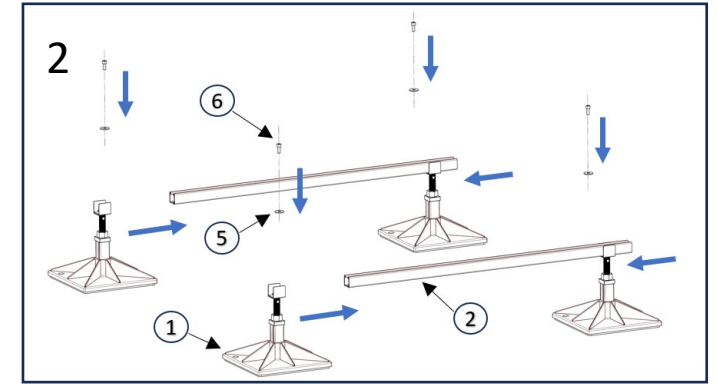
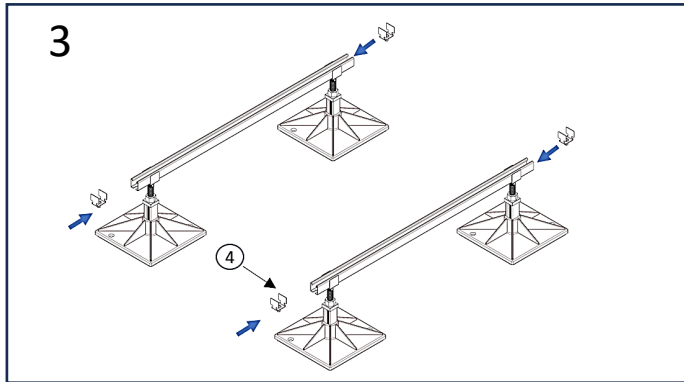


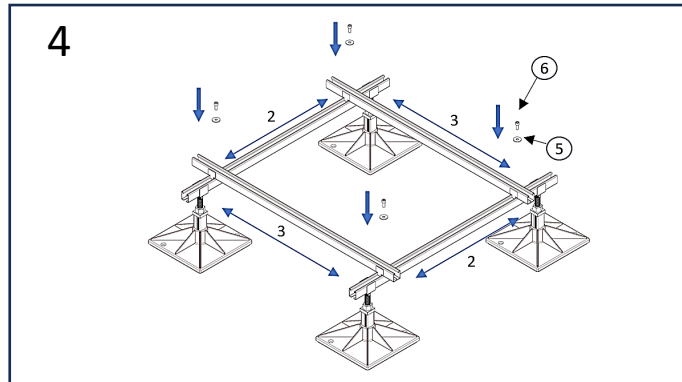
1
Set the four supports to get approximately the desired height (H). Unscrew the nut M24. Nand move the threaded bar to adjust the height. Tighten lightly the M24 nut to prevent the unexpected movement of the barduring the following assembly operations.



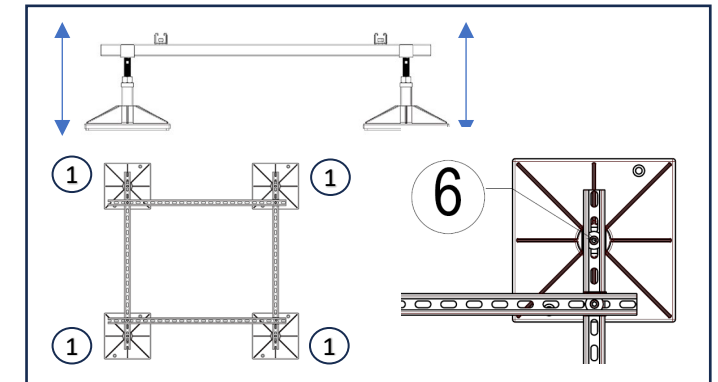
2
Insert each of the two beam 41x41mm L=1000/2000/3000m inside each of the couple of supports. Lock their position using the fixing screws and washers. Tight very lightly to allow in last step the fine tuning of the height and the levelling of the frame. Fix the support (1) at the end of the beam (2).



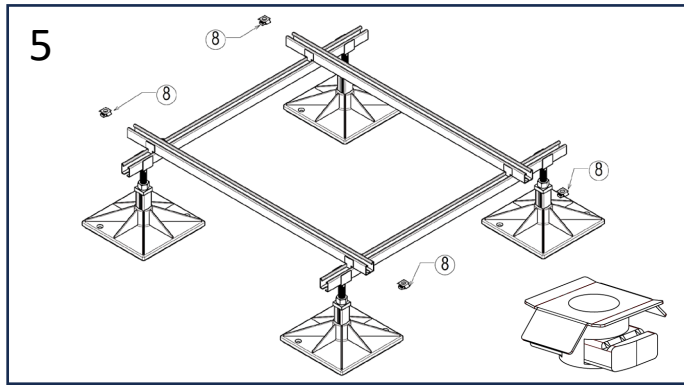
3
Place the clamping brackets (4) and set them approximately at the position needed by the machine you have to put on.



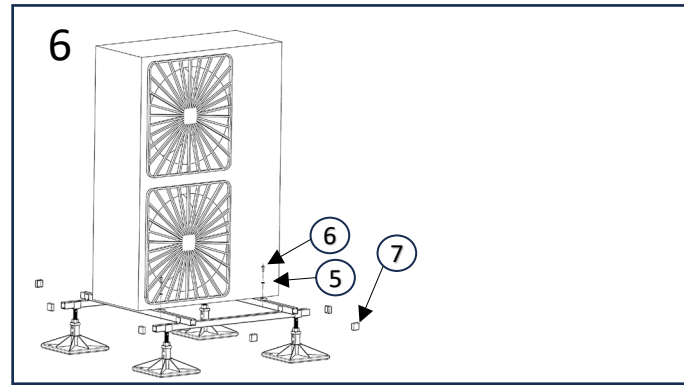
4
Place the crossbars and lightly tighten them in the bracket. Finally adjust the distance between the two front beams(3) to get them parallel and between the cross bars (2) according the equipment you've to support. Tighten all the screws of the brackets to fix the beam positions.



Set the height of each supports (1) to horizontally align the top of the frame. The tolerance of that is strictly related to the specifications of the machine you need to place over the structure. Finally tighten firmly according the standards the four screws on the top of the supports (6).



Insert the floting nut M10 (8) in the profile 41x41mm



Position the external unit and secure it with supplied screws (6,5) and use the caps (7) to close the 41x41mm profiles



assembly tools not included



use PPE