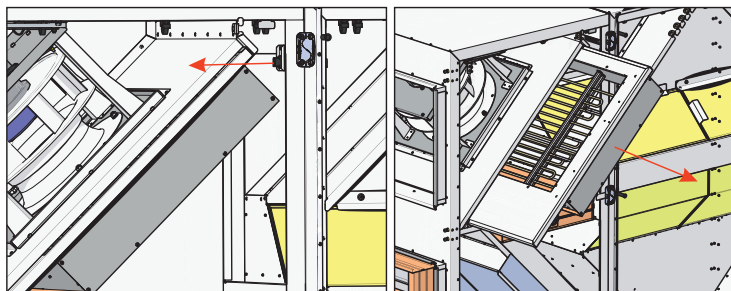
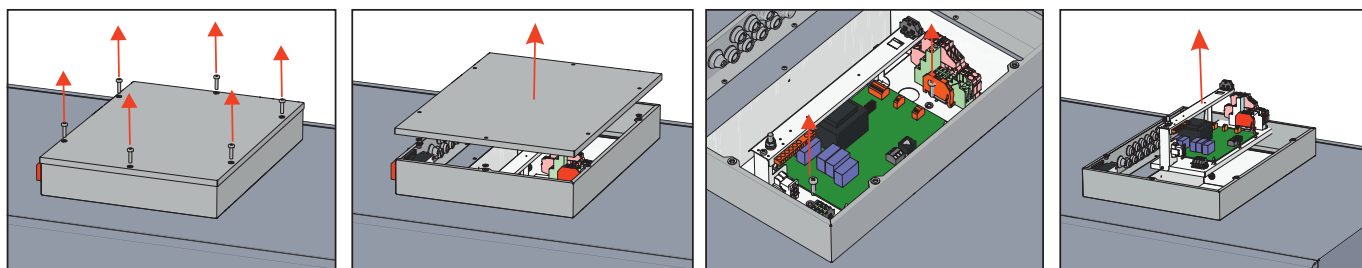


Figure 6.7.3. RIS 3500 H EKO 3.0

6.8. CONTROL BOARD MAINTENANCE

- Disconnect product unit from electric power source.
- Unscrew the bolts on the control box.
- Remove the control box cover.
- Disconnect all cables, wires, and connectors from the control board and unscrew the control board mounting bolts.
- Remove control board.
- To reassemble, follow all maintenance steps in reverse order. When re-connecting cables, wires, and connectors, make sure to match each wire and connector to corresponding connection terminal and connector.



7. CONTROL

7.1. DEVICE CONTROL

Ventilation unit equipped with PRV control board can be controlled with remote controller, WEB interface or mobile app via MB-GATEWAY and BMS (building management system). More information provided in the table below.

With MB-GATEWAY	Remote control panels	BMS direct connection	Wireless communication
Web interface	Stouch	Modbus RTU (RS485)	MB-GATEWAY + WIFI router
SALDA AIR mobile application	ST-SA-Control		
BMS over Modbus TCP/IP	FLEX		
BMS over BACnet TCP/IP			

7.2. DEVICE FUNCTIONS



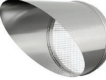










PRV control board operation functions and control of the device depends on the following:
















1. Selected control interface (remote control panel, MB-GATEWAY, etc.). The selected interface affects access to the information and settings, however, it does not affect the logic of control. Full access to the information and settings is available on FLEX, ST-SA-Control, MB-GATEWAY WEB application and SALDA AIR mobile application.
2. Unit configuration (internal/external components, sensors and control board settings).



Refer to the instruction manual of the existing control device for unit control instructions.



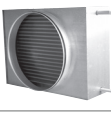







8. ACCESSORIES



RIS EKO 3.0		1200 HE	1200 HW	
Roofs		Roof RIS 1200 H EKO 3.0	ACC000043	ACC000043
		Roof CB 315	ACC004737	ACC004737
Outlet covers		ABV 315	ACC000057	ACC000057
		LSVF 315	FIT000308	FIT000308
Valves		VVP45.10-0.63	-	ACC000140
		VXP45.10-0.63	-	ACC000143
Heater/cooler insulated (module)		CB 315 C2+DE	ACC000165	ACC000165
		CB 315 C4+DE	ACC000166	ACC000166
		CB 315 F2+DE	ACC000167	ACC000167
		CB 315 F4+DE	ACC000168	ACC000168
		CB 315 H1	-	ACC000169
		CB 315 H1+C2+DE	-	ACC000170
		CB 315 H1+C4+DE	-	ACC000171
		CB 315 H1+F2+DE	-	ACC000172
		CB 315 H1+F4+DE	-	ACC000173
		CB 315 H2	-	ACC000174
		CB 315 H2+C2+DE	-	ACC000175
		CB 315 H2+C4+DE	-	ACC000176
		CB 315 H2+F2+DE	-	ACC000177
CB 315 H2+F4+DE	-	ACC000178		
Control		Network module MB-Gateway	ACC000269	ACC000269
		Remote control panel FLEX	ACC000270	ACC000270
		Remote control panel ST-SA-Control	ACC000271	ACC000271
		Remote control panel Stouch	ACC000272	ACC000272
		Switch 774451 + 774411	ACC004460	ACC004460
		Router TP-Link TL-WR802N	ACC000273	ACC000273
	Dampers		SKG-A 315	FIT000206

		Sensor C02 duct S-KCO2	ACC000277	ACC000277		
External sensors		Sensor CO2 room S-RCO2-F2	ACC000278	ACC000278		
		Pressure transmitter S-1141	ACC004375	ACC004375		
Actuators		Actuator for damper LM230A-TP	ACC000311	ACC000311		
		Actuator for damper LF230	-	ACC000309		
		Actuator for water valve SSB61 200 Nm (for heating)	-	ACC000317		
		Actuator for water valve SSB81 200 Nm (for cooling)	ACC000318	ACC000318		
El.heaters		EKA NV 315-1.0-1f PH	ACC003906	ACC003906		
		EKA NV 315-1.2-1f PH	ACC003908	ACC003908		
		EKA NV 315-12.0-3f PH	ACC000377	ACC000377		
		EKA NV 315-18.0-3f PH	ACC000378	ACC000378		
		EKA NV 315-2.0-1f PH	ACC000379	ACC000379		
		EKA NV 315-3.0-1f PH	ACC000380	ACC000380		
		EKA NV 315-3.0-2f PH	ACC004899	ACC004899		
		EKA NV 315-5.0-2f PH	ACC000381	ACC000381		
		EKA NV 315-6.0-1f PH	ACC003919	ACC003919		
		EKA NV 315-6.0-3f PH	ACC000382	ACC000382		
	EKA NV 315-9.0-3f PH	ACC000383	ACC000383			
Heaters/coolers (on duct)		AVA 315	ACC000194	ACC000194		
		AVA-DX 315	ACC000148	ACC000148		
		AVS 315	ACC000201	ACC000201		
Silencers		MUTE 315x1200	FIT000295	FIT000295		
		MUTE 315x600	FIT000296	FIT000296		
		MUTE 315x900	FIT000297	FIT000297		
Filter sets		Filter set RIS 1200 H EKO 3.0 (ePM10-50+ePM1-70-2pcs.)	ACC004882	ACC004882		
RIS EKO 3.0			1900 HE	1900 HW	2200 HE	2200 HW
Roofs		Roof RIS 1900/2200 H EKO 3.0	ACC000044	ACC000044	ACC000044	ACC000044
		Roof CB 400	ACC000049	ACC000049	ACC000049	ACC000049
Outlet covers		ABV 400	ACC000058	ACC000058	ACC000058	ACC000058
		LSVF 400	FIT000310	FIT000310	FIT000310	FIT000310
Silencers		AKS 400-12	FIT000278	FIT000278	FIT000278	FIT000278
		AKS 400-9	FIT000279	FIT000279	FIT000279	FIT000279

Filter sets		Filter set RIS 1900 H/V EKO 3.0 (ePM10-50+ePM1-70-2pcs.)	ACC004886	ACC004886	ACC004886	ACC004886
Heater/cooler insulated (module)		CB 400 C2+DE	ACC000179	ACC000179	ACC000179	ACC000179
		CB 400 C4+DE	ACC000180	ACC000180	ACC000180	ACC000180
		CB 400 F4+DE	ACC000181	ACC000181	ACC000181	ACC000181
		CB 400 H1	-	ACC000182	-	ACC000182
		CB 400 H1+C2+DE	-	ACC000183	-	ACC000183
		CB 400 H1+C4+DE	-	ACC000184	-	ACC000184
		CB 400 H1+F4+DE	-	ACC000185	-	ACC000185
		CB 400 H2	-	ACC000186	-	ACC000186
		CB 400 H2+C2+DE	-	ACC000187	-	ACC000187
		CB 400 H2+C4+DE	-	ACC000188	-	ACC000188
CB 400 H2+F4+DE	-	ACC000189	-	ACC000189		
Heaters/coolers (on duct)		AVA 400	ACC000195	ACC000195	ACC000195	ACC000195
		AVA-DX 400	ACC000149	ACC000149	ACC000149	ACC000149
		AVS 400	ACC000202	ACC000202	ACC000202	ACC000202
Control		Network module MB-Gateway	ACC000269	ACC000269	ACC000269	ACC000269
		Remote control panel FLEX	ACC000270	ACC000270	ACC000270	ACC000270
		Remote control panel ST-SA-Control	ACC000271	ACC000271	ACC000271	ACC000271
		Remote control panel Stouch	ACC000272	ACC000272	ACC000272	ACC000272
		Switch 774451 + 774411	ACC004460	ACC004460	ACC004460	ACC004460
External sensors		Router TP-Link TL-WR802N	ACC000273	ACC000273	ACC000273	ACC000273
		Sensor CO2 duct S-KCO2	ACC000277	ACC000277	ACC000277	ACC000277
		Sensor CO2 room S-RCO2-F2	ACC000278	ACC000278	ACC000278	ACC000278
		Pressure transmitter S-1141	ACC004375	ACC004375	ACC004375	ACC004375
Dampers		SKG-A 400	FIT000747	FIT000747	FIT000747	FIT000747

		SM230A-TP	ACC000315	ACC000315	ACC000315	ACC000315
Actuators		NF230A	-	ACC000313	-	ACC000313
		Actuator for water valve SSB61 200 Nm	-	ACC000317	-	ACC000317
		Actuator for water valve SSB81 200 Nm	ACC000318	ACC000318	ACC000318	ACC000318
El.heaters		EKA NV 400-1.0-1f PH	ACC003924	ACC003924	ACC003924	ACC003924
		EKA NV 400-1.2-1f PH	ACC003925	ACC003925	ACC003925	ACC003925
		EKA NV 400-12.0-3f PH	ACC000384	ACC000384	ACC000384	ACC000384
		EKA NV 400-15.0-3f PH	ACC000385	ACC000385	ACC000385	ACC000385
		EKA NV 400-18.0-3f PH	ACC000386	ACC000386	ACC000386	ACC000386
		EKA NV 400-2.0-1f PH	ACC003928	ACC003928	ACC003928	ACC003928
		EKA NV 400-3.0-2f PH	ACC000387	ACC000387	ACC000387	ACC000387
		EKA NV 400-5.0-2f PH	ACC000388	ACC000388	ACC000388	ACC000388
		EKA NV 400-6.0-3f PH	ACC000389	ACC000389	ACC000389	ACC000389
		EKA NV 400-9.0-3f PH	ACC000390	ACC000390	ACC000390	ACC000390
RIS EKO 3.0			2500 HE	2500 HW	3500 HE	3500 HW
Roofs		Roof RIS 2500 H EKO 3.0	ACC000045	ACC000045	-	-
		Roof RIS 3500 H EKO 3.0	-	-	ACC002442	ACC002442
		Roof CB 600x350	ACC000050	ACC000050	-	-
		Roof CB 800x500	-	-	ACC000052	ACC000052
Outlet covers		OCR 600x350	ACC000060	ACC000060	-	-
		OCR 800x500	-	-	ACC000065	ACC000065
		LJ-E 60-35	FIT000760	FIT000760	-	-
		LJ-E 80-50	-	-	FIT000764	FIT000764
		LJ-PG 60-35	FIT000316	FIT000316	-	-
		LJ-PG 80-50	-	-	FIT000320	FIT000320
		STP-C 800x500/500	-	-	ACC000022	ACC000022
		STP-RI 600x350/400	ACC004587	ACC004587	-	-
External sensors		Sensor CO2 duct S-KCO2	ACC000277	ACC000277	ACC000277	ACC000277
		Sensor CO2 room S-RCO2-F2	ACC000278	ACC000278	ACC000278	ACC000278
		Pressure transmitter S-1141	ACC004375	ACC004375	ACC004375	ACC004375
Actuators		Actuator for water valve SSB61 200 Nm	-	ACC000317	-	ACC000317
		Actuator for water valve SSB81 200 Nm	ACC000318	ACC000318	ACC000318	ACC000318
Filter sets		Filter set RIS 2500 H EKO 3.0 (ePM10-50+ePM1-70-2pcs.)	ACC004887	ACC004887	-	-
		Filter set RIS 3500 H EKO 3.0 (ePM10-50-2pcs.+ ePM1-70-2pcs.)	-	-	ACC004891	ACC004891

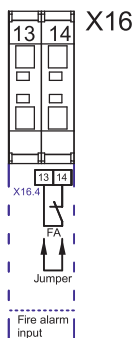
Heater/cooler insulated (module)		CB 600x350 C2+DE	ACC000212	ACC000212	-	-
		CB 600x350 C4+DE	ACC000213	ACC000213	-	-
		CB 600x350 F4+DE	ACC000214	ACC000214	-	-
		CB 600x350 H1	-	ACC000215	-	-
		CB 600x350 H1+C2+DE	-	ACC000216	-	-
		CB 600x350 H1+C4+DE	-	ACC000217	-	-
		CB 600x350 H1+F4+DE	-	ACC000218	-	-
		CB 600x350 H2	-	ACC000219	-	-
		CB 600x350 H2+C2+DE	-	ACC000220	-	-
		CB 600x350 H2+C4+DE	-	ACC000221	-	-
		CB 600x350 H2+F4+DE	-	ACC000222	-	-
		CB 800x500 C2+DE	-	-	ACC000237	ACC000237
		CB 800x500 C4+DE	-	-	ACC000238	ACC000238
		CB 800x500 F4+DE	-	-	ACC000239	ACC000239
		CB 800x500 H1	-	-	-	ACC000240
		CB 800x500 H1+C2+DE	-	-	-	ACC000241
		CB 800x500 H1+C4+DE	-	-	-	ACC000242
		CB 800x500 H1+F4+DE	-	-	-	ACC000243
		CB 800x500 H2	-	-	-	ACC000244
		CB 800x500 H2+C2+DE	-	-	-	ACC000245
CB 800x500 H2+C4+DE	-	-	-	ACC000246		
CB 800x500 H2+F4+DE	-	-	-	ACC000247		
Heaters/coolers (on duct)		AVA 400	ACC000195	ACC000195	-	-
		AVA 500	-	-	ACC000196	ACC000196
		AVA-DX 400	ACC000149	ACC000149	-	-
		AVA-DX 500	-	-	ACC000150	ACC000150
		AVS 400	ACC000202	ACC000202	-	-
		AVS 500	-	-	ACC000203	ACC000203
		SVS 600x350-2	ACC000260	ACC000260	-	-
		SVS 600x350-4	ACC000261	ACC000261	-	-
SVS 800x500-2		-	-	ACC000264	ACC000264	
SVS 800x500-4		-	-	ACC000265	ACC000265	
Control		Network module MB-Gateway	ACC000269	ACC000269	ACC000269	ACC000269
		Remote control panel FLEX	ACC000270	ACC000270	ACC000270	ACC000270
		Remote control panel ST-SA-Control	ACC000271	ACC000271	ACC000271	ACC000271
		Remote control panel Stouch	ACC000272	ACC000272	ACC000272	ACC000272
		Switch 774451 + 774411	ACC004460	ACC004460	ACC004460	ACC004460
		Router TP-Link TL-WR802N	ACC000273	ACC000273	ACC000273	ACC000273

 El.heaters	EKS NV 60x35/12-3f PH	ACC000436	ACC000436	-	-
	EKS NV 60x35/15-3f PH	ACC000437	ACC000437	-	-
	EKS NV 60x35/3-3f PH	ACC000438	ACC000438	-	-
	EKS NV 60x35/6-3f PH	ACC000439	ACC000439	-	-
	EKS NV 60x35/9-3f PH	ACC000440	ACC000440	-	-
	EKS NV 80x50/12-3f PH	-	-	ACC000447	ACC000447
	EKS NV 80x50/15-3f PH	-	-	ACC000448	ACC000448
	EKS NV 80x50/18-3f PH	-	-	ACC000449	ACC000449
	EKS NV 80x50/24-3f PH	-	-	ACC000450	ACC000450
	EKS NV 80x50/30-3f PH	-	-	ACC000451	ACC000451
 Silencers	AKS 400-12	FIT000278	FIT000278	-	-
	AKS 400-9	FIT000279	FIT000279	-	-
	AKS 500-12	-	-	FIT000447	FIT000447
	AKS 500-9	-	-	FIT000281	FIT000281
	SKS 60-35	FIT000301	FIT000301	-	-
	SKS 80-50	-	-	FIT000303	FIT000303
	SSP 600x350x1000-3x100	ACC004598	ACC004598	-	-

8.1. CONNECTION OF ACCESSORIES

8.1.1. FIRE PROTECTION SIGNAL INPUT (FIRE PROTECTION INPUT (NC))

Fire protection signal input must be normally closed, until the fire protection system is not connected a jumper is installed in the factory.



8.1.2. EXTERNAL CO₂ /PRESSURE SENSORS

RIS H EKO 3.0 units have two connections for external CO₂/PRESSURE (input 0-10 VDC) sensors

Sensors connection:

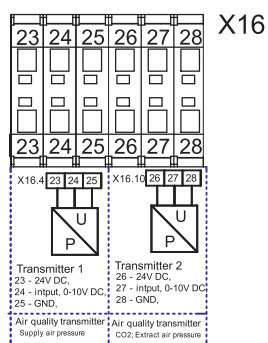


Figure 8.1.2.1. RIS 1200-2200 H EKO 3.0

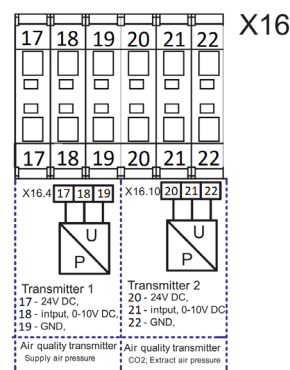
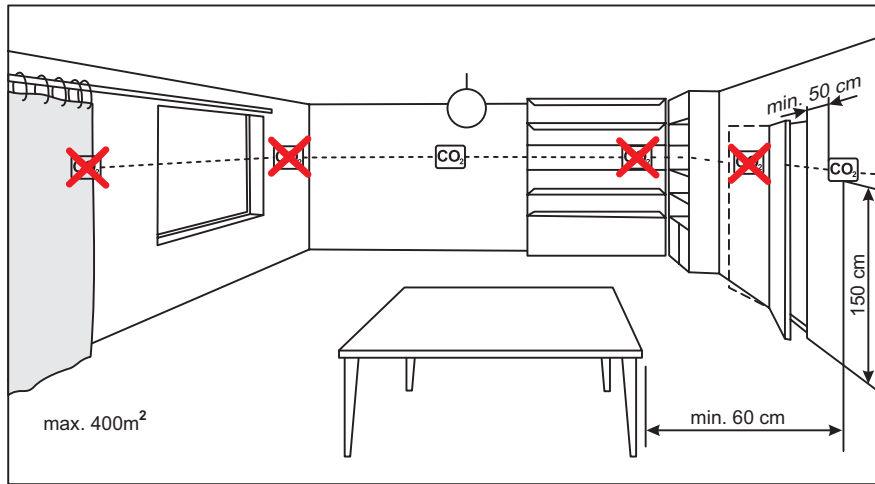


Figure 8.1.2.2. RIS 2500-3500 H EKO 3.0

These sensors are intended for the following 3 functions: supply air pressure, extract air pressure and extract CO₂ detection.

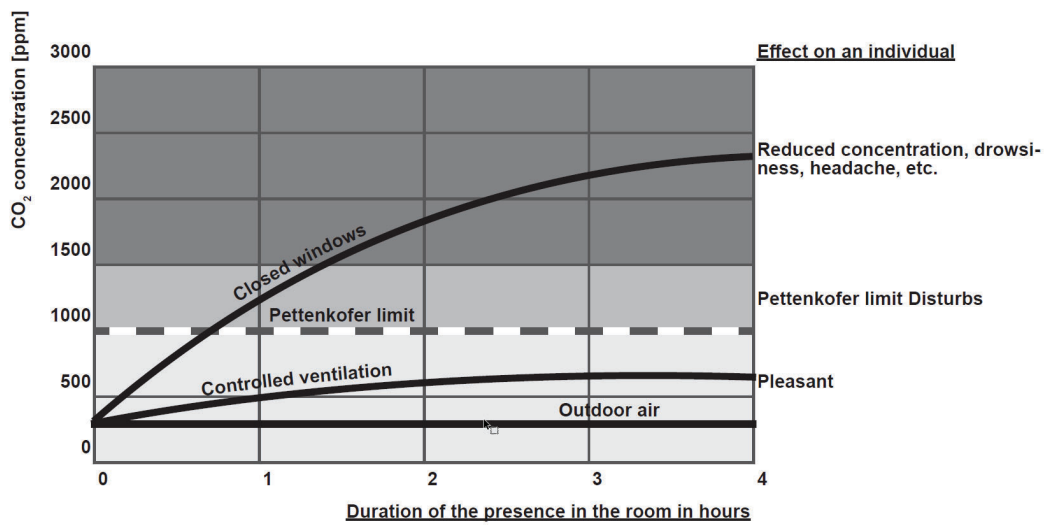
Supply air pressure is measured inside the supply air duct referenced to the unit's surrounding area.
 Extract air pressure is measured inside the extract air duct referenced to the unit's surrounding area.
 The CO₂ transmitter is installed in the extract air duct or room.

8.1.3. ROOM CO₂ TRANSMITTER INSTALLATION RECOMMENDATION



If the duct CO₂ transmitter is used, it must be installed in the extract air duct. To install duct transmitters, hole drilling tools are required .

8.1.4. CO₂ CONCENTRATION ACCORDING TO PETTENKOEFER LIMIT

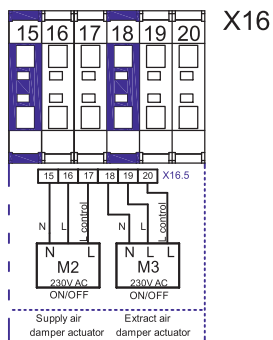


8.1.5. CONNECTION OF SUPPLY AND EXTRACT AIR DAMPERS

Product RIS 1200-2200 H EKO 3.0 can be equipped with supply air and extract air dampers. Dampers are controlled by Open/Close or Spring-return actuators.

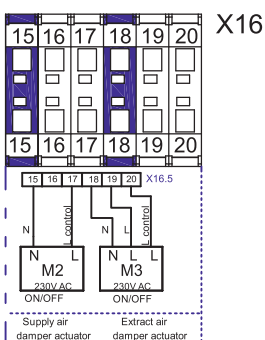
Wiring diagram for RIS 1200-2200 HE EKO 3.0

M2, M3 – Open/Close damper actuators. Upon activation of outputs X16:17, X16:20 the dampers shall open, Upon activation of outputs X16:16, X16:19 the dampers shall close.

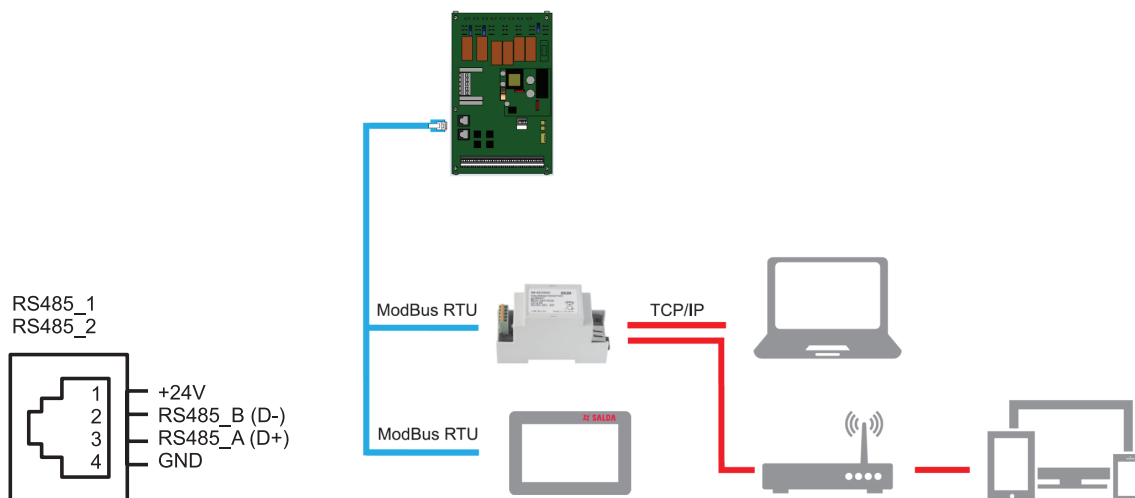


Wiring diagram for RIS 1200-2200 HW EKO 3.0

M2 – Spring-return damper actuator. M3 – Open/Close damper actuator. Upon activation of outputs X16:17, X16:20, the dampers open, Upon activation of output X16:19, the extract air damper close. The supply air damper is controlled by spring-return actuator so that when output X16:16 is deactivated, the supply air damper closes.



8.1.6. CONNECTION OF REMOTE CONTROL PANEL OR MODBUS



8.1.7. WATER HEATER CIRCULATION PUMP AND VALVE ACTUATOR

Water heater circulation pump and valve actuator can only be connected to the units that are designed to operate with water heater (RIS HW EKO 3.0 units).

Wiring diagram

Valve actuator is controlled by 0-10 VDC signal. Circulation pump is controlled by On/Off signal.

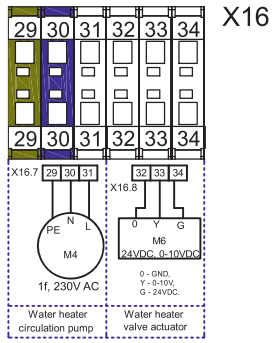


Figure 8.1.7.1. RIS 1200-2200 H EKO 3.0

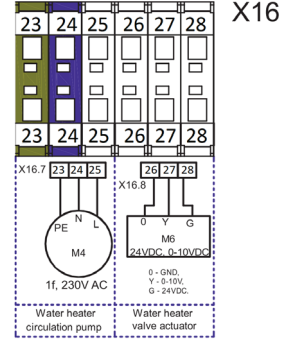
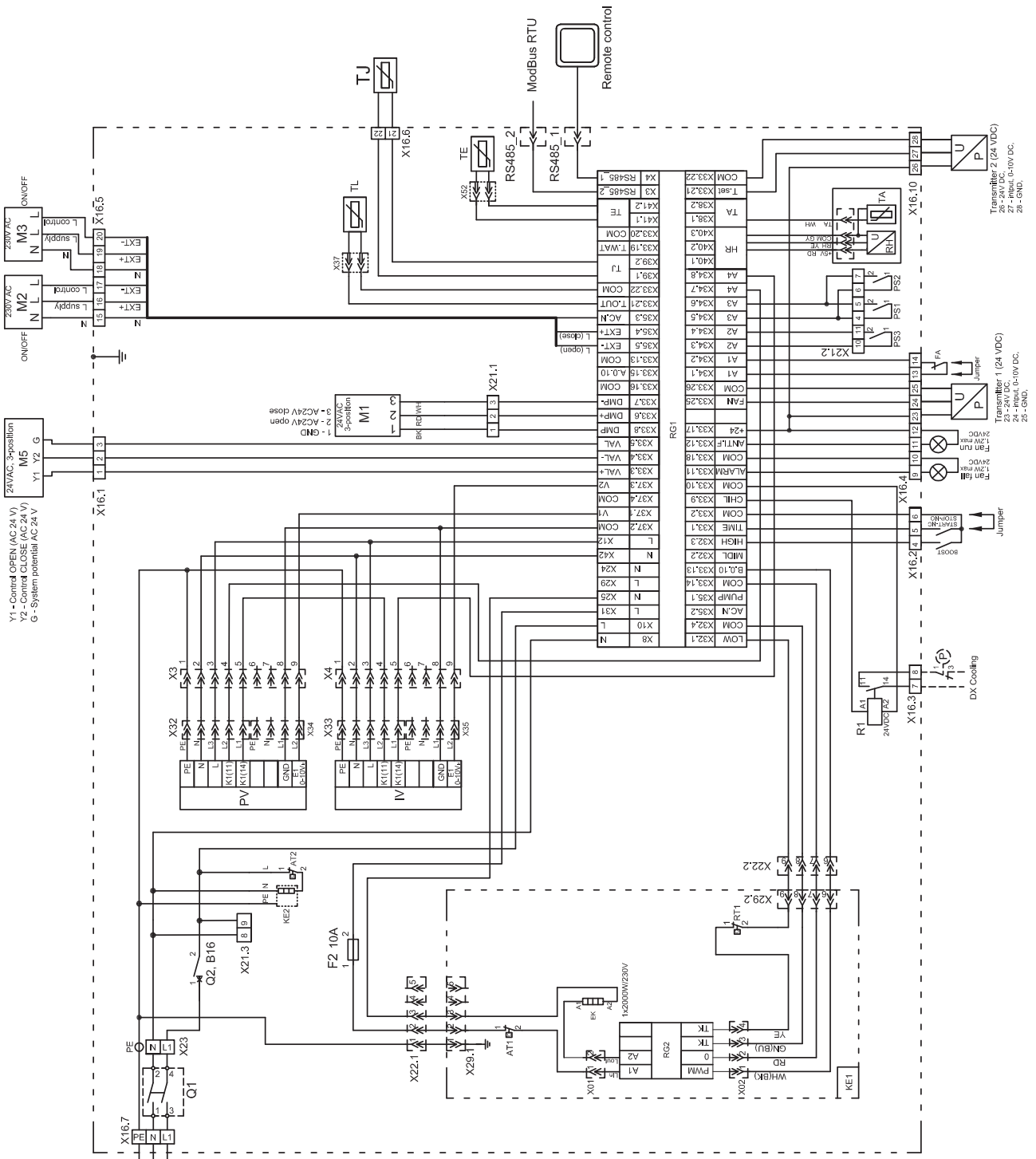


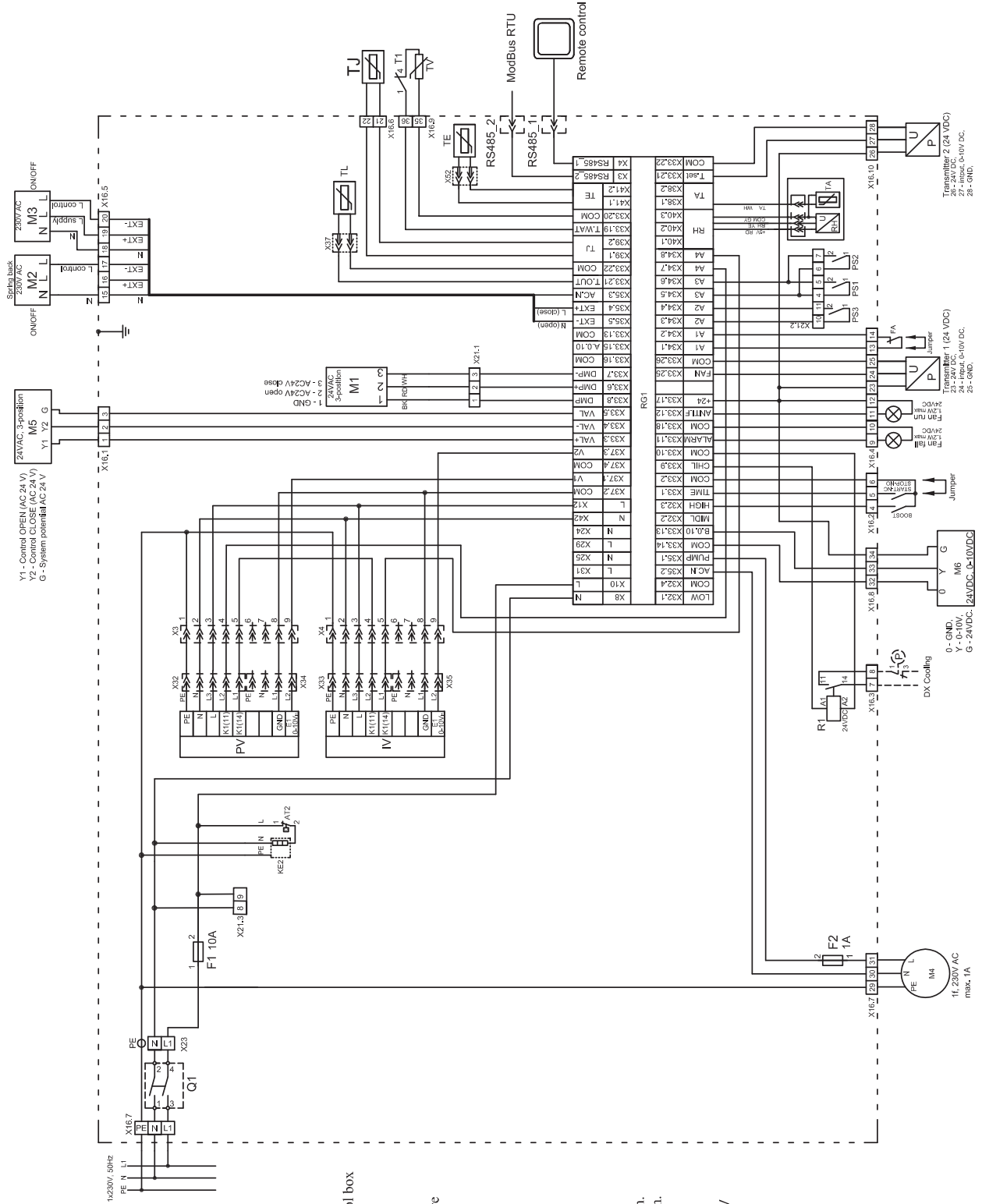
Figure 8.1.7.2. RIS 2500-3500 H EKO 3.0

8.1.8. RECOMMENDED SCHEME FOR CONNECTION OF INTERNAL AND EXTERNAL COMPONENTS



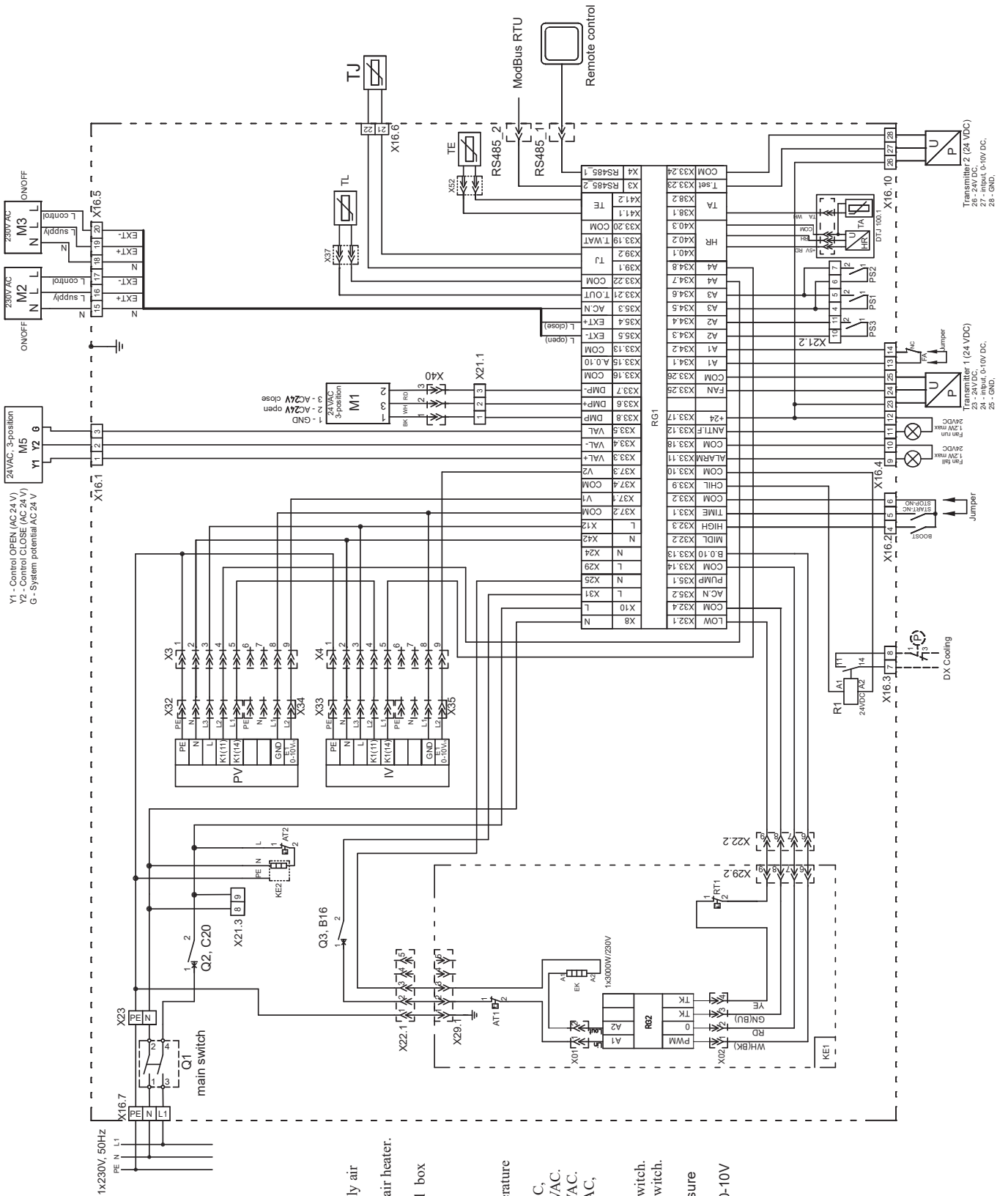
- PV - supply air fan.
- IV - extract air fan.
- KE1 - supply air heater.
- AT1 - automatic reset thermostat supply air heater.
- RT1 - manual reset thermostat supply air heater.
- KE2 - control box heater.
- AT2 - automatic thermostat for control box heating.
- TL - outside air temperature sensor.
- TJ - supply air temperature sensor.
- TE - exhaust air temperature sensor.
- DTJ100 - extract air humidity + temperature sensor.
- M1 - BYPASS damper actuator 24VDC, 0-10VDC.
- M2 - outside air damper actuator 230VAC.
- M3 - extract air damper actuator 230VAC.
- M5 - water cooler valve actuator 24VAC, 3-position.
- FA - fire alarm input.
- PS1 - supply air differential pressure switch.
- PS2 - extract air differential pressure switch.
- PS3 - antifrost pressure relay.
- P/U - "Transmitter 1" supply air pressure transmitter (0-10 VDC).
- P/U - "Transmitter 2" extract air fan 0-10V pressure, CO2 transmitters.
- RG1 - controller PRV-V2.2.
- RG2 - controller ESKM1-26/176-30.
- Q1 - main switch.
- Q2 - circuit breaker.
- F2 - fuse BT-5x20-10.
- R1 - relay.

Figure 8.1.9. RIS 1200 HE EKO 3.0



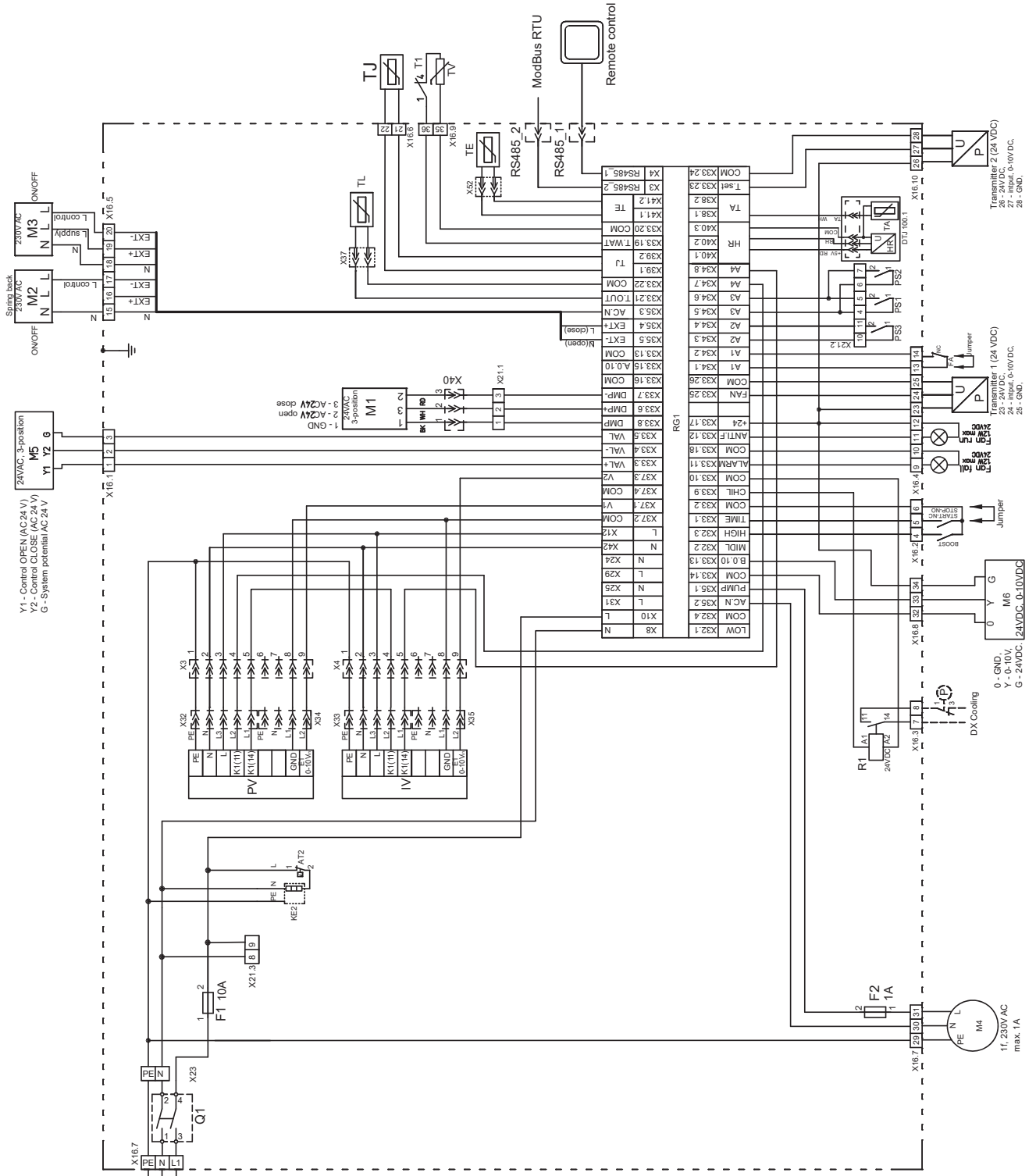
- PV - supply air fan.
- IV - extract air fan.
- KE2 - control box heater.
- AT2 - automatic reset thermostat for control box heater.
- TL - outside air temperature sensor.
- TJ - supply air temperature sensor.
- TE - exhaust air temperature sensor.
- DTJ100 - extract air humidity + temperature sensor.
- TI - antifrost thermostat.
- TV - antifrost sensor.
- M1 - BYPASS damper actuator 24VDC, 0-10VDC.
- M2 - outside air damper actuator.
- M3 - extract air damper actuator.
- M4 - water heater circulatory pump.
- M5 - water cooler valve actuator.
- M6 - water heater valve actuator.
- FA - fire alarm input.
- PS1 - supply air differential pressure switch.
- PS2 - extract air differential pressure switch.
- PS3 - antifrost pressure relay.
- P/U - "Transmitter 1" supply air pressure transmitter (0-10 VDC).
- P/U - "Transmitter 2" extract air fan 0-10V pressure, CO2 transmitters.
- Q1 - main switch.
- F1 - fuse BT-5x20-10.
- F2 - fuse BT-5x20-1.
- R1 - relay.

Figure 8.1.10. RIS 1200 HW EKO 3.0



- PV - supply air fan.
- IV - extract air fan.
- KE1 - supply air heater.
- AT1 - automatic reset thermostat supply air heater.
- RT1 - manual reset thermostat supply air heater.
- KE2 - automatic box heater.
- AT2 - automatic thermostat for control box heating.
- TL - outside air temperature sensor.
- TJ - supply air temperature sensor.
- TE - exhaust air temperature sensor.
- DTJ100 - extract air humidity + temperature sensor.
- M1 - BYPASS damper actuator 24VDC.
- M2 - outside air damper actuator 230VAC.
- M3 - extract air damper actuator 230VAC.
- M5 - water cooler valve actuator 24VAC, 3-position.
- FA - fire alarm input.
- PS1 - supply air differential pressure switch.
- PS2 - extract air differential pressure switch.
- PS3 - antifrost pressure relay.
- P/U - "Transmitter 1" supply air pressure transmitter (0-10 VDC).
- P/U - "Transmitter 2" extract air fan 0-10V pressure, CO2 transmitters.
- RG1 - controller PRV-V.2.
- RG2 - controller ESKM1-26/176-30.
- Q1 - main switch.
- Q2 - circuit breaker C20.
- Q3 - circuit breaker B16.
- R1 - relay.

Figure 8.1.11. RIS 1900-2200 HE EKO 3.0



Y1 - Control OPEN (AC 24 V)
 Y2 - Control CLOSE (AC 24 V)
 G - System potential AC 24 V

Transmitter 2 (24 VDC)
 20 - 24VDC
 21 - 0-10VDC
 22 - GND

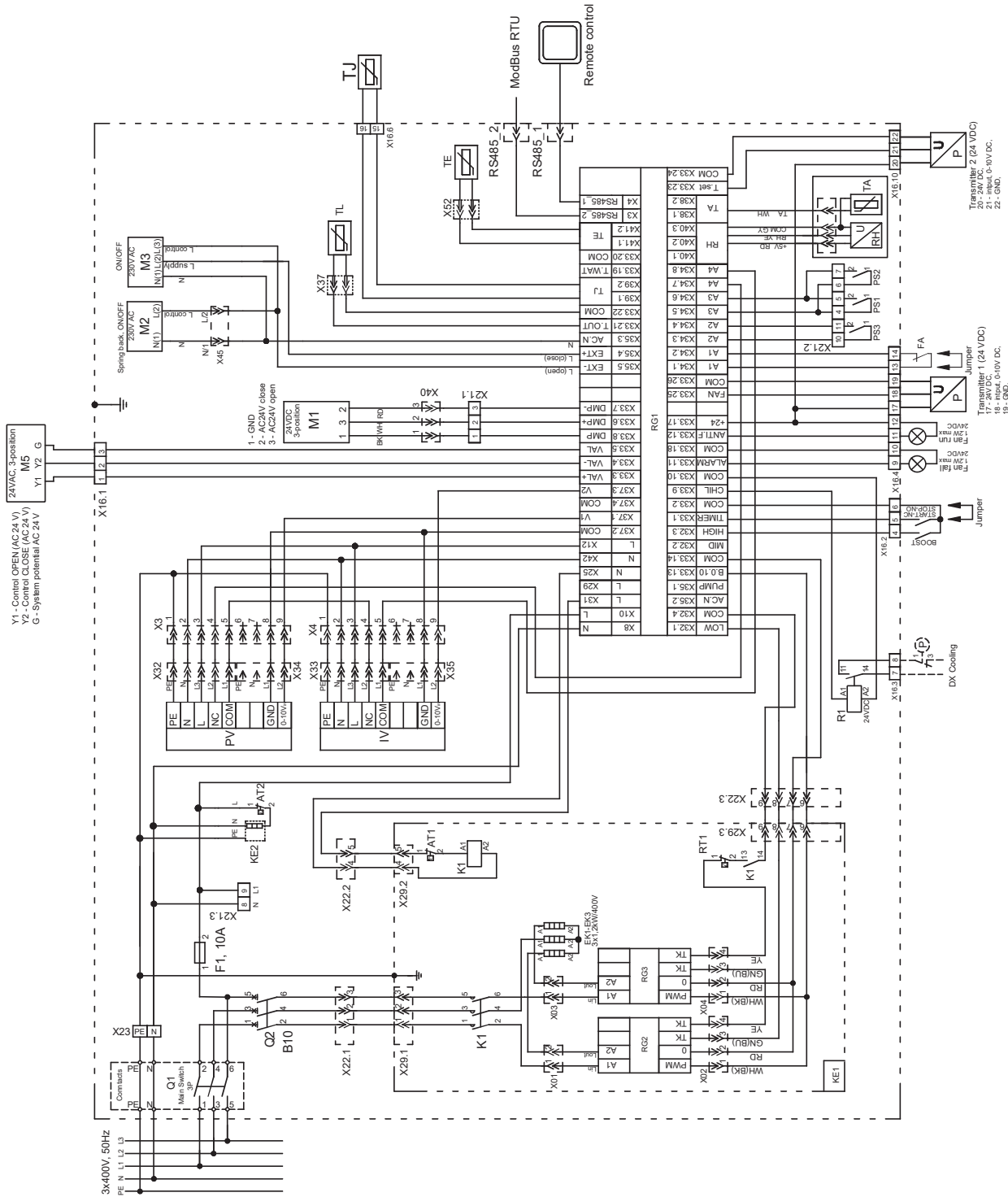
Transmitter 1 (24 VDC)
 23 - 24VDC
 24 - 0-10VDC
 25 - GND

0 - GND
 Y - 0-10V
 G - 24VDC, 24VDC, 0-10VDC

1x230V, 50Hz
 PE N L1
 CEE/IT

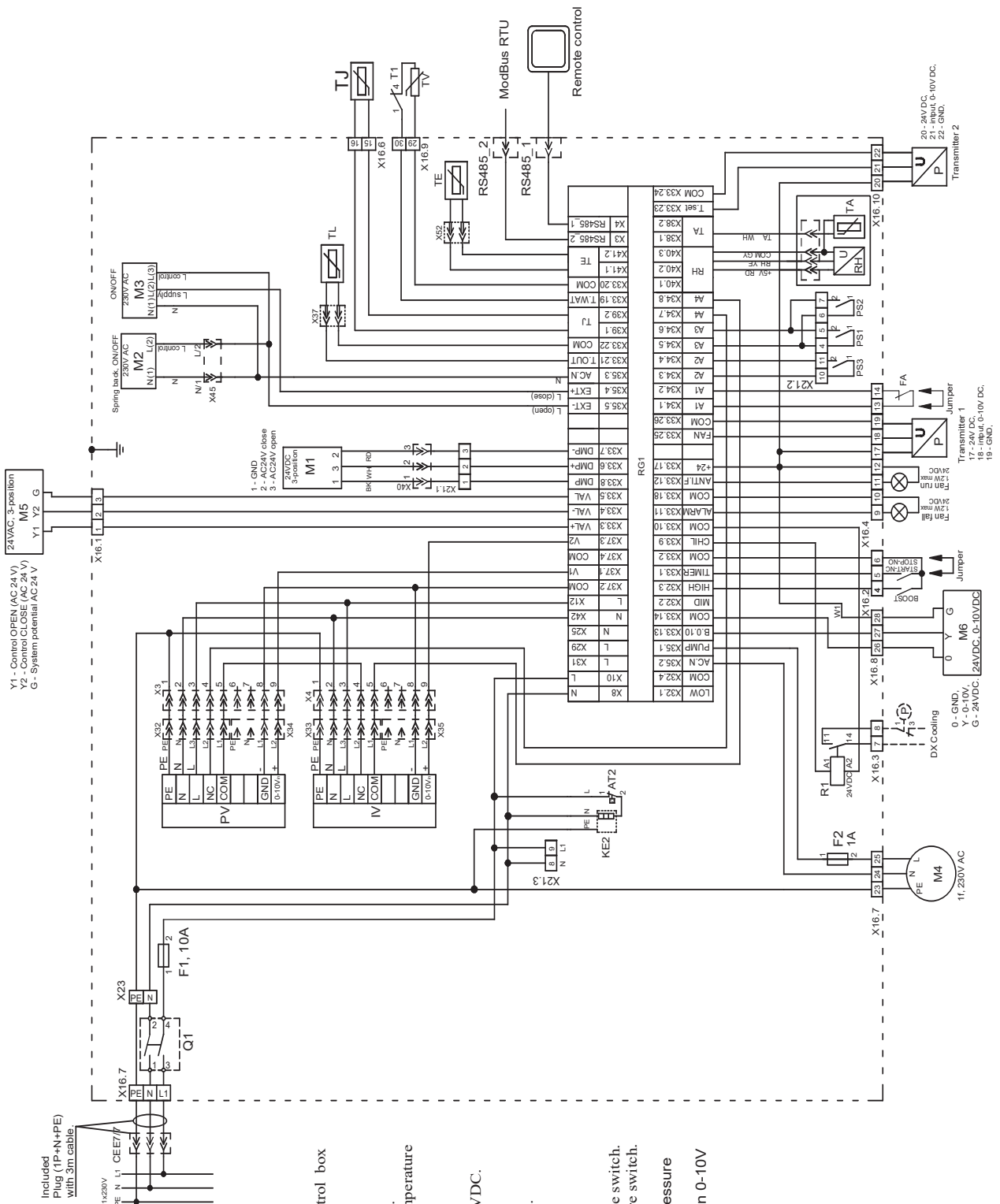
- PV - supply air fan.
- IV - extract air fan.
- KE2 - control box heater.
- AT2 - automatic reset thermostat for control box heater.
- TL - outside air temperature sensor.
- T1 - supply air temperature sensor.
- TE - exhaust air temperature sensor.
- DTJ100 - extract air humidity + temperature sensor.
- T1 - antifrost thermostat.
- TV - antifrost sensor.
- M1 - BYPASS damper actuator 24VDC,
- M2 - outside air damper actuator.
- M3 - extract air damper actuator.
- M4 - water heater circulatory pump.
- M5 - water cooler valve actuator.
- M6 - water heater valve actuator.
- FA - fire alarm input.
- PS1 - supply air differential pressure switch.
- PS2 - extract air differential pressure switch.
- PS3 - antifrost pressure relay.
- P/U - "Transmitter 1" - supply air pressure transmitter (0-10 VDC).
- P/U - "Transmitter 2" - extract air fan 0-10V pressure, CO2 transmitters.
- Q1 - main switch.
- F1 - fuse BT-5x20-10.
- F2 - fuse BT-5x20-1.
- R1 - relay.

Figure 8.1.12. RIS 1900-2200 HW EKO 3.0



- pV - supply air fan.
- IV - extract air fan.
- KE1 - supply air heater.
- AT1 - automatic reset thermostat supply air heater.
- RT1 - manual reset thermostat supply air heater.
- KE2 - control box heater.
- AT2 - automatic thermostat for control box heating.
- TL - outside air temperature sensor.
- TJ - supply air temperature sensor.
- TE - exhaust air temperature sensor.
- DTJ100 - extract air humidity + temperature sensor.
- M1 - BYPASS damper actuator 24VDC.
- M2 - outside air damper actuator 230VAC.
- M3 - extract air damper actuator 230VAC.
- M5 - water cooler valve actuator 24VAC, 3-position.
- FA - fire alarm input.
- PS1 - supply air differential pressure switch.
- PS2 - extract air differential pressure switch.
- PS3 - antifrost pressure relay.
- P/U - "Transmitter 1" supply air pressure transmitter (0-10 VDC).
- P/U - "Transmitter 2" extract air fan 0-10V pressure, CO2 transmitters.
- RG1 - PRV controller.
- RG2, RG3 - controller ESKM1-26/176-30.
- Q1 - main switch.
- Q2 - circuit breaker.
- K1 - contactor.
- F1 - fuse BT-5x20-10.
- R1 - relay.

Figure 8.1.13. RIS 2500 HE EKO 3.0



- Y1 - Control OPEN (AC 24 V)
 - Y2 - Control CLOSE (AC 24 V)
 - Y - System potential AC 24 V
 - G -
- 1 - GND
 - 2 - AC 24V phase
 - 3 - AC 24V neutral
- 0 - GND
 - Y - 0-10V
 - G - 24VDC, 24VDC, 0-10VDC
- PV - supply air fan.
 - IV - extract air fan.
 - KEZ - control box heater.
 - AT2 - automatic thermostat for control box heating.
 - TL - outside air temperature sensor.
 - TJ - supply air temperature sensor.
 - TE - exhaust air temperature sensor.
 - DT100 - extract air humidity + temperature sensor.
 - T1 - antifrost thermostat.
 - TV - antifrost sensor.
 - M1 - BYPASS damper actuator 24VDC.
 - M2 - outside air damper actuator.
 - M3 - extract air damper actuator.
 - M4 - water heater circulatory pump.
 - M5 - water cooler valve actuator.
 - M6 - water heater valve actuator.
 - 3-position.
 - FA - fire alarm input.
 - PS1 - supply air differential pressure switch.
 - PS2 - extract air differential pressure switch.
 - PS3 - antifrost pressure relay.
 - P/U - "Transmitter 1" supply air pressure transmitter (0-10 VDC).
 - P/U - "Transmitter 2" extract air fan 0-10V pressure, CO2 transmitters.
 - RG1 - PRV controller.
 - Q1 - main switch.
 - F1 - fuse BT-5x20-10.
 - F2 - fuse BT-5x20-1.
 - R1 - relay.

Figure 8.1.14. RIS 2500 HW EKO 3.0

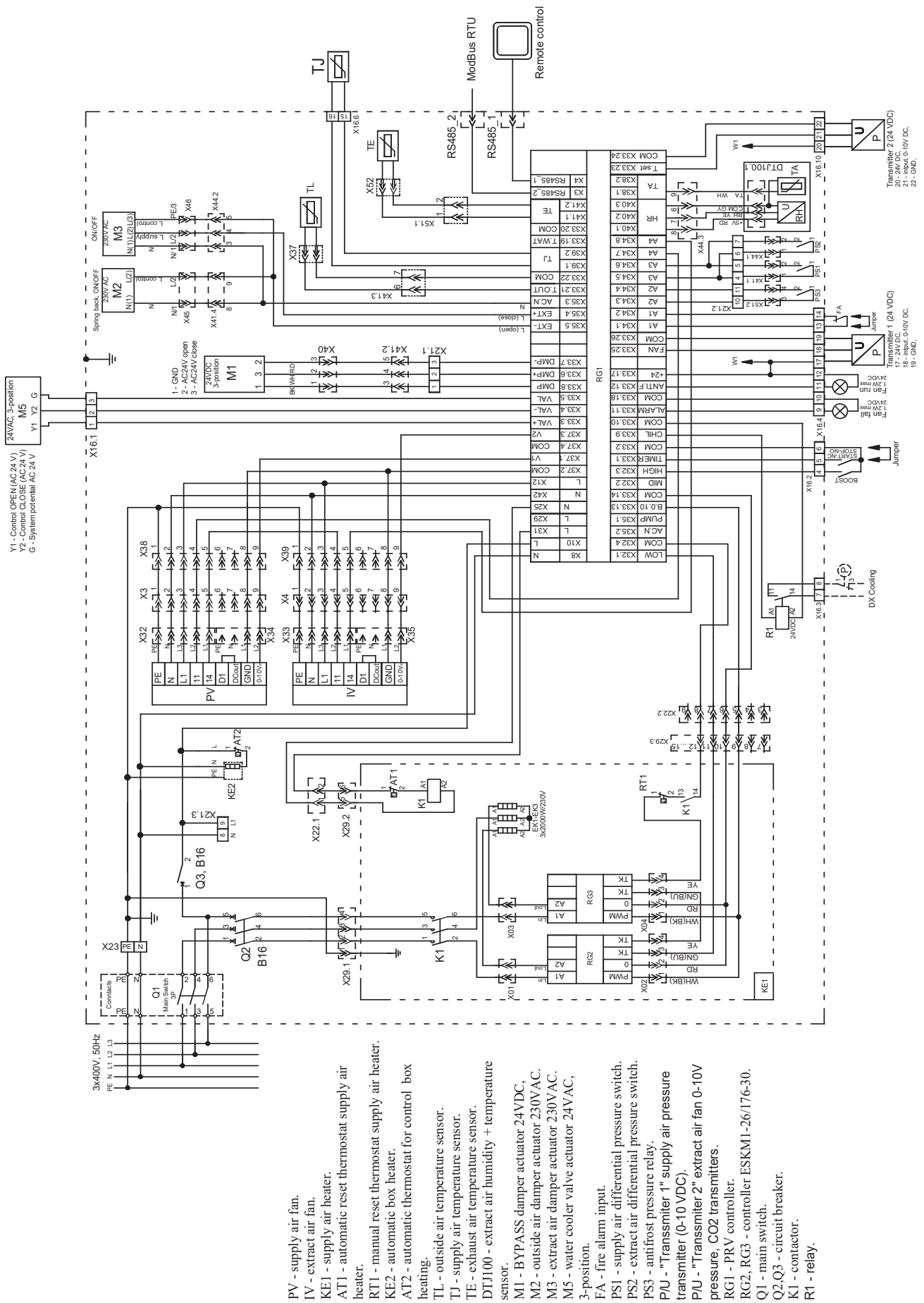
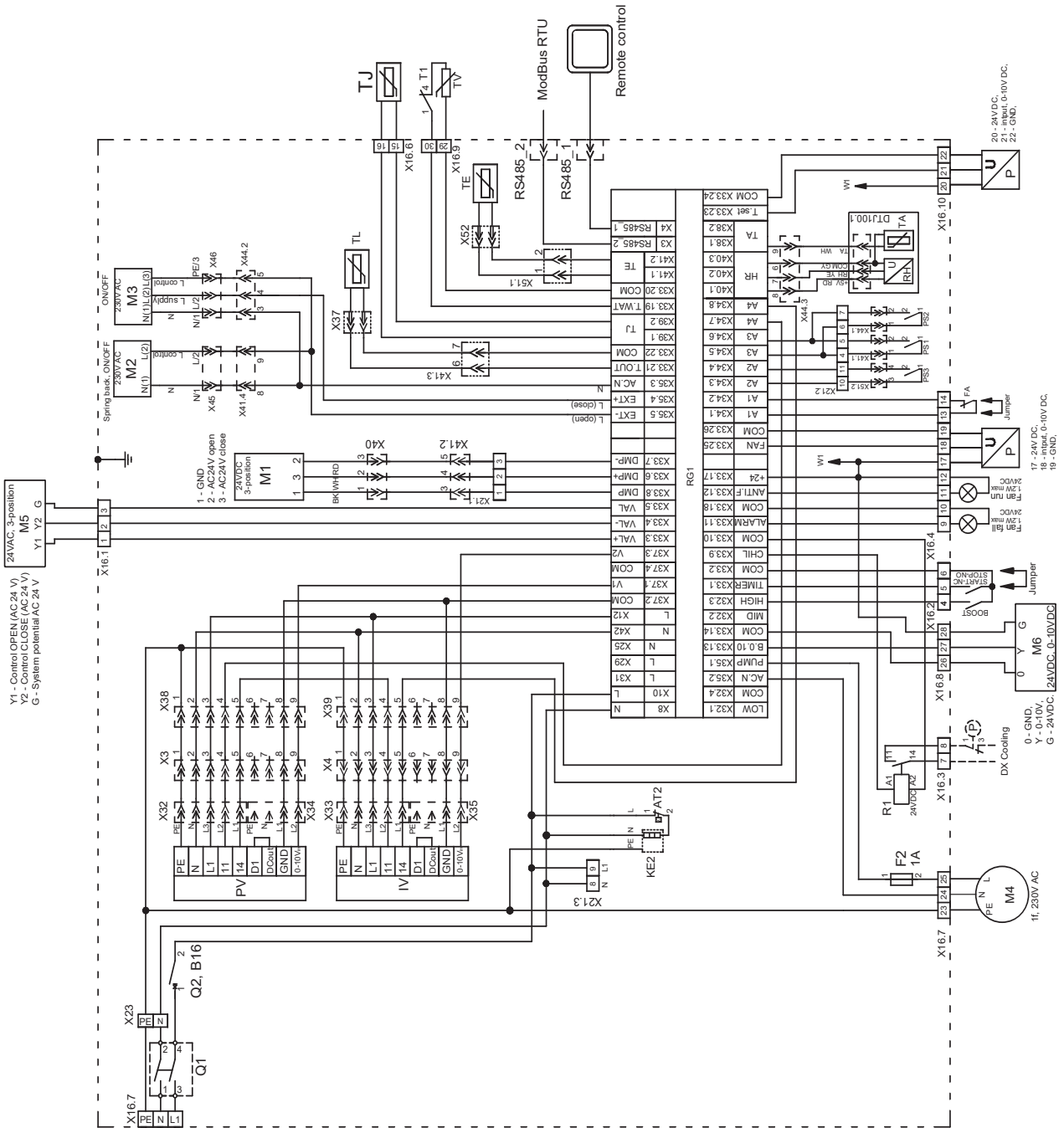


Figure 8.1.15. RIS 3500 HE EKO 3.0



Y1 - Control OPEN (AC 24 V)
 Y2 - Control CLOSE (AC 24 V)
 G - System potential AC 24 V

1 - GND
 2 - AC 24V open
 3 - AC 24V close

0 - GND
 1 - 0-10V
 2 - 24VDC
 3 - 24VDC, 24VDC, 0-10VDC

- PV - supply air fan.
- IV - extract air fan.
- KE2 - automatic box heater.
- A.T2 - automatic thermostat for control box heating.
- TL - outside air temperature sensor.
- TJ - supply air temperature sensor.
- TE - exhaust air temperature sensor.
- DTJ100 - extract air humidity + temperature sensor.
- T1 - antifrost thermostat.
- TV - antifrost sensor.
- M1 - BYPASS damper actuator 24VDC.
- M2 - outside air damper actuator.
- M3 - extract air damper actuator.
- M4 - water heater circulatory pump.
- M5 - water cooler valve actuator.
- M6 - water heater valve actuator.
- 3-position.
- FA - fire alarm input.
- PS1 - supply air differential pressure switch.
- PS2 - extract air differential pressure switch.
- PS3 - antifrost pressure relay.
- P/U - "Transmitter 1" supply air pressure transmitter (0-10 VDC).
- P/U - "Transmitter 2" extract air fan 0-10V pressure.
- RG1 - CO2 transmitters.
- Q1 - PRV controller.
- Q2 - circuit breaker
- F2 - fuse BT-5x20-1.
- R1 - relay.

Figure 8.1.16. RIS 3500 HW EKO 3.0

9. POSSIBLE FAULTS AND TROUBLESHOOTING

FAILURE	CAUSE	EXPLANATION / CORRECTIVE ACTIONS
Unit is not operating	No supply voltage	Check whether the device is connected to the power network
	Protection device is off or a current leakage relay is active (if installed by the installer)	Switch on only if the unit condition has been evaluated by a qualified electrician. If the system failed, the failure MUST BE rectified prior to switching it on.
Air supply heater or pre-heater is not operating or malfunctioning (if installed)	Too low air flow in air ducts activates automatic protection	Check if air filters are not clogged Check if fans are rotating
	Manual protection is activated	Possible heater or unit failure. MUST contact the servicing staff for failure detection and its elimination.
Too low air flow at rated fan speed	Clogged supply and/or extract air filter(s)	Filter replacement needed
Filters are clogged and no message is shown on the remote control	Wrong time in filter timers or their switch is broken, or its pressure is set improperly.	Shorten filter timer time till the message of clogged filters or replace the pressure switch of the filters, or set their proper pressure.

10. ECODESIGN DATA TABLE

RIS EKO 3.0		1200 HE	1200 HW	1900 HE	1900 HW
Declared typology		bidirectional	bidirectional	bidirectional	bidirectional
Type of drive		Variable	Variable	Variable	Variable
Type of HRS		recuperative	recuperative	recuperative	recuperative
Thermal efficiency of heat recovery	[%]	83,9	83,9	84,3	84,3
Nominal NRVU flow rate	[m ³ /s]	0,33	0,33	0,42	0,42
Effective electric power input	[kW]	0,8	0,8	0,86	0,86
SFPint	[W/(m ³ /s)]	1100	1100	934	934
Face velocity	[m/s]	1,16	1,16	1,07	1,07
Normal external pressure	[Pa]	250	250	250	250
Internal pressure drop of ventilation components	[Pa]	241/193	241/193	222/189	222/189
Static efficiency of fans used in accordance with Regulation No 327/2011	[%]	37,8	37,8	46,9	46,9
Declared maximum external leakage	[%]	<1	<1	<1	<1
Declared maximum internal leakage	[%]	<3	<3	<3	<3
Energy classification of the filters		E	E	E	E
Description of visual filter warning		Pressure control	Pressure control	Pressure control	Pressure control
Casing sound power level (Lwa)	[dB(A)]	57	57	58	58
ErP Compliance		2018	2018	2018	2018
Internet address for disassembly instructions		www.salda.lt			

RIS EKO 3.0		2200 HE	2200 HW	2500 HE	2500 HW
Declared typology		bidirectional	bidirectional	bidirectional	bidirectional
Type of drive		Variable	Variable	Variable	Variable
Type of HRS		recuperative	recuperative	recuperative	recuperative
Thermal efficiency of heat recovery	[%]	82,9	82,9	84,1	84,1
Nominal NRVU flow rate	[m ³ /s]	0,56	0,56	0,74	0,74
Effective electric power input	[kW]	1,29	1,29	1,79	1,79
SFPint	[W/(m ³ /s)]	1278	1278	1111	1111
Face velocity	[m/s]	1,47	1,47	1,77	1,77
Normal external pressure	[Pa]	250	250	250	250
Internal pressure drop of ventilation components	[Pa]	329/282	329/282	244/187	244/187
Static efficiency of fans used in accordance with Regulation No 327/2011	[%]	48,5	48,5	35,6	35,6
Declared maximum external leakage	[%]	<1	<1	<1	<1
Declared maximum internal leakage	[%]	<3	<3	<3	<3
Energy classification of the filters		E	E	E	E
Description of visual filter warning		Pressure control	Pressure control	Pressure control	Pressure control
Casing sound power level (Lwa)	[dB(A)]	63	63	62	62
ErP Compliance		2018	2018	2018	2018
Internet address for disassembly instructions		www.salda.lt			

RIS EKO 3.0		3500 HE	3500 HW
Declared typology		bidirectional	bidirectional
Type of drive		Variable	Variable
Type of HRS		recuperative	recuperative
Thermal efficiency of heat recovery	[%]	79,6	79,6
Nominal NRVU flow rate	[m ³ /s]	0,99	0,99
Effective electric power input	[kW]	2,29	2,29
SFPint	[W/(m ³ /s)]	1137	1137
Face velocity	[m/s]	1,65	1,65
Normal external pressure	[Pa]	250	250
Internal pressure drop of ventilation components	[Pa]	283/208	283/208
Static efficiency of fans used in accordance with Regulation No 327/2011	[%]	39,5	39,5
Declared maximum external leakage	[%]	<1	<1
Declared maximum internal leakage	[%]	<3	<3
Energy classification of the filters		E	E
Description of visual filter warning		Pressure control	Pressure control
Casing sound power level (Lwa)	[dB(A)]	67	67
ErP Compliance		2018	2018
Internet address for disassembly instructions		www.salda.it	

11. DECLARATION OF CONFIMITY

Manufacturer

SALDA, UAB
Ragainės g. 100
LT-78109 Šiauliai, Lithuania
Tel.: +370 41 540415
www.salda.lt

Hereby confirms that the following products - Air handling units:

RIS * EKO 3.0

(where by „*“ indicates possible unit installation type and modification)

Provided it was delivered and installed in the facility in accordance with the included installation instructions, comply with all applicable requirements in the following directives:

Machinery Directive 2006/42/EC
EMC Directive 2014/30/EU
Low Voltage Directive 2014/35/EU
Ecodesign Directive 2009/125/EC
RoHS 2 Directive 2011/65/EU

The following regulations are applied in applicable parts:

Ecodesign requirements for ventilation units Nr. 1253/2014
Energy labeling of residential units Nr. 1254/2014

The following harmonized standards are applied in applicable parts:

EN 13141-7:2010 - Ventilation for buildings - Performance testing of components/products for residential ventilation - Part 7: Performance testing of a mechanical supply and exhaust ventilation units (including heat recovery) for mechanical ventilation systems intended for single family dwellings.

EN ISO 12100:2012 - Safety of machinery - General principles for design - Risk assessment and risk reduction.

EN 60204-1:2018 - Safety of machinery - Electrical equipment of machines - Part 1: General requirements.

EN 60335-1:2012 - Household and similar electrical appliances. Safety. Part 1: General requirements.

EN 60529:1999/A2:2014/AC:2019 - Degrees of protection provided by enclosures (IP code).

EN IEC 61000-6-1:2019-03 - Electromagnetic compatibility (EMC) -- Part 6-1: Generic standards - Immunity for residential, commercial and light-industrial environments.

LST EN 61000-6-3:2008 - Electromagnetic compatibility (EMC) -- Part 6-3: Generic standards - Emission standard for residential, commercial and light-industrial environments.

Should any alterations be made in the products, this declaration will no longer apply.

Quality: SALDA UAB activities are in line with the international quality management system standard **ISO 9001:2015**.

Date 2020-10-23



Giedrius Taujenis
Director product development

12. WARRANTY

1. All equipment manufactured in our factory is checked in operating conditions and tested before delivery. Test protocol is supplied together with the unit. The equipment is shipped in good working condition to the end-client. The unit is warranted for the period of two years from the invoice date.
2. If equipment is found to have been damaged during transportation, a claim should be made against carrier, as we assume no responsibility for such damage.
3. This warranty does not apply:
 - 3.1. when transportation, storage, installation and maintenance instructions of the unit are violated;
 - 3.2. when the equipment is improperly maintained, mounted - inadequate maintenance;
 - 3.3. when the equipment without our knowledge and permission has been upgraded or unskilled repairs were made;
 - 3.4. when the unit was used not for its original purpose.
 - 3.5. Company SALDA UAB is not responsible for potential loss of property or personal injury in cases where AHU is manufactured without a control system and the control system will be installed by the client or third parties. The manufacturer's warranty does not cover devices that will be damaged by installing the control system.
4. This warranty does not apply at these malfunction cases:
 - 4.1. mechanical damage;
 - 4.2. damage caused by entering outside objects, materials, liquids;
 - 4.3. damage caused by natural disaster, accident (voltage change in the electricity network, lightning, etc..).
5. The company assumes no liability for its products either directly or indirectly damage, if the damage is caused by failure to comply with installation and mounting regulations, deliberate or careless users or third-party behavior.

These conditions are readily discernable when the equipment is returned to our factory for inspection.

If the direct client determines that equipment is found to be faulty, or a breakdown occurred, he should inform the manufacturer within five working days and deliver the equipment to manufacturer. Delivery costs should be covered by customer.



Manufacturer reserves the right to change this technical passport any time without prior notice, if some typographic errors or inaccurate information is found, as well as after improving the apps and/or the devices. Such changes will be included in the new issues of the technical passport. All illustrations are just for information and thus may differ from the original device.

12.1. LIMITED WARRANTY COUPON

Warranty term

24 months*

I received complete package and technical manual of the product ready for usage. I have read warranty terms and conditions and agree with them:

.....
Customer's signature

*refer to WARRANTY CONDITIONS

Dear User, we appreciate your choice and do hereby guarantee that all ventilation equipment manufactured by our Company is inspected and thoroughly tested. An operational and high-quality product is sold to the direct buyer and shipped from the territory of the factory. It is provided with a 24-month warranty since invoice issue date.

Your opinion is important to us, thus we always look forward to hearing your comments, feedback, or suggestions regarding technical and operational characteristics of the Products.

In order to avoid any misunderstandings, please read the instructions for installation and operation of the product as well as other technical documents of the product carefully. The number of the Limited Warranty Coupon and serial number of the product specified on the silver identification sticker attached to the housing must match.

The Limited Warranty Coupon shall be valid provided that the seller's stamps and records are clear. It is not allowed to change, delete, or rewrite the data specified on it in any manner – such a coupon shall be invalid.

With this Limited Warranty Coupon the manufacturer confirms one's obligations to implement the imperative requirements established by effective laws on protection of consumer rights in the event of identification of any defects of the products.

The manufacturer reserves the right to refuse provision of free warranty servicing in cases when the warranty conditions listed below are disregarded.

PRODUCT MAINTENANCE TABLE

Product name*		
SERIAL number*		
installation	interval	Date
Fan cleaning	Once per year**	_____
Heat-exchanger cleaning	Once per year**	_____

Filter replacement	Every 3-4 months**	_____

* - Look at the product label.

** - At least.

NOTE. The customer shall be required to complete the Product Maintenance Table.

MANUALS IN OTHER LANGUAGES

DE



<https://select.salda.lt/file/ris1200-3500hekode>

DK



<https://select.salda.lt/file/ris1200-3500hekodk>

FR



<https://select.salda.lt/file/ris1200-3500hekofr>

LT



<https://select.salda.lt/file/ris1200-3500hekolt>

PL



<https://select.salda.lt/file/ris1200-3500hekopl>

RU



<https://select.salda.lt/file/ris1200-3500hekoru>



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